

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3628FS

28-410 WHITE PP CAP RIBBED LINED / W FS.020" PULP FS 1-19

Part #: 3628FS

Size:	28-410 NECK
Color:	WHITE
Material:	PP
Style:	RIBBED LINED CAP
Additional Info:	FS.020" PULP FS 1-19
Case Pack:	3,850 / EACH
Pallet Pack:	57,750 / EACH



www.illingpackaging.com

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3628FS



MEDIUM & DEEP SKIRTED CLOSURES

28-410-62 S



Specifications:

DIAMETER 28 mm

THREAD PROFILE 410

NECK FINISH 28-410

CLOSURE TOP Stipple

CLOSURE SIDEWALL: Fine Ribbed

MATERIAL PP, PCR PP

PACKAGING & FREIGHT INFORMATION

PACK TYPE	PCS/CTN	CTNS/PALT	PCS/PALT	CTN WT*	PALT WT*	FRT CLASS
Bulk	3,850	15	57,750	26 ⁽¹⁾	395 ⁽¹⁾	100 ⁽¹⁾
Bulk	3,850	15	57,750	28 ⁽²⁾	420 ⁽²⁾	100 ⁽²⁾
CARTON DIMENSIONS: 24 x 16 x 15				PALLET DIMENSIONS: 48 x 40 x 50		

(1) Unlined Closures (2) Lined Closures *Approximate

MARKETS

Automotive, Industrial, and Medical Products, Household Chemicals, Personal Care & Cosmetics, Dressings & Sauces, Food, Food Service, and Pharmaceuticals

OPTIONS

Available in white, standard colors, and custom colors.

Optional 25–30% food-contact PCR PP material available.

CLOSURE BENEFITS

- A great general-purpose closure
- Fine-ribbed sides are easier to grip
- Our most popular closure style
- Popular for cosmetics



PHOENIX[™]

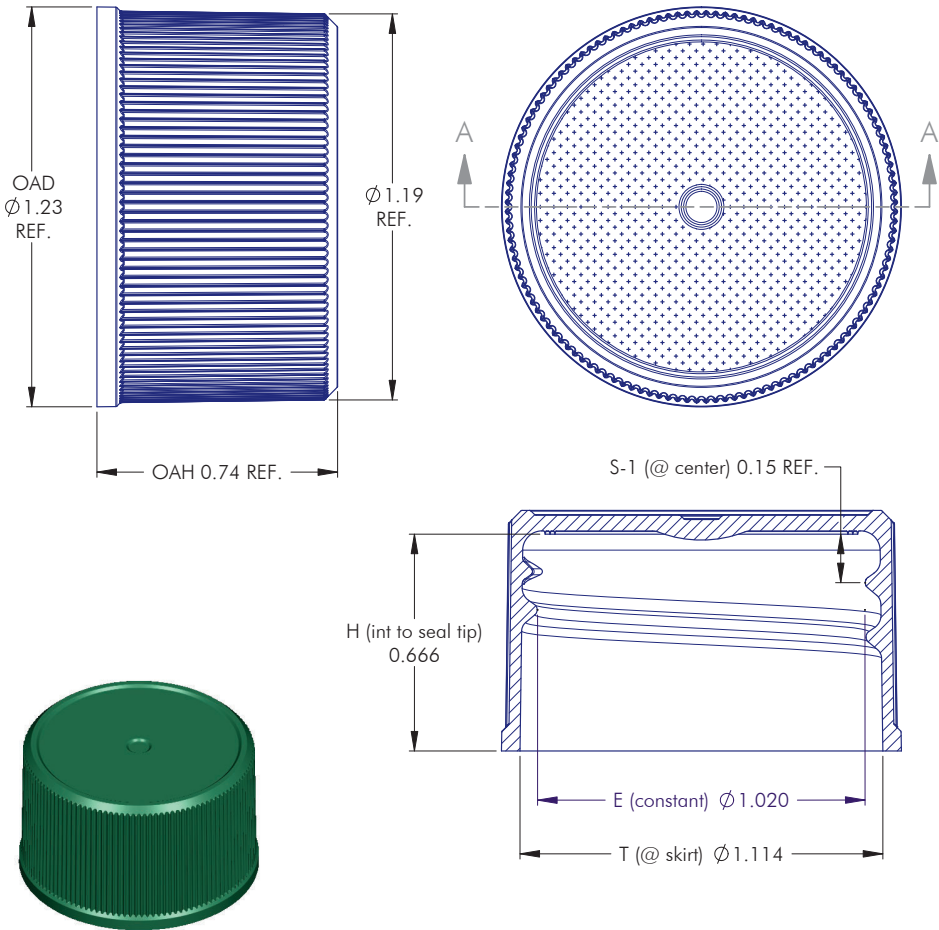
PHXPKG.COM

P 630 420 4750 E greatpkg@phxpkg.com
975 Meridian Lake Drive • Aurora, IL 60504

2024.01.03



MEDIUM & DEEP SKIRTED CLOSURES
28-410-62 S



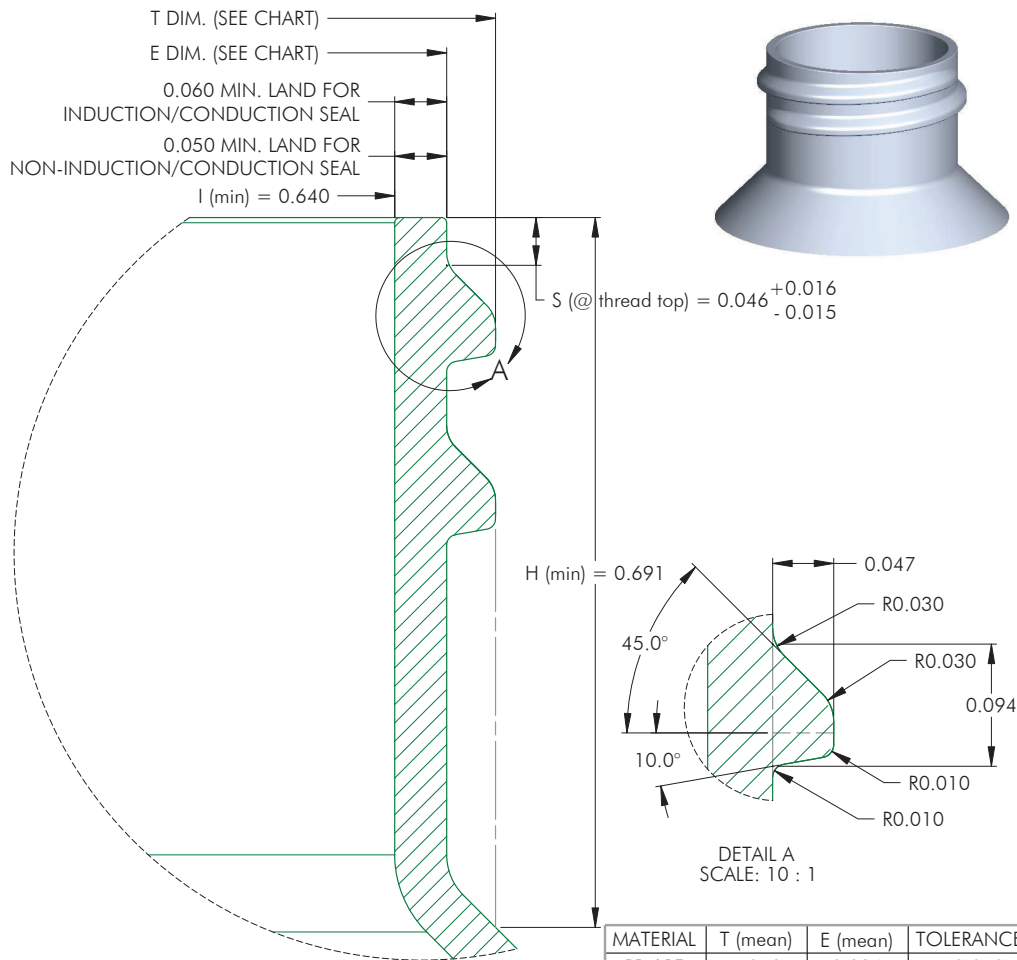
NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES. 2. SEE CHART FOR DIMENSIONAL TOLERANCE. THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.	4	10.19.09	Inner Gate Dimple, Inner Shldr. Radius					DN
	REV	DATE	DESCRIPTION					BY
	TOLERANCE	PITCH/TPI		.167 / 6	URNS	1-1/8	MAT'L	PP
	.X ±0.1	DRAWN	BEZ	DATE	07.19.04	SCALE	5 : 2	REV
	.XX ±0.02							
.XXX ±0.010	28 - 410 - 62 S							4





MEDIUM & DEEP SKIRTED CLOSURES

28-410-62 S



MATERIAL	T (mean)	E (mean)	TOLERANCE
PP / PE	1.078	0.984	± 0.010
PET	1.078	0.984	± 0.006
GLASS	N/A	N/A	± N/A

NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES. 2. SEE CHART FOR DIMENSIONAL TOLERANCE.	0	10.19.18	Released					BZ
	REV	DATE	DESCRIPTION					BY
	TOLERANCE	PITCH/TPI	.167 / 6	TURNS	1-1/4	MAT'L	PER CHART	
	.X	±0.1	DRAWN	BEZ	DATE	10.19.04	SCALE	8 : 1
	.XX	±0.02						REV
THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.	.XXX	±0.010	28 - 410 - FINISH					0



Represented by



Product Specification Sheet

Illing Part#

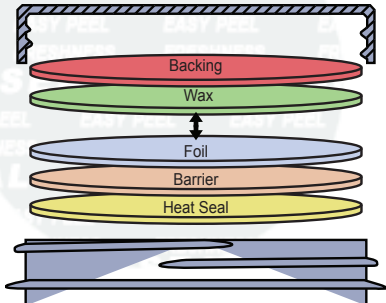
3628FS



FoilSeal™ Technical Data Sheet

.020" Pulp FS 1-19

Revision: FS119-09112014

Product	.020" Pulp FS 1-19		
Scope	Two piece pulp backed heat induction foil innerseal which will provide a tamper-evident bond to PE containers with added barrier layer for sealing aggressive products.		
Composition	Material	Standard	Metric
	Backing	.020"	.508 mm
	Wax	-	-
	Foil	.001"	.0254mm
	Barrier	.001"	.0254mm
	Heat Seal	.0015"	.0381mm
			
Adhesive or resin bonding layers not shown.			
FDA Status: 21 CFR 177.1210	Recommended Storage and Handling: Refer to Website		
Drug Master File (DMF): #4544	EU / EP Reg.:		
GTR Oxygen: Essentially Zero	MVTR: Essentially Zero		
Print Location (if any): Foil Layer and/or Heat Seal Layer			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com