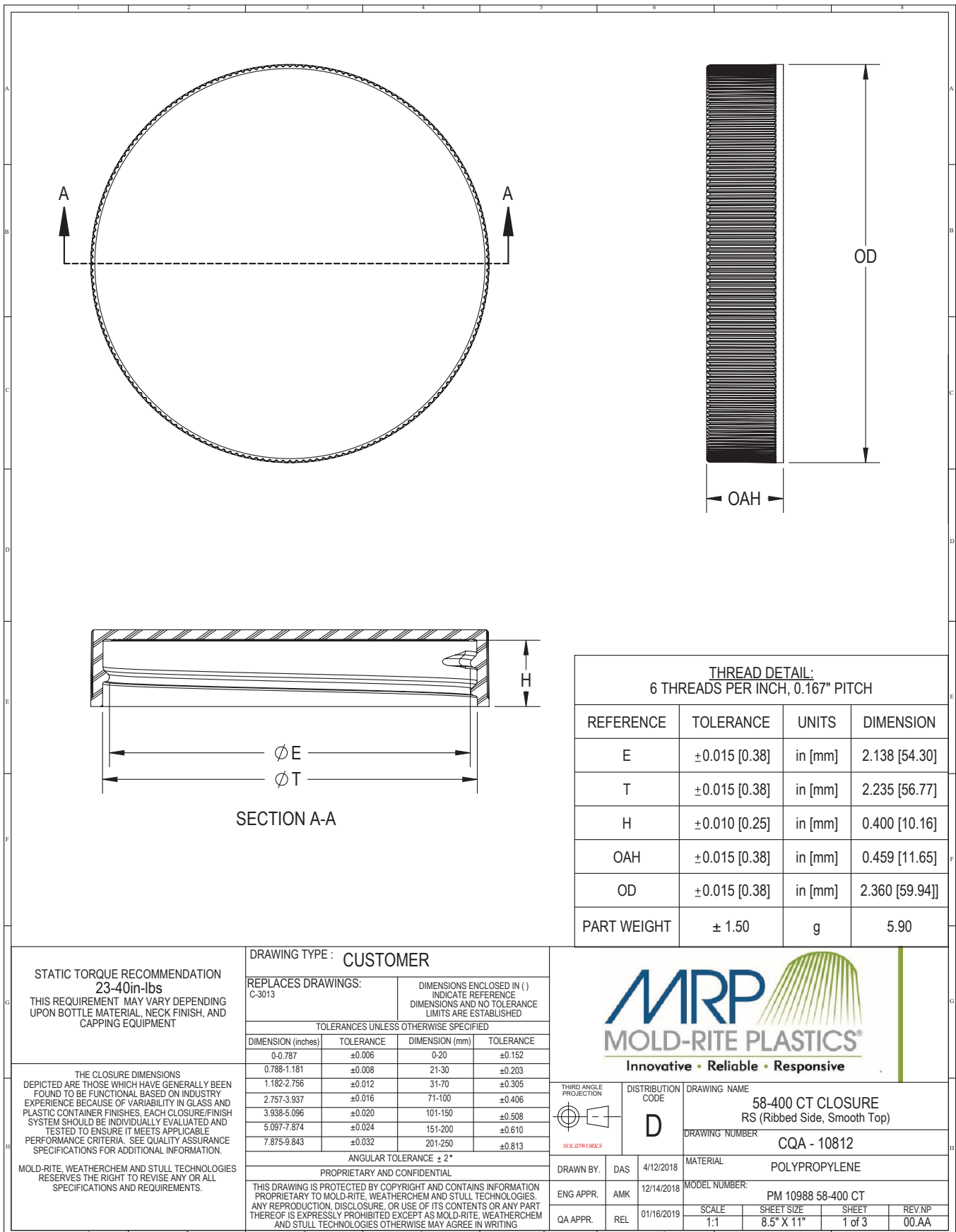




58-400 WHITE PLASTIC CAP F217

Part #: 3631

Size:	58-400
Color:	WHITE
Material:	PP
Style:	CAP
Additional Info:	WITH F217 LINER
Case Pack:	1100
Pallet Pack:	38,500





REVISIONS							
DATE	REV.	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRW	
05/11/2018	00	AA	PDR 17-041	DRAWING UPDATED TO REFLECT HISTORICAL RUN DATA & PROCESS CAPABILITY. NO CHANGES TO THE STEEL OR PART HAVE OCCURRED	BDG	DAS	

RIBS

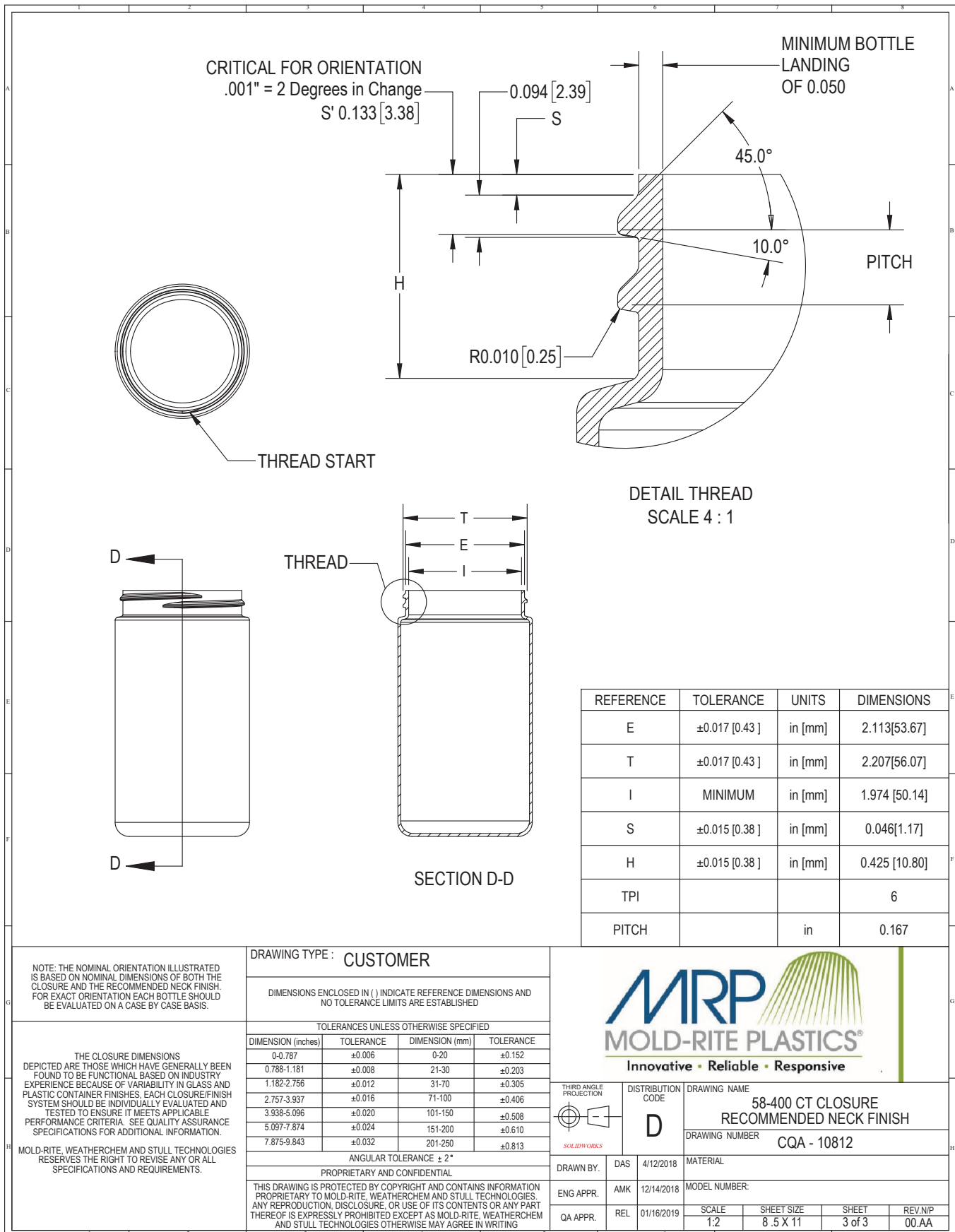
GATE LOCATION

SMOOTH TOP

DETAIL RIBS
SCALE 2 : 1
184 RIBS

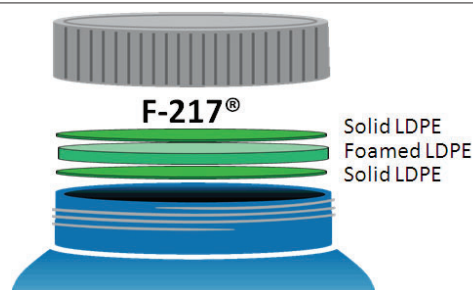
MOLD NUMBER	GATE LOCATION
58007	SIDE

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.	DRAWING TYPE : CUSTOMER																																	
	REFERENCES: 58007 DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED																																	
	TOLERANCES UNLESS OTHERWISE SPECIFIED <table border="1" style="width: 100%;"> <thead> <tr> <th>DIMENSION (inches)</th> <th>TOLERANCE</th> <th>DIMENSION (mm)</th> <th>TOLERANCE</th> </tr> </thead> <tbody> <tr> <td>0-0.787</td> <td>±0.006</td> <td>0-20</td> <td>±0.152</td> </tr> <tr> <td>0.788-1.181</td> <td>±0.008</td> <td>21-30</td> <td>±0.203</td> </tr> <tr> <td>1.182-2.756</td> <td>±0.012</td> <td>31-70</td> <td>±0.305</td> </tr> <tr> <td>2.757-3.937</td> <td>±0.016</td> <td>71-100</td> <td>±0.406</td> </tr> <tr> <td>3.938-5.096</td> <td>±0.020</td> <td>101-150</td> <td>±0.508</td> </tr> <tr> <td>5.097-7.874</td> <td>±0.024</td> <td>151-200</td> <td>±0.610</td> </tr> <tr> <td>7.875-9.843</td> <td>±0.032</td> <td>201-250</td> <td>±0.813</td> </tr> </tbody> </table>		DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE	0-0.787	±0.006	0-20	±0.152	0.788-1.181	±0.008	21-30	±0.203	1.182-2.756	±0.012	31-70	±0.305	2.757-3.937	±0.016	71-100	±0.406	3.938-5.096	±0.020	101-150	±0.508	5.097-7.874	±0.024	151-200	±0.610	7.875-9.843	±0.032	201-250	±0.813
	DIMENSION (inches)		TOLERANCE	DIMENSION (mm)	TOLERANCE																													
	0-0.787		±0.006	0-20	±0.152																													
	0.788-1.181		±0.008	21-30	±0.203																													
	1.182-2.756		±0.012	31-70	±0.305																													
	2.757-3.937		±0.016	71-100	±0.406																													
	3.938-5.096		±0.020	101-150	±0.508																													
	5.097-7.874		±0.024	151-200	±0.610																													
7.875-9.843	±0.032	201-250	±0.813																															
ANGULAR TOLERANCE ± 2°																																		
PROPRIETARY AND CONFIDENTIAL																																		
THIS DRAWING IS PROTECTED BY COPYRIGHT AND CONTAINS INFORMATION PROPRIETARY TO MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES. ANY REPRODUCTION, DISCLOSURE, OR USE OF ITS CONTENTS OR ANY PART THEREOF IS EXPRESSLY PROHIBITED EXCEPT AS MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING																																		
THIRD ANGLE PROJECTION	DISTRIBUTION CODE D																																	
DRAWN BY: DAS 4/12/2018 ENG APPR: AMK 12/14/2018 QA APPR: REL 01/16/2019	DRAWING NAME 58-400 CT CLOSURE RS (Ribbed Side, Smooth Top) DRAWING NUMBER CQA - 10812 MATERIAL POLYPROPYLENE MODEL NUMBER: PM 10988 58-400 CT																																	
<table border="1" style="width: 100%;"> <tr> <th>SCALE</th> <th>SHEET SIZE</th> <th>SHEET</th> <th>REV.NP</th> </tr> <tr> <td>1:1</td> <td>8.5 X 11</td> <td>2 of 3</td> <td>00.AA</td> </tr> </table>	SCALE	SHEET SIZE	SHEET	REV.NP	1:1	8.5 X 11	2 of 3	00.AA																										
SCALE	SHEET SIZE	SHEET	REV.NP																															
1:1	8.5 X 11	2 of 3	00.AA																															




TRI-SEALTM PRODUCT DATA SHEET


- This data sheet describes F-217® products
- This product is a three-ply co-extruded liner consisting of a foamed Low Density Polyethylene (LDPE) core sandwiched between two layers of solid Low Density Polyethylene



MRP Description - (024)F217.035 PL

Typical Product Attributes
Construction

Structure	Solid LDPE / Foamed LDPE / Solid LDPE	Solid LDPE / Foamed LDPE / Solid LDPE
Color	White or as Specified	White or as Specified
Density		
for 20 ~ 30 mil (0,51 ~ 0,76 mm)	0,48 ± 0,03 g / cm ³	30 ± 2 lbs / ft ³
for 35 ~ 125 mil (0,89 ~ 3,18 mm)	0,40 ± 0,03 g / cm ³	25 ± 2 lbs / ft ³
Thickness Tolerance		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	± 0,127 mm	± 5 mil
for 65 ~ 90 mil (1,65 ~ 2,29 mm)	± 0,178 mm	± 7 mil
for 95 ~ 125 mil (2,41 ~ 3,18 mm)	± 0,254 mm	± 10 mil
Available Width		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	22,2 ~ 1016,0 mm	7/8 ~ 40 inch
for 65 ~ 125 mil (1,65 ~ 3,18 mm)	25,4 ~ 228,6 mm	1 ~ 9 inch
Width tolerance	± 1,6 mm	± 1/16 inch

Regulatory Compliance

FDA Compliance	21 CFR 177.1520 (Olefin Polymers) 21 CFR 177.1210 (Closures with Sealing Gaskets for Food Containers) 21 CFR 175.300 (Resinous and Polymeric Coatings)
Drug Master File (DMF)	2434
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11

 Original Date: 08/05/1997
 Revised Date: 01/31/2011
 Revision Number: 5
 Revised by SR

DISCLAIMER: This information is believed to be accurate at the time of printing and is subject to change without notice. Providing this information does not convey any licenses under any patent rights or other intellectual property rights of TRI-SEAL or others. **TRI-SEAL MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS INFORMATION AND DISCLAIMS ALL LIABILITY FROM RELIANCE ON IT.** TRI-SEAL's only warranties for this product are those written warranties as may be agreed to by TRI-SEAL and its customers. **TRI-SEAL SPECIFICALLY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, WITH RESPECT TO THE PRODUCT, INCLUDING, BUT NOT LIMITED TO, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE.**