

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

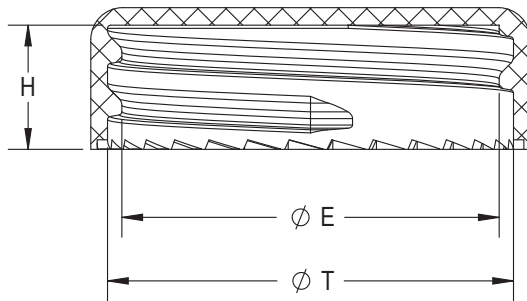
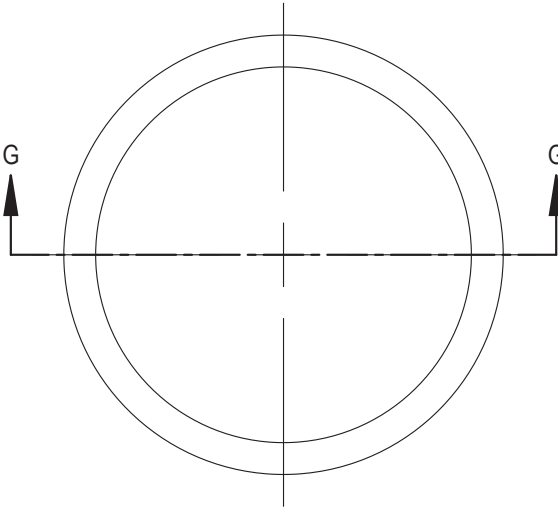
Illing Part#

3633CL

33-400 CLEAR PS DOME CAP NO LINER 4000 / CTN 168,000/PLT

Part #: 3633CL

Size:	33-400 DOME CAP
Color:	CLEAR
Material:	PS
Style:	DOME CAP
Additional Info:	33-400 NECK ; NO LINER
Case Pack:	4000 / EACH
Pallet Pack:	168,000 / EACH



SECTION G-G

THREAD DETAIL INFORMATION
6 THREADS PER INCH, 0.167 PITCH

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.010 [0.25]	1.181 [30.00]	in [mm]
T	±0.010 [0.25]	1.275 [32.39]	in [mm]
H	±0.010 [0.25]	0.390 [9.91]	in [mm]
BOTTOM OD	±0.010 [0.25]	1.380 [35.05]	in [mm]
OAH	±0.010 [0.25]	0.445 [11.30]	in [mm]
PART WEIGHT	± 0.25	3.00	g

STATIC TORQUE RECOMMENDATION
15-25 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

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DRAWING TYPE : **CUSTOMER**

REPLACES DRAWINGS:
C-8058-DM

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

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DISTRIBUTION
CODE
D

DRAWING NAME
**33-400
DOME_PS**
DRAWING NUMBER
CQA - 10662

DRAWN BY: AMK 12/6/2018
ENG APPR: BDG 1/6/2021
QA APPR: DMG 01/06/2021

MATERIAL
POLYPROPYLENE
MODEL NUMBER:
PM 10662 33-400 DOME_PS
SCALE: 2:1
SHEET SIZE: 11in*8.5in
SHEET: 1 of 3
REV.NP: 00.AA

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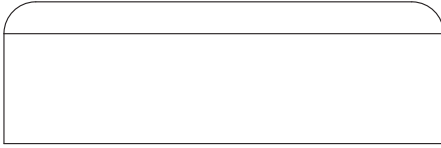
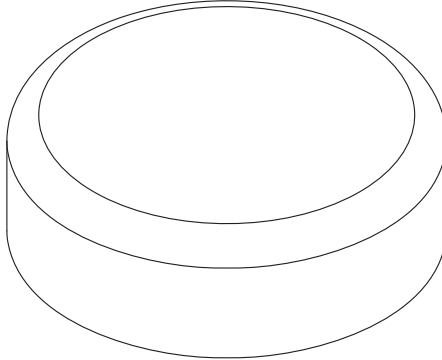
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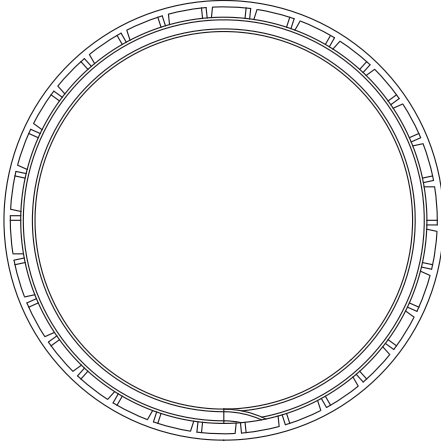
Product Specification Sheet

Illing Part#

3633CL

				REVISIONS					
DATE	REV.	N/P	DESCRIPTION				ENG	DRW	
12/06/2018	00	AA	DRAWING UPDATED TO REFLECT HISTORICAL PRODUCTION DATA & PROCESS CAPABILITY. NO CHANGES TO THE STEEL OR PART HAVE OCCURRED.				BDG	AMK	



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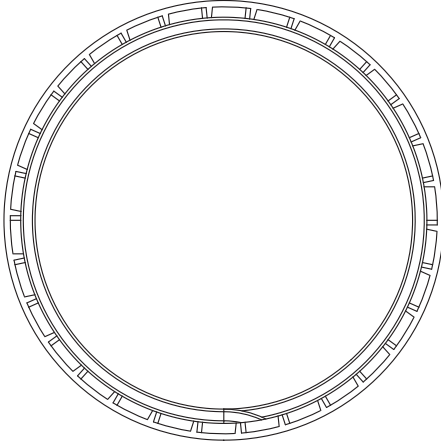
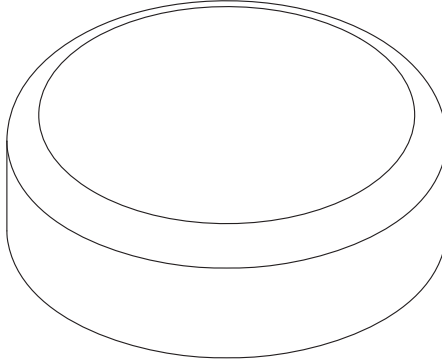
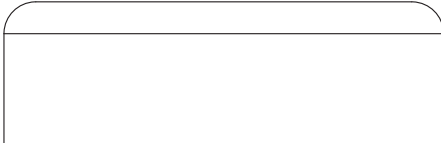


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33013	SIDE

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 THIRD ANGLE PROJECTION SOLIDWORKS	DISTRIBUTION CODE	DRAWING NAME	
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	DRAWING NUMBER		
	CQA - 10662		
DRAWN BY.	AMK	12/6/2018	MATERIAL
ENG APPR.	BDG	1/6/2021	POLYPROPYLENE
QA APPR.	DMG	01/06/2021	MODEL NUMBER
			PM 10662 33-400 DOME_PS
SCALE		SHEET SIZE	SHEET
2:1		8.5 X 11	2 of 3
		REV.NP	00.AA