



38-400 WHITE HDPE RIBBED MILK CAP TAMPER EVIDENT

Part #: 3638DBJ

Size:	38-400
Color:	White
Material:	HDPE
Style:	Ribbed Milk Cap
Additional Info:	Tamper Evident
Case Pack:	2500 each
Pallet Pack:	87500 each


 Revised: 10/26/21
 REV: P
TECHNICAL DATA SHEET**38 DBJ Closure****PRODUCT DESCRIPTION:**

The 38mm DBJ is a compression molded, three lead, twist on/twist off, tamper evident closure. This closure is designed to be applied to PET or PP/HDPE bottles for packaging of beverage products by cold and ESL filling processes. This closure is approved for High Pressure Processing with a PET finish. This closure is not recommended for carbonated products, hot-filling applications, nitrogen gas injected applications, or freezing.

Product Identification

Product Name:	38 DBJ Closure	Manufacturing Facility:	IL (874), PA (892), AZ (912), TN (913), MX (925)
Silgan Code:	DBJ	Carton:	Name & Address of Manufacturer, Silgan Logo, Carton ID Tag
Packaging Code:	38K.023		

Material

Resin:	High Density Polyethylene (HDPE)	Colorant:	Liquid
Characteristics:	Complies with FDA (21 CFR 177.1520)	Characteristics:	Complies with FDA (21 CFR 178.3297)
		Standard Colors:	Samples Available

Recommended Ranges

Application Torque:	10 to 18 in-lbs	Removal Torque:	Max. 11 in-lbs
* Application torque may vary by equipment set up.			
Top Load:	15 to 25 lbs		
Application Temp:	Min. 65°F (18.3°C) to Max. 90°F (32.2°C)		

* For additional information pertaining to closure application, performance testing procedures or stacking please request the Closure Operating Technical Assistance Bulletin.

Recommended Storage

Storage Temp:	Min. 40°F (4.4°C) to Max. 90°F (32.2°C)	Stack Height:	Maximum two pallets
Temp Prior to Use:	Min. 65°F (18.3°C)	Stacking Finished Product:	Stacking pattern & bottle strength of product should be evaluated prior to use.
Use by Date:	1 year from manufacture date (FIFO recommended)		
Storage Conditions:	Dry inside, away from contamination, insects, & odors. Storage of closures in trailers is not acceptable.		

Packaging

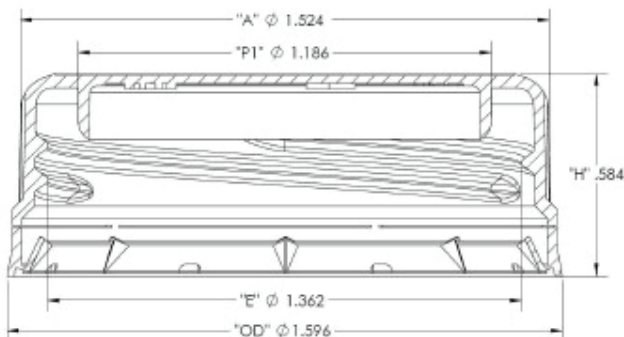
Carton (ID):	MBX013 - 23-1/8" x 15-3/8" x 11"	Bag:	Clear Polyethylene, FDA compliance
Case Count:	2,500 closures		Complies with FDA (21 CFR 177.1520)
Case Weight:	15.7 lbs (7.1 kg) Approximate	Bag Closure:	Folded
Pallet Quantity:	35 cases per pallet (87,500 closures)	Carton Tape:	Transparent sealing tape
Pallet Weight:	598 lbs (271 kg) Approximate	Shrink Wrap:	20" wide, 70 gauge, or equivalent
Trailer Quantity:	30 pallets / 53' trailer (2,625,000 closures)	Pallet Configuration:	7 layers high (85-7/8" w/ pallet), 5 cases per layer
		Pallets:	Wood 40" x 48"

* For additional information on packaging options please contact your Silgan Closures representative.

Dimensions for Closure

Customer Drawing:	517-001C
Closure Weight:	2.43 g
Bottle PET:	N358015
Bottle Pull:	N358022
Bottle Spin Trim:	N358023
Bottle Ram:	N358024

*Dimensions are in inches

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