

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3653BHS

53/485 BLACK PP SPICE CAP DUAL DOOR - 3 HOLE UNIVERSAL HEAT SEAL LINER

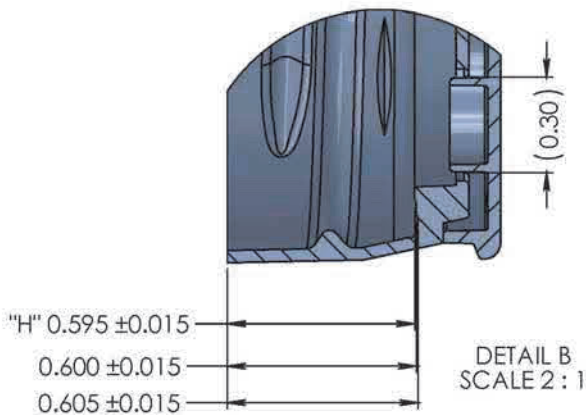
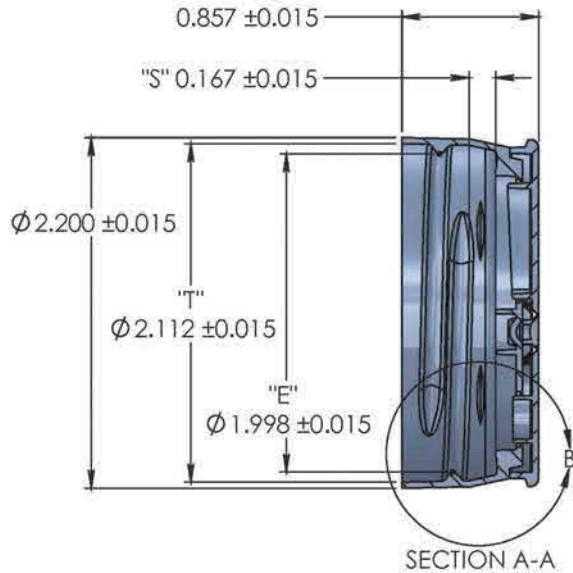
Part #: 3653BHS

Size:	53/485
Color:	BLACK
Material:	POLYPROPYLENE
Style:	SPICE CAP DUAL DOOR - 3 HOLE
Additional Info:	UNIVERSAL HEAT SEAL LINER
Case Pack:	875 / EACH
Pallet Pack:	31,500 / EACH



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SALES SPECIFICATION



TPI = 6

UNLESS OTHERWISE SPECIFIED:	DRAWN	CH 6/6/2018	TITLE: 53mm 3 HOLE 2PC CLOSURE .300"	
DIMENSIONS ARE IN INCHES	CHECKED	C.HABITZ		
	ENG APPR.	C.HABITZ		
MATERIAL: POLYPROPYLENE	QA	J.EASTMAN	SIZE	CAD FILE NO.
COMMENTS:			A	53mm-3-hole_SS
DO NOT SCALE DRAWING			NOT TO SCALE	SHEET 1 OF 1



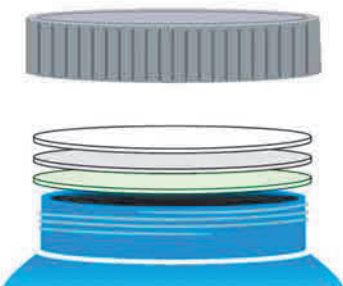
PRODUCT DATA SHEET

HSP-5.6/10

- HSP-5.6/10 is a one-piece, paper-backed, induction heat-seal that bonds to Polyethylene (PE), Polypropylene (PP), Polyester (PET), Polystyrene (PS), Vinyl (PVC) and glass containers.
- For use with dry products only.
- Available with standard or custom print.

Typical Product Attributes

Construction

		SI (µm)	US (Mils)
White Paperboard		254,0	10,0
Aluminum Foil		8,9	0,35
Heat Seal		38,1 – 50,8	1,5 - 2,0
Thickness Tolerance		± 10%	± 10%
Minimum Width		25,4 mm	1,0 in
Width Tolerance		± 1,6 mm	± 0,0625 in

Properties

Oxygen Transmission (O ₂ TR)	Essentially Zero
Water Vapor Transmission (WVTR)	Essentially Zero

Regulatory Compliance

FDA Compliance	21 CFR 177.1210 Closures with sealing gaskets for food containers. 21 CFR 176.180 Components of paper and paperboard in contact with dry foods.
Drug Master File (DMF)	14762
Other Compliances	USFDA Food Allergen Guidelines California Proposition 65 Labeling Requirements Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11
Safety Data Sheet (SDS) Statement	Safety Data Sheets (SDS) are not required for articles as defined in 29 CFR 1910.1200, the OSHA Hazard Communication Standard (HazCom). This product is an article as defined by HazCom and is not considered to be, or to contain, a hazardous chemical based on evaluations made by our company.

Please note that construction does not reflect adhesive or resin bonding layers, if present.

Revision Number: 3
Revised Date: 2018-11-26

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