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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3653BHSC

53-485 BLACK PP SPICE-3 HOLE .200 DUAL DOOR WITH HEAT SEAL

Part #: 3653BHSC

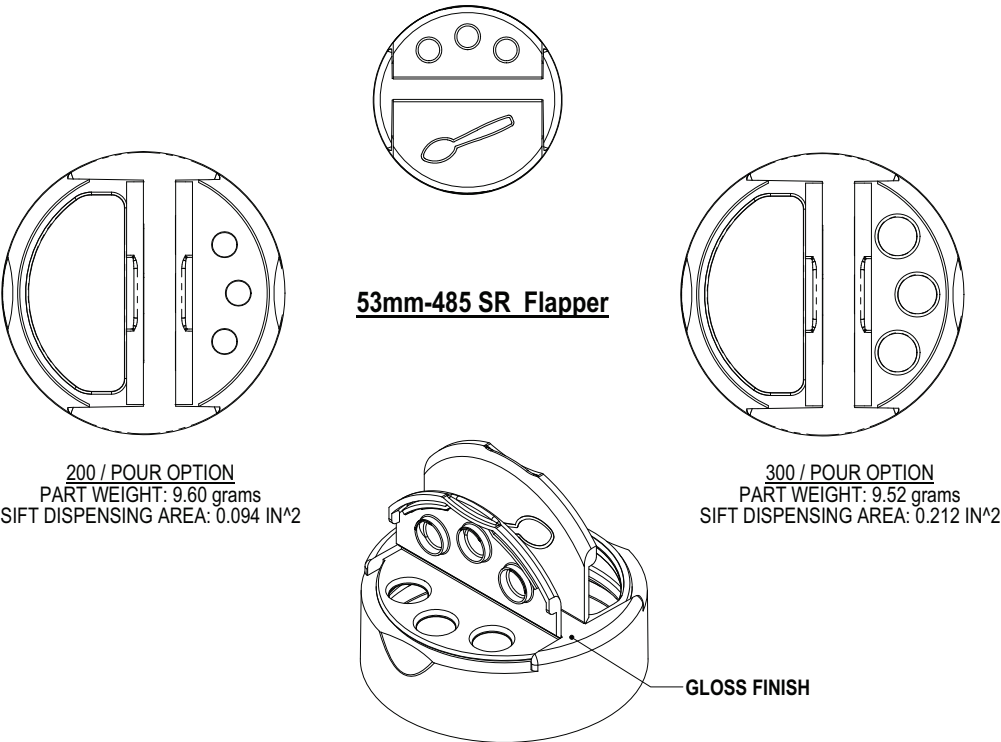
Size:	53-485
Color:	BLACK
Material:	PP
Style:	DUAL SPICE CAP
Additional Info:	3 HOLE .200 DUAL DOOR; HEAT SEAL
Case Pack:	850 / EACH
Pallet Pack:	37,500 / EACH



www.illingpackaging.com



THE CARBY COMPANY
PH 630-629-6600 - FX 630-629-3690
1195 W. FULLERTON AVE. - ADDISON, IL 60101
WWW.THECARBYCOMPANY.COM



SHT. 2 OF 4

**53mm-485
SR Flapper**TM

S-198-01-01-AD

Liner Cut Details

Round Cut ϕ	Tabbed Cut ϕ	Number of Tabs	Standard Liner Type(s)
2.053	2.233	3	Pressure Sensitive Foam, Induction Seal, Reseal Liner

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53mm-485 SR FlapperTM
MATERIAL: POLYPROPYLENE

BOTTLE FINISH: 485
FITS MOST C.C.M.A. BOTTLE
FINISHES

STATIC TORQUE
RECOMMENDATION:
21-36 IN-LBS WHEN USED WITH
NECK FINISH DWG INFORMATION
ON PAGE 3. THIS REQUIREMENT
MAY VARY DEPENDING UPON
BOTTLE MATERIAL, NECK FINISH,
AND CAPPING EQUIPMENT.

LOGO INSERT
TYPICAL LOGO DEPTH/HEIGHT IS
.005". EACH LOGO GRAPHIC
SHOULD BE EVALUATED ON A
CASE BY CASE BASIS.

THE CLOSURE DIMENSIONS
SHOWN ARE THOSE WHICH
HAVE GENERALLY BEEN FOUND
TO BE FUNCTIONAL BASED ON
INDUSTRY EXPERIENCE
BECAUSE OF VARIABILITY IN
GLASS AND PLASTIC CONTAINER
FINISHES. EACH
CLOSURE/FINISH SYSTEM
SHOULD BE INDIVIDUALLY
EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE
PERFORMANCE CRITERIA. SEE
QUALITY ASSURANCE
SPECIFICATIONS FOR
ADDITIONAL INFORMATION.

SHT. 1 OF 4
DATE:
DRAWN BY: MAZ

AUTHORIZED FOR USE BY
BRIAN GROUBERT
DATE:

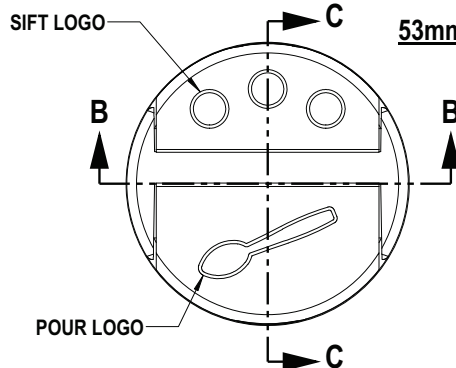
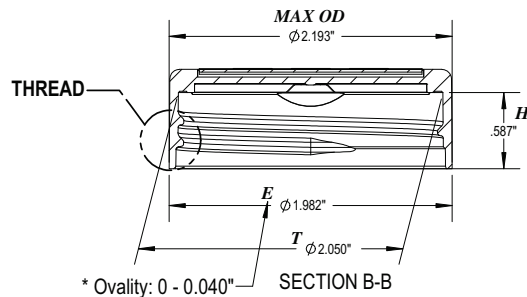
23OCT12

**53mm-485
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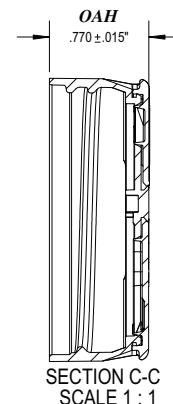
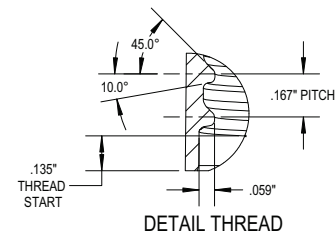


53mm-485 SR Flapper

Note:
The "T" & "E" dimension is the average of two measurements
taken at the top of the closure at a point near the end of the
full thread and at a second point perpendicular to the first
measurement point.

THREAD DETAIL
1 1/4 Threads, Right Hand, 6 THDS/IN

OPENING FORCE: 3.25 +/- 2.25LBS



STANDARD COLORS

- White
- Yellow
- Red
- Green
- Gold

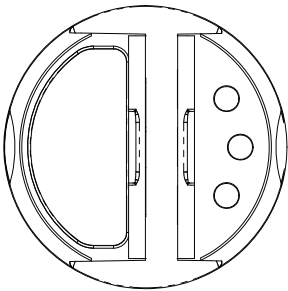
- Black
- Blue
- Brown
- Silver

STANDARD PACKAGING

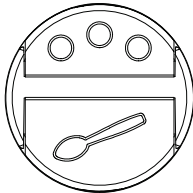
- 850 Pieces per Carton
- 42 Cartons per Pallet
- Carton Dimensions: 21½"x15½"x11⅞"
- Carton Weight: 22 pounds
- 35,700 Pieces per pallet
- Pallet Dimensions: 49"x44"x8"



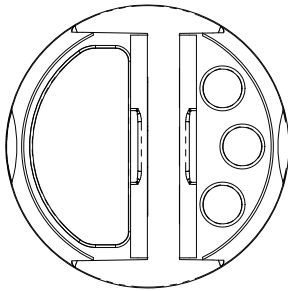
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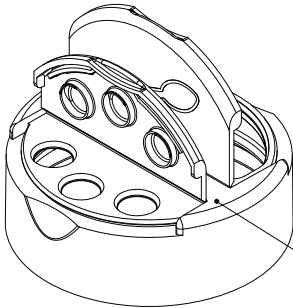
200 / POUR OPTION
PART WEIGHT: 9.60 grams
SIFT DISPENSING AREA: 0.094 IN²



53mm-485 SR Flapper



300 / POUR OPTION
PART WEIGHT: 9.52 grams
SIFT DISPENSING AREA: 0.212 IN²



GLOSS FINISH

SHT. 2 OF 4

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