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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

36541HSNPS

38-400 WHITE PP PICTORIAL CAP W/ (075)SG75M.020 W SFYP LINER

Part #: 36541HSNPS

Size:	38-400 NECK
Color:	WHITE
Material:	PP
Style:	PICTORIAL CAP
Additional Info:	(075)SG75M.020 W SFYP
Case Pack:	1500 / EACH
Pallet Pack:	45,000 / EACH



www.illingpackaging.com

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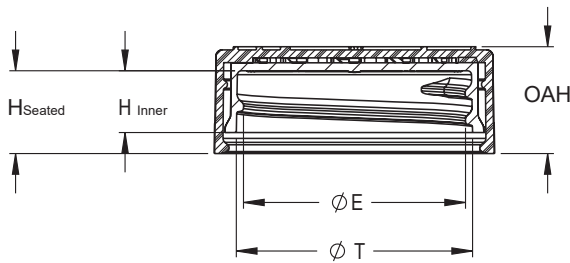
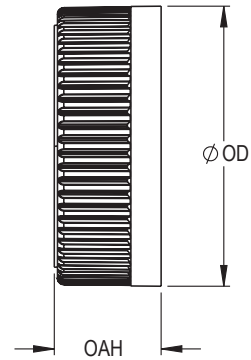
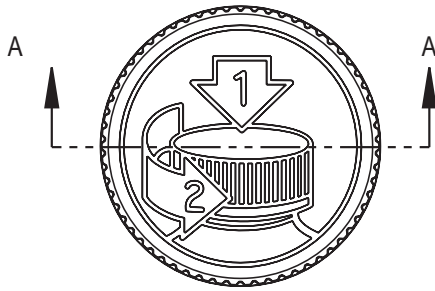


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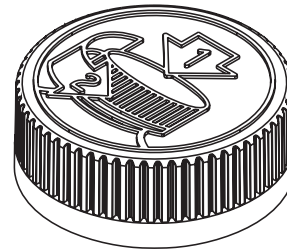
Product Specification Sheet

Illing Part#

36541HSNPS



SECTION A-A



STATIC TORQUE RECOMMENDATION: 17-26 in-lbs
REQUIREMENT. MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT.

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED.

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
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BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
E	1.396 [35.46]	±0.010 [0.25]	in [mm]
T	1.488 [37.80]	±0.010 [0.25]	in [mm]
H (Seated)	0.521 [13.23]	REFERENCE	in [mm]
H (Inner)	0.388 [9.86]	±0.008 [0.20]	in [mm]
OD	1.760 [44.70]	±0.013 [0.33]	in [mm]
OAH	0.671 [17.04]	±0.011 [0.28]	in [mm]
PART WEIGHT	7.1	± 0.7	g

THREAD DETAIL INFORMATION: 6 THREADS PER INCH 0.167" [4.24] PITCH 380° FULL DEPTH THREADS

DRAWN BY:	BDG	4/28/2016
ENG APPR:	BDG	1/31/2017
QA APPR:	ACP	2/1/2017



DRAWING TITLE:

38-400 CRC ASSM
PICO

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: C-8019

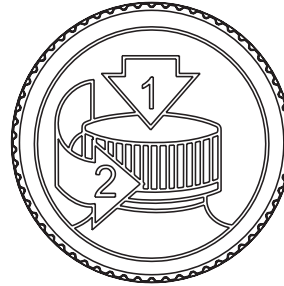
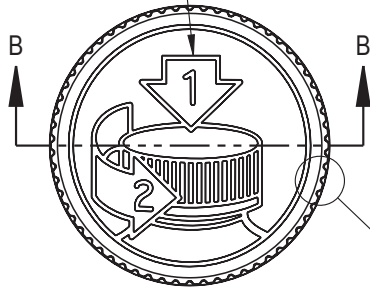
MODEL NUMBER: PM-10161 38-400 CRC ASSM

DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:

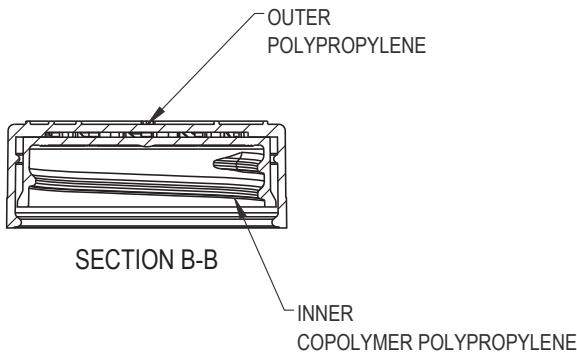
SCALE: 1:1 & NOTED SHEET: 1 OF 3 CQA-10023 04.AF



INSTRUCTIONS EMBOSSES



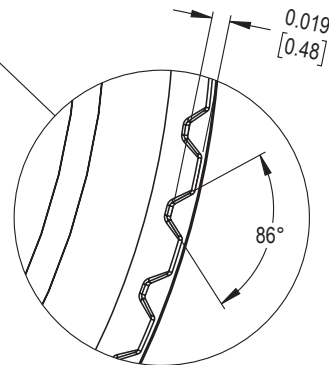
ALTERNATE PICTO
INSTRUCTIONS
(SIDE GATED MOLD)



SECTION B-B

OUTER
POLYPROPYLENE

INNER
COPOLYMER POLYPROPYLENE



DETAIL RIB
SCALE 6 : 1

(62) EQUISPACED RIBS

DIMENSIONS ENCLOSED IN () INDICATE
REFERENCE DIMENSIONS AND NO
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DATE	REV	N/P	DESCRIPTION	ENG	DRW
01/30/2017	04	AD	DRAWING FORMAT UPDATED. ADDED H(SEATED) AS REFERENCE DIMENSION	BDG	BDG
06/14/2023	04	AE	UPDATED DRAWING FORMAT AND LOGO	BDG	BDG
07/26/2023	04	AF	ADD C-8019 TO REFERENCE DRAWINGS	LES	LES



DRAWING TITLE:

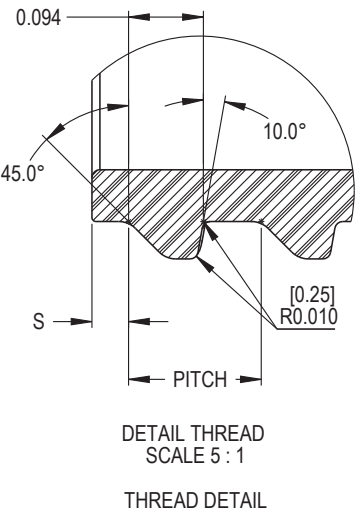
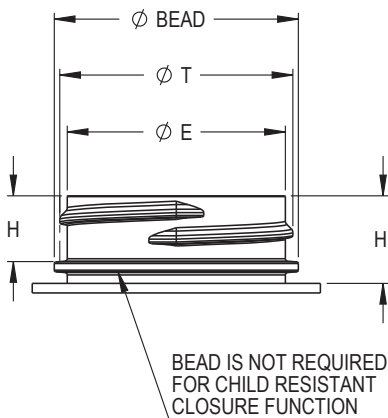
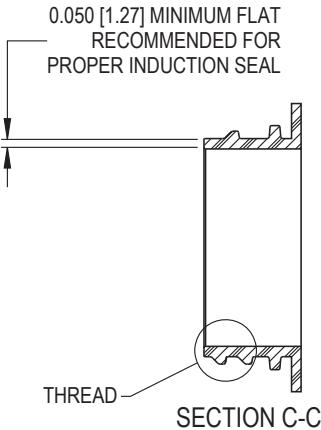
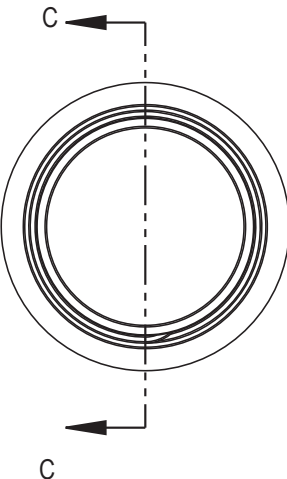
38-400 CRC ASSM
PICTO

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DRAWING TYPE: CUSTOMER	DISTRIBUTION CODE: D
DWG SIZE: 8.5" x 11"	DRAWING NUMBER: CQA-10023
SCALE: 1:1 & NOTED	SHEET: 2 OF 3
REVISION: 04.AF	

REVISION HISTORY

REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION
N/P: DRAWING OR SPECIFICATION CHANGE ONLY



CHILD RESISTANT PROTOCOL TESTING NOTE: MOLD-RITE PLASTICS, LLC CERTIFIES THAT ITS CHILD RESISTANT CLOSURES PASSED TESTS OUTLINED IN 16 CFR SECTION 1700.20 TESTING PROCEDURE AND MEET WITH REQUIREMENTS DEFINED BY 16 CFR SECTION 1700.15 POISON PREVENTION PACKAGING STANDARDS, GENERALLY. IT IS RECOMMENDED THAT CUSTOMERS CONDUCT TESTING TO CONFIRM CLOSURES PERFORM AS EXPECTED WITH THEIR SPECIFIC CONTAINERS AND CONDITIONS OF USE.

RECOMMENDED NECK FINISH IS DETERMINED FOR PROPER FUNCTIONAL PERFORMANCE WITH MOLD-RITE CLOSURE. USE OF MOLD-RITE CLOSURE WITH CONTAINER NOT MATCHING RECOMMENDED NECK FINISH SHOULD BE TESTED AND CONFIRMED FOR APPLICATION BY THE USER.	REFERENCE	DIMENSIONS	TOLERANCE	UNITS	 Packaging with purpose.
NOMINAL ORIENTATION OF CLOSURE (IF INDICATED) IS BASED ON NOMINAL DIMENSIONS OF BOTH CLOSURE AND RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION, EACH CONTAINER SHOULD BE EVALUATED ON A CASE BY CASE BASIS.	E	1.370 [34.80]	±0.012 [0.30]	in [mm]	
	T	1.464 [37.19]	±0.012 [0.30]	in [mm]	
	S	0.046 [1.17]	±0.015 [0.38]	in [mm]	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	H	0.403 [10.24]	MINIMUM	in [mm]	
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	BEAD	1.545 [39.24]	MAXIMUM	in [mm]	
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	PITCH	0.167 [4.24]		in [mm]	


Packaging with purpose.

DRAWING TITLE:
38-400 CRC ASSM
PCTO
RECOMMENDED NECK FINISH

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DRAWING TYPE: CUSTOMER

DISTRIBUTION CODE: **D**

DWG SIZE: 8.5" x 11"

DRAWING NUMBER:

REVISION:

SCALE: 1:1 & NOTED

SHEET: 3 OF 3

CQA-10023

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Product Specification Sheet

Illing Part#

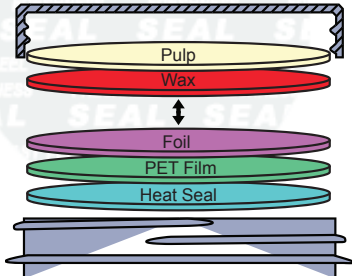


Safe-Gard™ Type A Technical Data Sheet

.020" Pulp SG-75M

Revision: SG75M-03142016

MRP DESCRIPTION - (075)SG75M.020 W SFYP

Product	.020" Pulp SG-75M		
Scope	Two piece white-lined pulp backed heat induction foil innerseal that will provide a tamper evident seal to PE containers.		
Composition	Material	Standard	Metric
	Pulp	0.020"	0.508mm
	Wax	-	-
	Foil	0.001"	0.025mm
	PET Film	0.0005"	0.013mm
	Heat Seal	0.0015"	0.038mm
			
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to website	
Drug Master File (DMF): 3782		EU / EP Reg.:	
GTR Oxygen: Essentially Zero		MVTR: Essentially Zero	
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.			
Print Location (if any): On foil layer			

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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Fax: +44 (0) 1753 773 111

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Fax: +41 (0) 44 851 50 51