

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

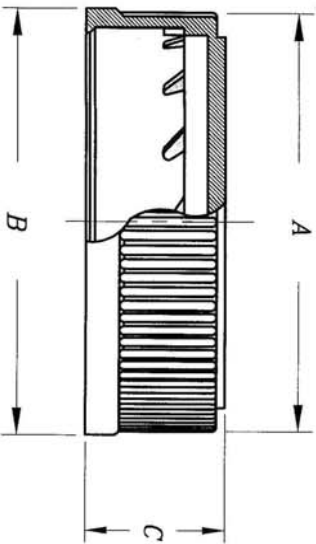
Illing Part#

3654RPD

38-400 RED CRC UNL PUSH DOWN TURN ARROWS PDT TEXT VERSION

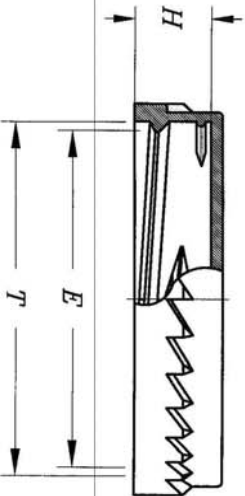
Part #: 3654RPD

Size:	38-400
Color:	Red
Material:	PP
Style:	Child Resistant Closure
Additional Info:	Push Down and Turn Unlock
Case Pack:	2,000 each
Pallet Pack:	60,000 each



OVERCAP

NOTE: (H) Size without liner.



INNERCAP

SIZE	A	B	C	H	E	T	THD'S PER INCH
24 MM	1.165±.015	1.182±.015	.655±.015	.396±.015	.875±.007	.942±.007	8
28 MM	1.305±.015	1.325±.015	.655±.015	.396±.015	1.014±.007	1.092±.007	6
33 MM	1.505±.015	1.525±.015	.655±.015	.396±.015	1.186±.007	1.262±.007	6
38 MM	1.720±.015	1.740±.015	.655±.015	.396±.015	1.393±.007	1.476±.007	6
45 MM	1.980±.015	2.000±.015	.655±.015	.396±.015	1.659±.007	1.742±.007	6
53 MM	2.320±.015	2.336±.015	.662±.015	.400±.015	1.985±.007	2.060±.007	6
63 MM	2.750±.015	2.755±.015	.710±.015	.420±.015	2.372±.010	2.464±.010	6



ILLINGTM
Company, Inc.
Packaging Your Vision

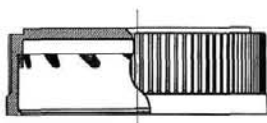
DRAWN BY: H. Romero	DATE: 06-18-97	APPR. BY: G. Buono	DATE: 05-21-03
DWG. No	2064	REV.	E



PRODUCT DATA SHEET

SAF-CAPTM III-A

<u>Description:</u>	Two Piece Child-Resistant Closure "Push Down & Turn"
<u>Construction:</u>	Pigmented Polypropylene Overcap Natural Polypropylene Innercap
<u>Sizes:</u>	22mm, 24mm, 28mm, 33mm, 38mm, 45mm, 53mm, 63mm, 70mm
<u>FDA Status:</u>	Drug Master File #5828, type III
<u>CPSC Status:</u>	*C.F.R. Title 16, Part 1700
<u>Lining Material:</u>	Closures are available lined with all commercially obtainable lining materials and induction inner seals.
<u>Colors:</u>	Standard is white. Custom color matching to your specific requirement is available.



OVERCAP



INNERCAP



***Note** VBC has had packages utilizing various sized, styled and composition bottles with Saf-CapTM Child-Resistant closures tested by outside agencies. Results of these protocol tests for specific sized closures are available upon request.

