

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3655LT

38-400 WHT PE SNAP LOCK N/THREAD TAMPER EVIDENT WITH TEAR TAB

Part #: 3655LT

Size:	38-400 SNAP LOCK
Color:	WHITE
Material:	LOW DENSITY POLYETHYLENE
Style:	SNAP LOCK
Additional Info:	NON THREAD / TAMPER EVIDENT
Case Pack:	2000 / EACH
Pallet Pack:	87,500 / EACH



Revised: 9/25/17
REV: G

Page 1 of 2

TECHNICAL DATA SHEET - LT1 Closure



PRODUCT DESCRIPTION: The 38 LT is a snap on plug style, non threaded tamper evident closure. This closure is typically used on blow molded bottles for packaging milk, water, juice and other liquid food products. It is a snap on closure that can be applied without torque devices. It is removed by lifting the integral tear tab and tearing the tamper evident band in a clockwise direction. It can be reapplied by snapping it on. Closure NOT recommended for hot fill or freezing.			
Product Identification			
Product Name:	38 LT Closures	Closures Produced at:	AZ
Silgan PCS Code:	TL1	Carton:	Name & Address of Manufacturer, Product Dot, Color Dot, Barcode, Silgan Logo
Material			
Resin:	Low Density Polyethylene (LDPE)	Colorant:	Liquid
Supplier:	D0085	Supplier:	R0089/R0157
Characteristics:	Complies with FDA (21CFR177.1520)	Characteristics:	Complies with FDA (21CFR175 & 178)
		Standard Colors:	Samples Available
Specifications			
Application Force:	30 lbs Max.		
	<i>* Application torque may vary by equipment set up.</i>		
Temp. During Application:	80°F - 85°F		
Storage			
Storage Temp:	Min. 40°F (4°C) to Max. 85°F (29.5°C)	Stack Height:	Max. two pallets 650 lbs. Approx..
Best if used by:	365 days from manufacture date (FIFO recommended)	Stacking Capped Product:	Stacking pattern & bottle strength of product should be evaluated prior to use.
Storage Conditions:	Dry inside, away from contamination, insects, & odors.		
Packaging			
Carton (ID):	Z44 -ECT44 - 22 3/4 X 157/16 X 11	Bag:	41 X 43 - Clear Polyethylene, FDA compliance.
Case Count:	2000 caps	Bag Closure:	Folded
Case Weight:	13 lbs. Approx..	Carton Tape:	Transparent sealing tape.
Pallet Qty.	35 cases per pallet (87,500 closures)	Shrink Wrap:	20" wide, 70 gauge, or equivalent.
Pallet Configure:	7 Layers height, 5 cases per layer	Pallets:	4 way, 40" X 48" new or reconditioned.
Dimensions for Closure			
Customer Drawing: C390141 Bottle: N390022			

NOTE: Silgan
specific arran



75.5%



ther


 Revised: 9/25/17
 REV: G

Page 2 of 2

TECHNICAL DATA SHEET - LT1 Closure



SPECIAL CONSIDERATIONS: HYGIENE	(US Requirements): FDA Requirements for direct food contact packaging must be met in handling and storage of raw materials, molding operations, and decorating operations. Machinery and auxiliary equipment that is in contact with the final product must be cleaned on both a daily and on as needed basis. Only food grade cleaning solutions shall be used. Operator shall wash their hands before handling product. Reference: "Standards for Fabrication of Single-Service Containers and Closures for Milk and Milk Products" by US Department of Health and Human Services (FDA). Closures should also meet bacterial standards as set by Section 7, Item 12p. and Appendix J. of the Grade "A" Pasteurized Milk Ordinance of the US Department of Health and Human Services of the Food and Drug Administration. The closure manufacturing plant must also be listed in the Sanitation Compliance and Enforcement Ratings of Interstate Milked Shippers (IMS List).
EQUIPMENT:	Equipment should be checked frequently to ensure proper alignment & elimination of anything that could cause cap damage or reduce operation rating. Regular cleaning of all equipment is necessary to remove any debris that could reduce operating rate. See TAB0002 Chute Cleaning.
WARRANTY:	Seller warrants that for a period of 90 days commencing with the date of each and every shipment that the goods included in such shipment shall be free of manufacturing defects. This warranty shall be voided if buyer fails to store goods after receipt in accordance with product storage guidelines as described. Buyer's sole remedy for breach of warranty shall be to require by written demand delivered to seller at its address indicated on product invoices that seller replace such defective goods. Seller shall be obligated to replace such defective goods as promptly as practicable. Except as set forth, buyer makes no warranty, express or implied, with respect to the goods. Without limiting the foregoing, seller has not made and does not make any guarantee, warranty or covenant, express or implied, with respect to the design, conformity with specifications communicated to buyer or seller or relied on by buyer, condition, durability, suitability, fitness for use, fitness for a particular purpose or merchantability of the goods. In no event, shall seller be liable for any special incidental or consequential damages, including, but not limited to, loss of profits or other economic loss, whether arising from breach of contract, breach of warranty, tort (including negligence) or otherwise.
DISCLAIMER:	The information contained in this document is, to our knowledge, true and accurate. However, since the particular use and the actual conditions of use of our products are beyond Silgan control, establishing satisfactory performance of our products is the customer's sole responsibility. All uses of Silgan products and any written or oral information, suggestions, or technical advice from Silgan is without warranty, express or implied, except as indicated above, and is not an inducement to use any process or product in conflict with any patent or regulatory body.

NOTE: Silgan Closures reserves the right to modify or change the information contained herein without notice, unless other specific arrangements are made with the buyer of this product.