

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3659BLKFT

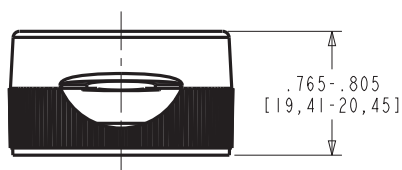
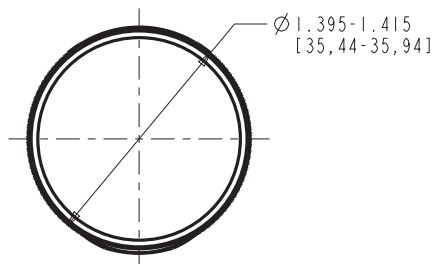
33-400 BLK FLIP TOP W- ISPE-PP-U5 LINER .250 ORIFICE

Part #: 3659BLKFT

Size:	33-400
Color:	BLACK
Material:	POLYPROPYLENE
Style:	FLIP TOP
Additional Info:	.250 ORIFICE
Case Pack:	1800 / EACH
Pallet Pack:	64,800 / EACH



THE BOTTLE NECK DIMENSIONS SHOWN ARE BASED UPON CURRENT KNOWLEDGE. IT IS THE RESPONSIBILITY OF THE RECEIVER OF THE INFORMATION CONTAINED IN THIS DRAWING TO TEST FOR FIT AND FUNCTION OF THE TOTAL PACKAGE. DIMENSIONS SHOWN ARE INTENDED FOR POLYETHYLENE BOTTLES ONLY. IF ANOTHER BOTTLE MATERIAL IS USED, SOME DIMENSIONS AND TOLERANCES MAY REQUIRE ADJUSTMENT.

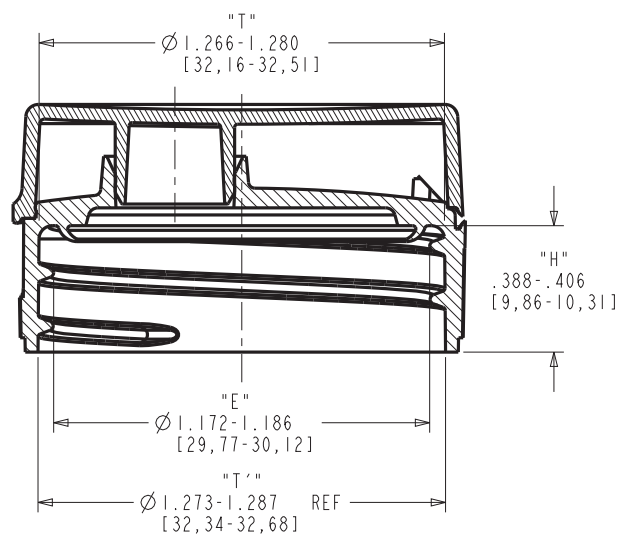


NOMINAL ORIFICE SIZES AVAILABLE



NOTES:

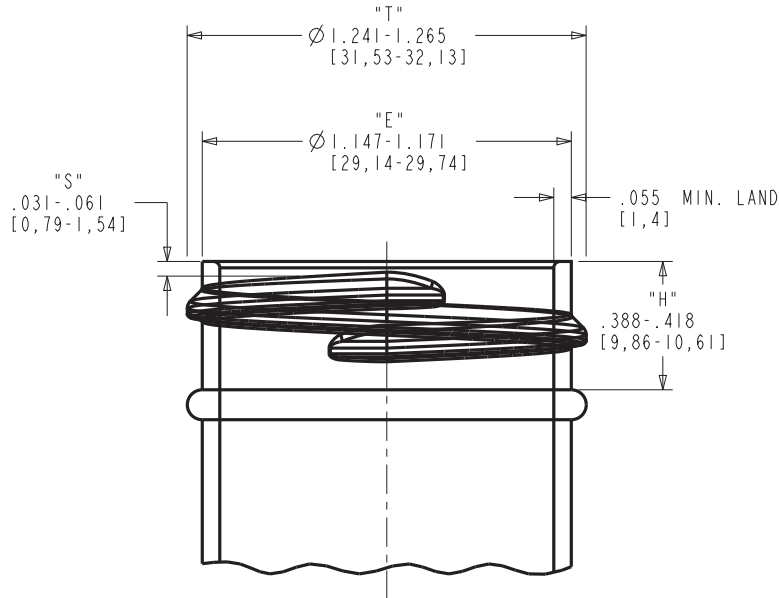
1. THE "T", "T'" & "E" DIAMETERS ARE THE AVERAGE OF 2 MEASUREMENTS TAKEN APPROXIMATELY 90° 0' APART.
2. THE "T" AND "E" DIAMETER ARE TAKEN AS CLOSE TO THE INSIDE DECK AS POSSIBLE.
3. THE EFFECTIVE "H" DIMENSION CAN BE ESTIMATED BY SUBTRACTING .028" FROM THE SPECIFIED "H" DIMENSION. THIS REFLECTS THE ESTIMATED COMPRESSION OF THE SEALING MECHANISM AT NOMINAL APPLICATION TORQUE.



REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
G	UPDATED DRAWING FORMAT REMOVED .500 ORIFICE CONFIGURATION	K. SMITH	05-APR-10
Aptar		TITLE: TRADITIONAL POUR SPOUT, 33-400 THREAD, CRAB CLAW SEAL AND RIBBED WITH GLOSS FINISH	
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CUSTOMER SPECIFICATION DRAWING		CONFIRM CURRENT REVISION PRIOR TO USE	SHEET 1 OF 2
		DWG. NO: CS22961648-G	



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RECOMMENDED NECK FINISH

LAND MUST BE SMOOTH AND FREE
OF NICKS OR RAGGED EDGES
6 T.P.I.
"M" STYLE THREAD
(BEAD OPTIONAL)

REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
G	SEE SHEET 1 FOR REVISION DETAILS	K. SMITH	05-APR-10
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		DWG. BY: B. NEMEC	DATE: 06-Dec-99
		CONFIRM CURRENT REVISION PRIOR TO USE	SHEET 2 OF 2
CUSTOMER SPECIFICATION DRAWING		DWG. NO: CS22961648-G	