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ILLINGTM
P A C K A G I N G

Product Specification Sheet

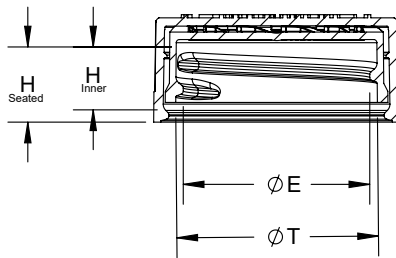
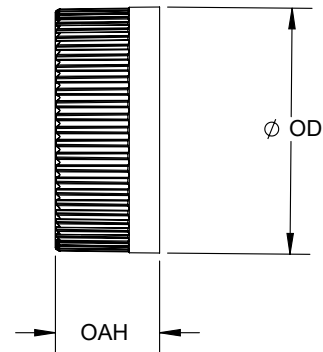
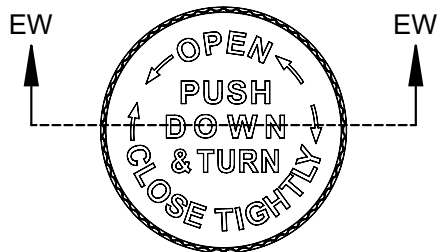
Illing Part#

3659Y

33-400 PP YELLOW CRC PDT CAP WITH PULP LINER (415)FS1-15.030 PL

Part #: 3659Y

Size:	33-400
Color:	YELLOW
Material:	POLYPROPYLENE
Style:	CHILD RESISTANT CAP
Additional Info:	EMBOSSSED PUSH DOWN & TURN; .03" PULP LINER
Case Pack:	2,000/EACH
Pallet Pack:	70,000/EACH



SECTION EW-EW

(6) THREAD PER INCH, (.167) PITCH, 380° FULL DEPTH THREAD

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.015 [0.38]	in [mm]	1.182 [30.02]
T	± 0.015 [0.38]	in [mm]	1.276 [32.41]
H (Seated)	Reference	in [mm]	0.519 [13.18]
H (Inner)	± 0.010 [0.25]	in [mm]	0.390 [9.91]
OD	± 0.020 [0.51]	in [mm]	1.545 [39.24]
OAH	± 0.016 [0.41]	in [mm]	0.667 [16.94]
PART WEIGHT	± 1.4	g	5.9

STATIC TORQUE RECOMMENDATION
15-25 in-lbs
 THIS REQUIREMENT MAY VARY DEPENDING
 UPON BOTTLE MATERIAL, NECK FINISH, AND
 CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:
C-8023
 DIMENSIONS ENCLOSED IN ()
 INDICATE REFERENCE
 DIMENSIONS AND NO TOLERANCE
 LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

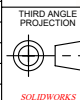
ANGULAR TOLERANCE ± 2°

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THE CLOSURE DIMENSIONS
 DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
 FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
 EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
 PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH
 SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
 TESTED TO ENSURE IT MEETS APPLICABLE
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 DISTRIBUTION
 CODE
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 DRAWING NAME
**33-400 CRC Assm
 PDT (Emboss)**
 DRAWING NUMBER
CQA - 10256

 DRAWN BY. BDG 5/13/2016
 ENG APPR. BDG 7/6/2017
 QA APPR. REL 9/20/2017

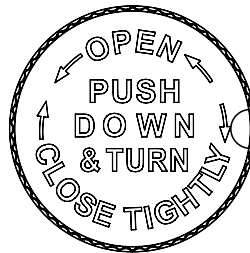
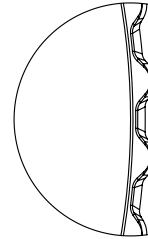
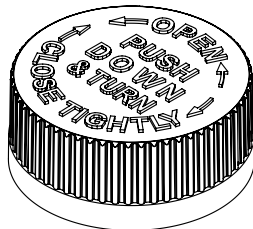
MATERIAL POLYPROPYLENE

MODEL NUMBER: PM 10139 33-400 CRC PDT Assembly

SCALE 1:1 SHEET SIZE 8.5" X 11" SHEET 1 of 3 REV.NP 00.AB



DATE	REV	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRWN
05/13/16	00	AA		DRAWING RELEASED	BDG	BDG
07/06/17	00	AB		UPDATED DRAWING FORMAT. H (SEATED) REFERENCE UPDATED TO 0.519	BDG	BDG



RIB

 DETAIL RIB
 SCALE 6 : 1
 (58) EQUISPACED RIBS

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DRAWING TYPE : CUSTOMER

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 DRAWING NAME
 33-400 CRC Assm
 PDT Emboss
 DRAWING NUMBER
 CQA - 10256

 DRAWN BY. BDG 5/13/2016
 ENG APPR. BDG 7/6/2017
 QA APPR. REL 9/20/2017

MATERIAL POLYPROPYLENE

 MODEL NUMBER:
 PM 10139 33-400 CRC PDT Assembly

SCALE	SHEET SIZE	SHEET	REV.NP
1:1	8.5" X 11"	2 of 3	00.AB

Represented by

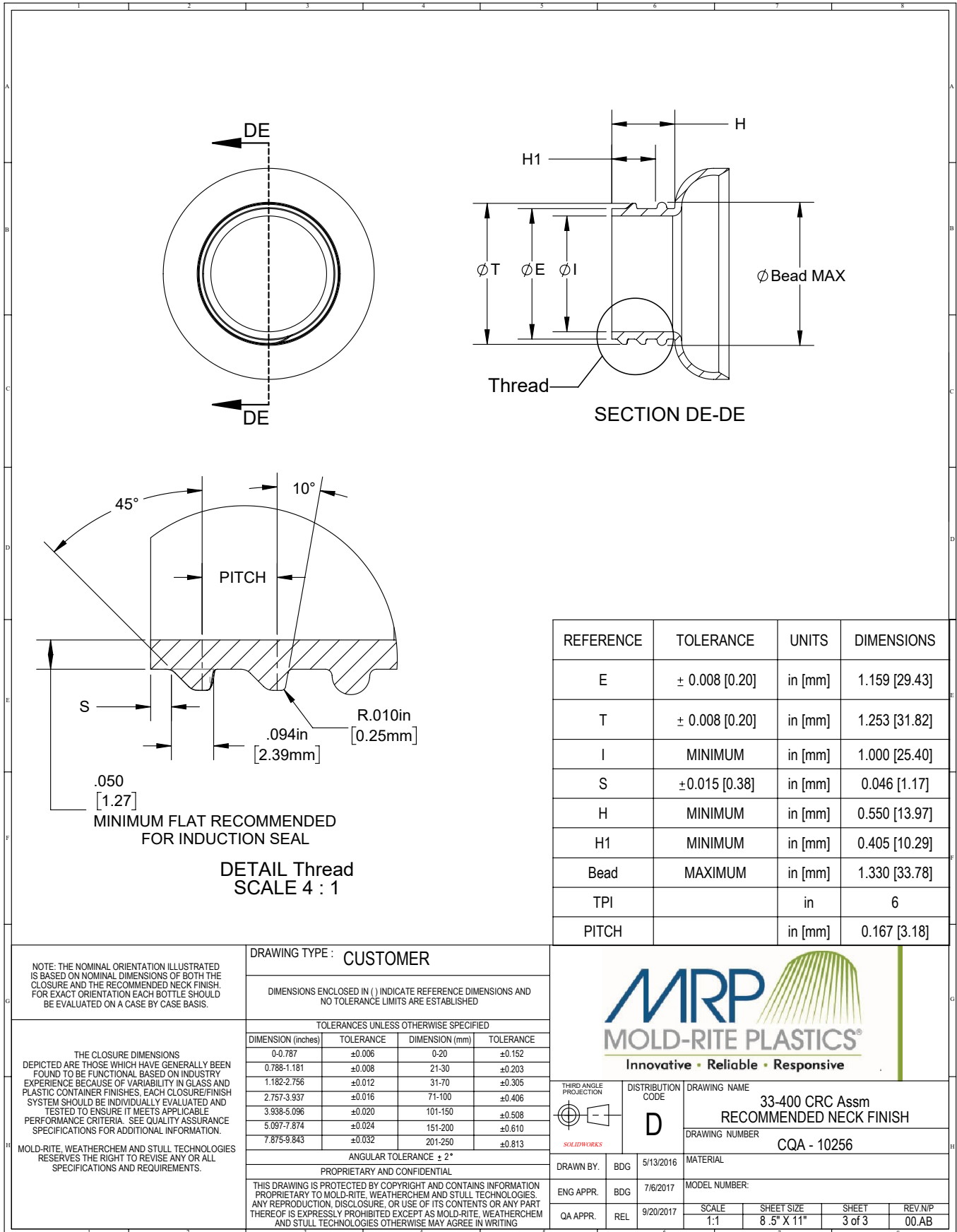


ILLING
PACKAGING

Product Specification Sheet

Illing Part#

3659Y



Represented by



Product Specification Sheet

Illing Part#

3659Y



Freshness and Protection
for Today's Packaging

FoilSeal™ Data Sheet

.030" Pulp FS1-15

Revision: FS115-01152007

MRP Description -
(415)FS1-15.030 PL

Product	.030" Pulp FS1-15		
Scope	Two piece pulp backed heat induction foil innerseal that provides an aggressive bond with clean peel removal from polyethylene and polypropylene containers with added barrier layer for sealing aggressive products.		
Composition	Material	Standard	Metric
	Backing	.030"	.762 mm
	Wax	-	-
	Foil	.001"	.0254mm
	PET	.0005"	.0127mm
	Heat Seal	.002"	.0508mm
Composition does not include adhesive, resin or wax bonding layers (if any)			
FDA Status:	21 CFR 177.1210	Recommended Storage and Handling:	
Drug Master File (DFM):	#4544	Canadian DMF:	EU / EP Reg.:
GTR Oxygen:	Essentially Zero	MVTR:	Essentially Zero
Print Locatoin (if any):	Foil Layer and/or Heat Seal Layer		

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

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