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ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3663W

63-400 WH PP RIBBED SIDE SMOOTH TOP CAP WITH ISPE/PP U5 LINER

Part #: 3663W

Size:	63-400 NECK
Color:	WHITE
Material:	POLYPROPYLENE
Style:	RIBBED SIDE SMOOTH TOP
Additional Info:	CT CLOSURE; ISPE/PP U5 LINER
Case Pack:	900/EACH
Pallet Pack:	31,500/EACH



www.illingpackaging.com

Represented by

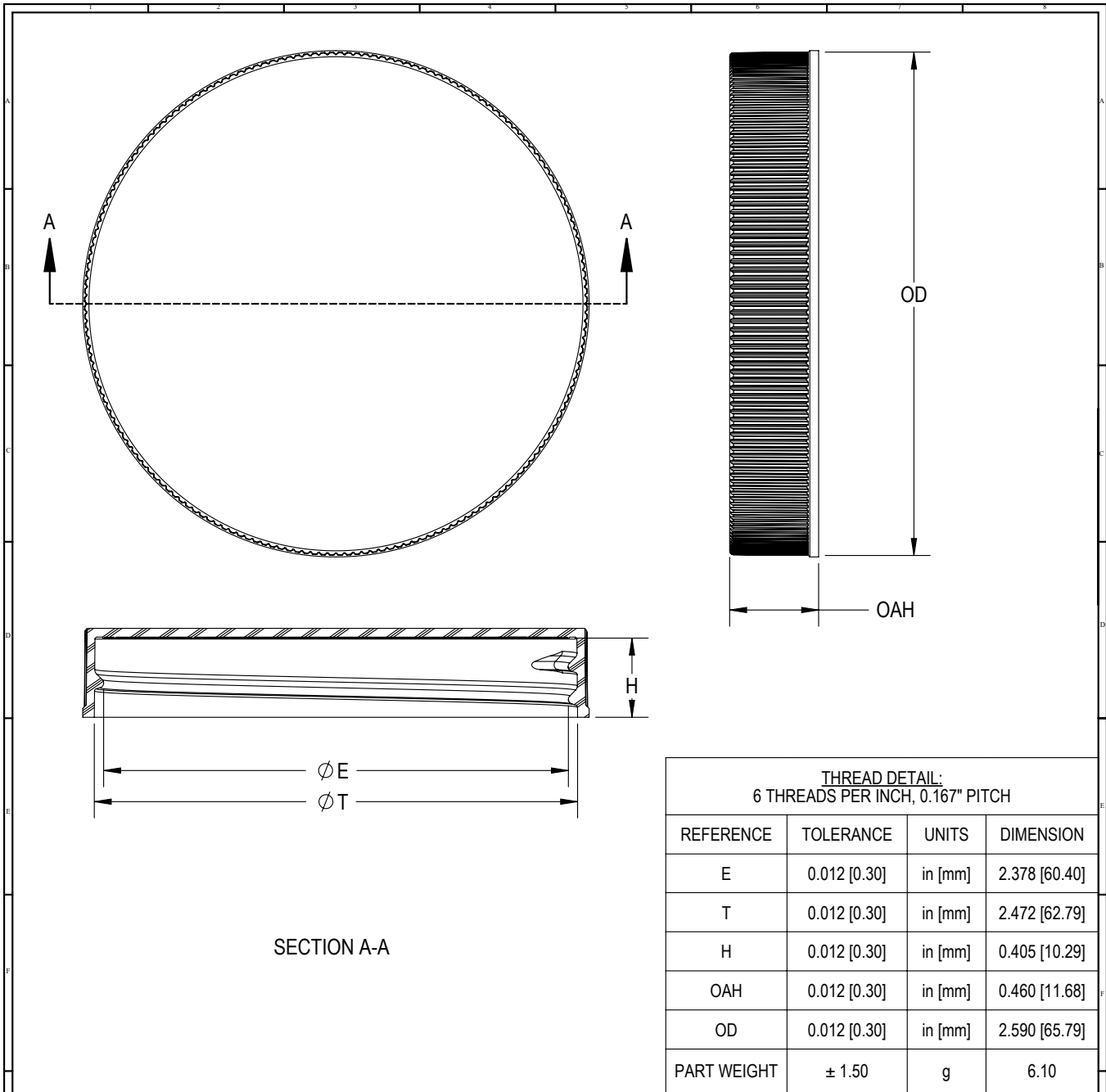


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SECTION A-A

THREAD DETAIL: 6 THREADS PER INCH, 0.167" PITCH			
REFERENCE	TOLERANCE	UNITS	DIMENSION
E	0.012 [0.30]	in [mm]	2.378 [60.40]
T	0.012 [0.30]	in [mm]	2.472 [62.79]
H	0.012 [0.30]	in [mm]	0.405 [10.29]
OAH	0.012 [0.30]	in [mm]	0.460 [11.68]
OD	0.012 [0.30]	in [mm]	2.590 [65.79]
PART WEIGHT	± 1.50	g	6.10

STATIC TORQUE RECOMMENDATION 25-43 in-lbs THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT	DRAWING TYPE : CUSTOMER		MRP MOLD-RITE PLASTICS® Innovative • Reliable • Responsive THIRD ANGLE PROJECTION DISTRIBUTION CODE D SOLEIDWORKS			
	REPLACES DRAWINGS: C-3014		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
	TOLERANCES UNLESS OTHERWISE SPECIFIED					
	DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE		
0-0.787	±0.006	0-20	±0.152			
0.788-1.181	±0.008	21-30	±0.203			
1.182-2.756	±0.012	31-70	±0.305			
2.757-3.937	±0.016	71-100	±0.406			
3.938-5.096	±0.020	101-150	±0.508			
5.097-7.874	±0.024	151-200	±0.610			
7.875-9.843	±0.032	201-250	±0.813			
ANGULAR TOLERANCE ± 2°						
PROPRIETARY AND CONFIDENTIAL						
THIS DRAWING IS PROTECTED BY COPYRIGHT AND CONTAINS INFORMATION PROPRIETARY TO MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES. ANY REPRODUCTION, DISCLOSURE, OR USE OF ITS CONTENTS OR ANY PART THEREOF IS EXPRESSLY PROHIBITED EXCEPT AS MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING.						
THIS MASTER DOCUMENT IS CONTROLLED ELECTRONICALLY. PRINTED OR DOWNLOADED COPIES ARE UNCONTROLLED. DOCUMENT USERS ARE RESPONSIBLE FOR ENSURING THEY HAVE THE LATEST REVISION PRIOR TO USE. THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES; EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.	THIRD ANGLE PROJECTION		DISTRIBUTION CODE		DRAWING NAME	
	THIRD ANGLE PROJECTION		D		63-400 CT CLOSURE RS (Ribbed Side, Smooth Top)	
	THIRD ANGLE PROJECTION		D		DRAWING NUMBER	
	THIRD ANGLE PROJECTION		D		CQA - 10046	
THIRD ANGLE PROJECTION		D		MATERIAL		
THIRD ANGLE PROJECTION		D		POLYPROPYLENE		
THIRD ANGLE PROJECTION		D		MODEL NUMBER:		
THIRD ANGLE PROJECTION		D		PM 10830 63-400 CT		
THIRD ANGLE PROJECTION		D		SCALE		
THIRD ANGLE PROJECTION		D		1:1		
THIRD ANGLE PROJECTION		D		SHEET SIZE		
THIRD ANGLE PROJECTION		D		11in*8.5in		
THIRD ANGLE PROJECTION		D		SHEET		
THIRD ANGLE PROJECTION		D		1 of 3		
THIRD ANGLE PROJECTION		D		REV NP		
THIRD ANGLE PROJECTION		D		00.AB		



REVISIONS						
DATE	REV.	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRW
05/03/2018	00	AA	PDR 18-078	UPDATED DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. SPECIFICATION UPDATED BASED ON RUN DATA. NO STEEL ADJUSTMENTS OR MOLD REVISIONS.	BDG	DAS
10/22/2020	00	AB	N/A	UPDATED BOTTLE H ON PAGE 3 TO BE MINIMUM	BDG	CRS

RIBS

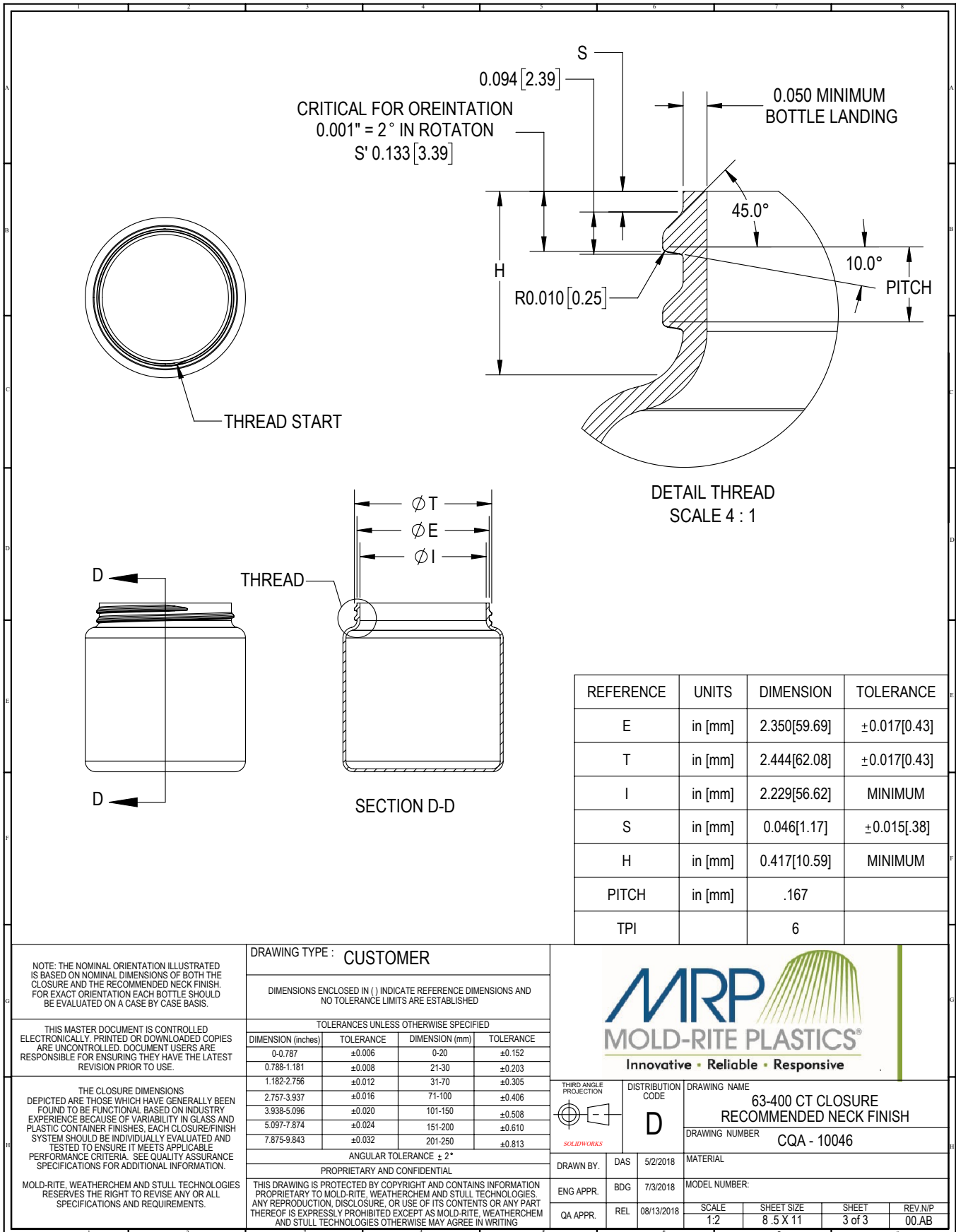
SMOOTH TOP

GATE LOCATION

DETAIL RIBS
SCALE 2 : 1
184 RIBS

MOLD NUMBER	GATE LOCATION
63004	SIDE

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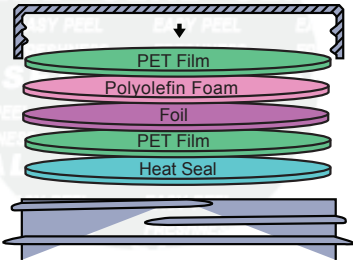


Freshness and Protection for Today's Packaging

Uni-Gard™ Technical Data Sheet ISPE/PP U5

Revision: ISPE/PP U5-07252013

MRP DESCRIPTION: (ISJ)ISPE/PP.008 PL

Product	ISPE/PP U5		
Scope	One piece foam backed heat induction foil innerseal that will provide a peelable seal to PE and PP containers		
Composition	Material	Standard	Metric
	PET Film	0.0005"	0.013mm
	Polyolefin Foam	0.0045"	0.114mm
	Foil	0.001"	0.025mm
	PET Film	0.0005"	0.013mm
	Heat Seal	0.0015"	0.038mm
			
Composition does not include adhesive or resin bonding layers (if any).			
FDA Status: 21 CFR 177.1210	Recommended Storage and Handling: Refer to website		
Drug Master File (DMF): 11485	EU / EP Reg.:		
GTR Oxygen: Essentially zero	MVTR: Essentially zero		
Print Location (if any): Top layer of PET film			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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