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ILLINGTM
P A C K A G I N G

Product Specification Sheet

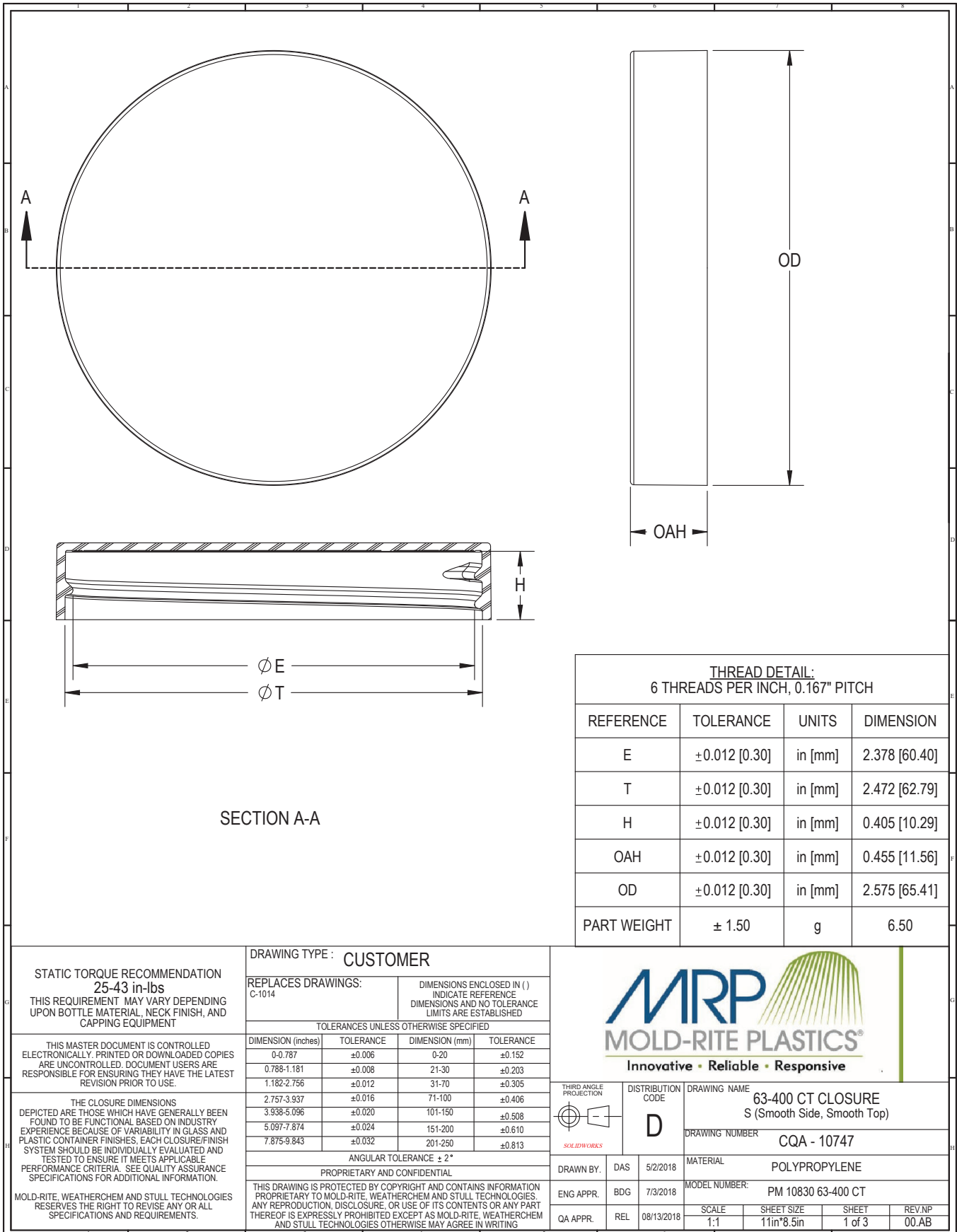
Illing Part#

3663WHT

63-400 WHT PP UNLINED WEIGH AND SEAL SMOOTH SIDE/SMOOTH TOP

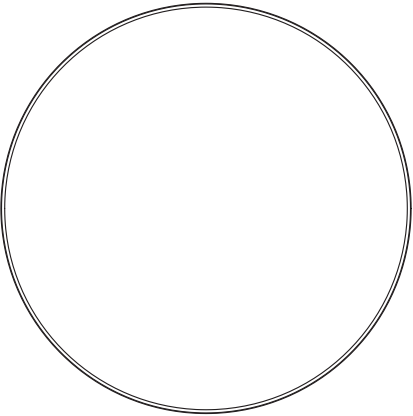
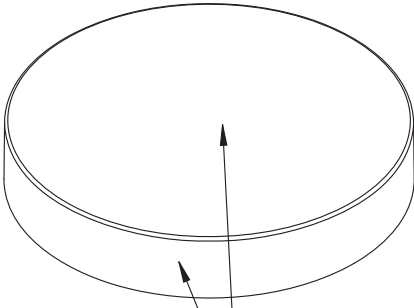
Part #: 3663WHT

Size:	63-400
Color:	WHITE
Material:	PP
Style:	SMOOTH SIDE & TOP
Additional Info:	UNLINED
Case Pack:	900/EA
Pallet Pack:	31,500/EA





REVISIONS						
DATE	REV.	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRW
05/03/2018	00	AA	PDR 18-078	UPDATED DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. SPECIFICATION UPDATED BASED ON RUN DATA. NO STEEL ADJUSTMENTS OR MOLD REVISIONS .	BDG	DAS
10/22/2020	00	AB	N/A	UPDATED BOTTLE H ON PAGE 3 TO BE MINIMUM	BDG	CRS

SEE TABLE FOR GATE LOCATION



SMOOTH TOP AND SIDES

MOLD NUMBER	GATE LOCATION
63001	SIDE
63004	SIDE
63005	TOP

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THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.	TOLERANCES UNLESS OTHERWISE SPECIFIED <table border="1" style="width: 100%;"> <thead> <tr> <th>DIMENSION (inches)</th> <th>TOLERANCE</th> <th>DIMENSION (mm)</th> <th>TOLERANCE</th> </tr> </thead> <tbody> <tr> <td>0-0.787</td> <td>±0.006</td> <td>0-20</td> <td>±0.152</td> </tr> <tr> <td>0.788-1.181</td> <td>±0.008</td> <td>21-30</td> <td>±0.203</td> </tr> <tr> <td>1.182-2.756</td> <td>±0.012</td> <td>31-70</td> <td>±0.305</td> </tr> <tr> <td>2.757-3.937</td> <td>±0.016</td> <td>71-100</td> <td>±0.406</td> </tr> <tr> <td>3.938-5.096</td> <td>±0.020</td> <td>101-150</td> <td>±0.508</td> </tr> <tr> <td>5.097-7.874</td> <td>±0.024</td> <td>151-200</td> <td>±0.610</td> </tr> <tr> <td>7.875-9.843</td> <td>±0.032</td> <td>201-250</td> <td>±0.813</td> </tr> </tbody> </table>	DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE	0-0.787	±0.006	0-20	±0.152	0.788-1.181	±0.008	21-30	±0.203	1.182-2.756	±0.012	31-70	±0.305	2.757-3.937	±0.016	71-100	±0.406	3.938-5.096	±0.020	101-150	±0.508	5.097-7.874	±0.024	151-200	±0.610	7.875-9.843	±0.032	201-250	±0.813	THIRD ANGLE PROJECTION  SOLIDWORKS
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	ANGULAR TOLERANCE ± 2° PROPRIETARY AND CONFIDENTIAL	DRAWN BY: DAS 5/2/2018 ENG APPR: BDG 7/3/2018 QA APPR: REL 08/13/2018	DISTRIBUTION CODE: D DRAWING NAME: 63-400 CT CLOSURE S (Smooth Side, Smooth Top) DRAWING NUMBER: CQA - 10747 MATERIAL: POLYPROPYLENE MODEL NUMBER: PM 10830 63-400 CT																															
SCALE: 1:1 SHEET SIZE: 8.5 X 11 SHEET: 2 of 3 REV.NP: 00.AB																																		

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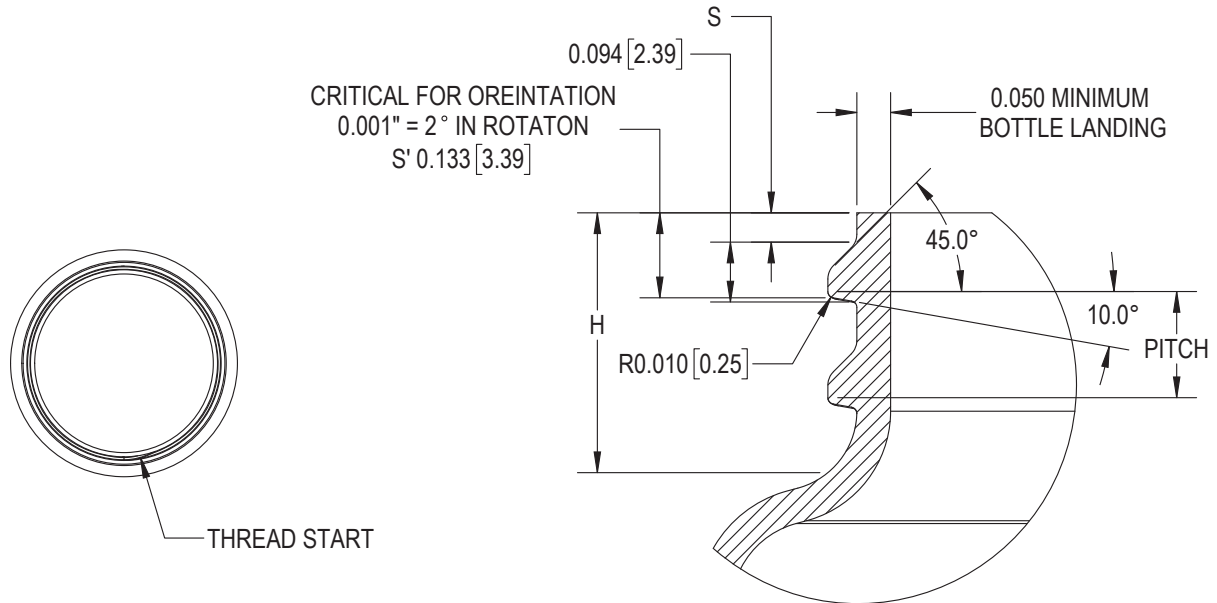


ILLING
PACKAGING

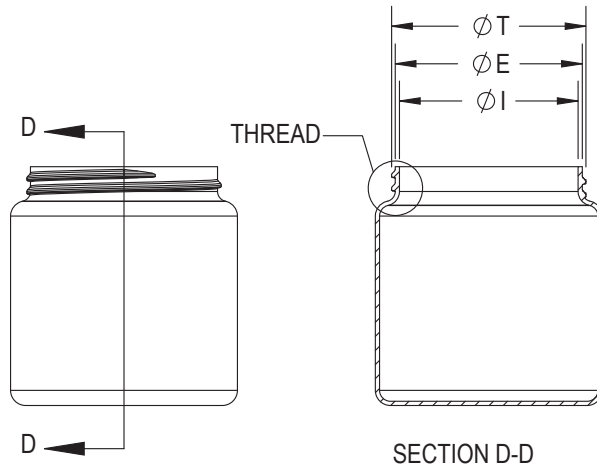
Product Specification Sheet

Illing Part#

3663WHT



DETAIL THREAD
SCALE 4 : 1



REFERENCE	UNITS	DIMENSION	TOLERANCE
E	in [mm]	2.350[59.69]	±0.017[0.43]
T	in [mm]	2.444[62.08]	±0.017[0.43]
I	in [mm]	2.229[56.62]	MINIMUM
S	in [mm]	0.046[1.17]	±0.015[.38]
H	in [mm]	0.417[10.59]	MINIMUM
PITCH	in [mm]	.167	
TPI		6	

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

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DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

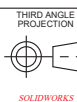
TOLERANCES UNLESS OTHERWISE SPECIFIED

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ANGULAR TOLERANCE ± 2°

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THIRD ANGLE PROJECTION

DISTRIBUTION CODE
D

DRAWING NAME
**63-400 CT CLOSURE
RECOMMENDED NECK FINISH**
DRAWING NUMBER
CQA - 10747

DRAWN BY: DAS 5/2/2018
ENG APPR: BDG 7/3/2018
QA APPR: REL 08/13/2018

MATERIAL
MODEL NUMBER:
SCALE 1:2
SHEET SIZE 8.5 X 11
SHEET 3 of 3
REV/N/P 00.AB