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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

36672HS

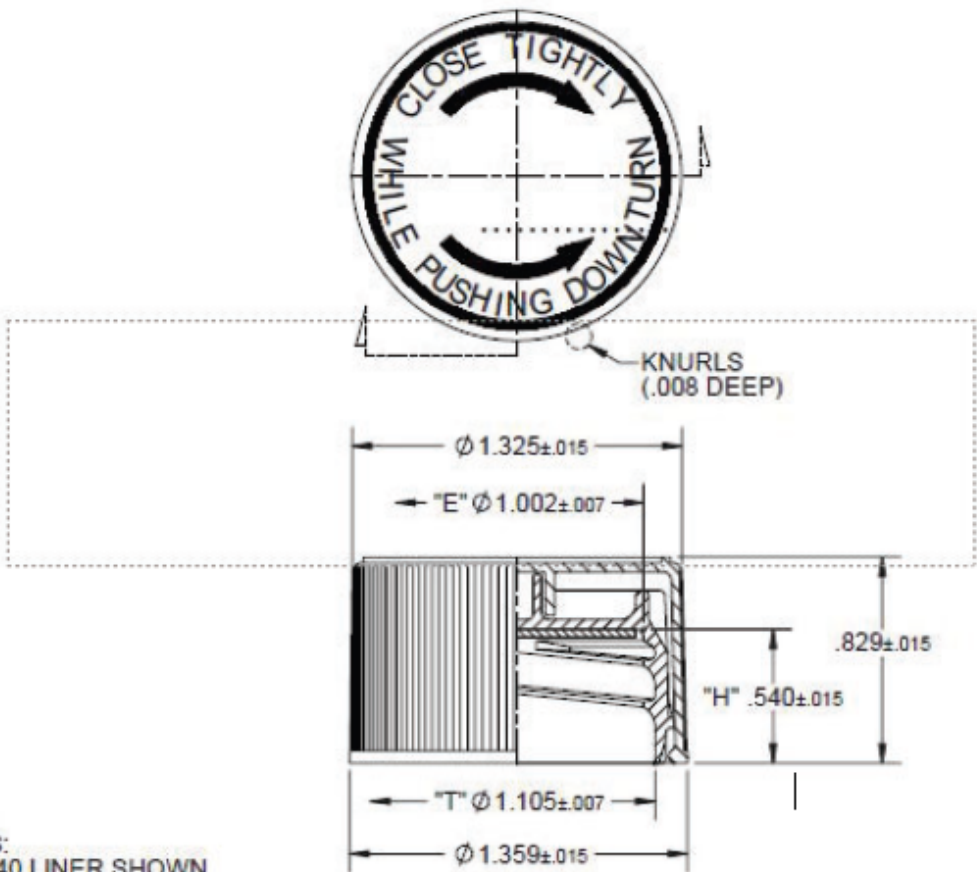
28-410 WHT PP CRC CAP FS1-19 HEAT INDUCTION FOAM BACK LINER

Part #: 36672HS

Size:	28-410
Color:	WHITE
Material:	POLYPROPYLENE
Style:	CRC CAP
Additional Info:	TWO PIECE PULP BACKED HEAT INDUCTION FOIL INNERSEAL
Case Pack:	2,200/EACH
Pallet Pack:	61,600/EACH



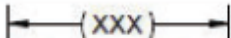
PRODUCTION RELEASE



NOTES:

1. .040 LINER SHOWN
2. DIAMETERS TO BE TAKEN AS AVERAGE
3. THREAD PROFILE: MODIFIED BUTTRESS
4. MINIMUM BOTTLE (H) REQUIRED: .581
5. RECOMMENDED 48 HOUR-REMOVAL TORQUE: 6-9 IN. LBS.
6. MAT'L :PP

REV. G - 5/9/2018 - EPH
#RCT170564

			
REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED		INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE	
THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION			
 101 OAKLEY STREET EVANSVILLE, INDIANA 47706 TEL. (812) 424-2904		CONFIDENTIAL THE UNPUBLISHED WORK IS THE PROPERTY OF BERRY GLOBAL INC. AND IS PROTECTED BY TRADE SECRET, COPYRIGHT AND OTHER INTELLECTUAL PROPERTY LAWS AND MAY ALSO BE SUBJECT TO A SPECIFIC OR GENERAL CONFIDENTIALITY AGREEMENT. IT IS NOT TO BE VIEWED BY UNAUTHORIZED PERSONS OR DUPLICATED IN ANY MEDIUM FOR PURPOSES OTHER THAN THOSE FOR WHICH IT IS SPECIFICALLY FURNISHED.	
		SIZE AND STYLE	DRAWING TYPE:
		CR28410FXUS	CUSTOMER
		DESCRIPTION	
		28-410 CR4 CHILD-RESISTANT CLOSURE	
DRAWING NO.		PROJECT #	
K7039			
LAST MODIFIED BY AND DATE:		CREATED BY:	CREATION DATE:
kkortng - 3/28/2019 10:24:34 AM		T. KALUZA	1988-04-07
SHEET		DRAWING REVISION	SCALE
1 of 1		G	1:1
SHEET SIZE		A	

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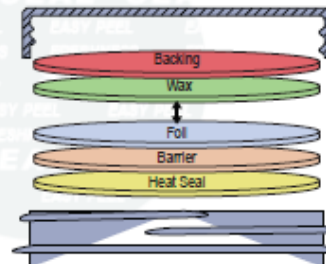


Freshness and Protection
for Today's Packaging

FoilSeal™ Data Sheet

.035" Pulp FS1-19

Revision: FS119-01182007

Product	.035" Pulp FS1-19																				
Scope	Two piece pulp backed heat induction foil innerseal which will provide a tamper-evident bond to polyethylene containers with added barrier layer for sealing aggressive products.																				
Composition	<table><thead><tr><th>Material</th><th>Standard</th><th>Metric</th></tr></thead><tbody><tr><td>Backing</td><td>.035"</td><td>.889 mm</td></tr><tr><td>Wax</td><td>-</td><td>-</td></tr><tr><td>Foil</td><td>.001"</td><td>.0254mm</td></tr><tr><td>Barrier</td><td>.001"</td><td>.0254mm</td></tr><tr><td>Heat Seal</td><td>.0015"</td><td>.0381mm</td></tr></tbody></table>	Material	Standard	Metric	Backing	.035"	.889 mm	Wax	-	-	Foil	.001"	.0254mm	Barrier	.001"	.0254mm	Heat Seal	.0015"	.0381mm		
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Backing	.035"	.889 mm																			
Wax	-	-																			
Foil	.001"	.0254mm																			
Barrier	.001"	.0254mm																			
Heat Seal	.0015"	.0381mm																			
Composition does not include adhesive, resin or wax bonding layers (if any).																					
FDA Status:	21 CFR 177.1210	Recommended Storage and Handling:																			
Drug Master File (DFM):	#4544	Canadian DMF:	EU / EP Reg.:																		
GTR Oxygen:	Essentially Zero	MVTR:	Essentially Zero																		
Print Locatoin (if any):	Foil Layer and/or Heat Seal Layer																				

Selig materials are compliant with current USFDA Food allergen Guidelines.
Selig materials are compliant with California Proposition 65 labeling requirements.
Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

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