

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3667R

28-410 RED PP CRC VENTED CLOSURE .04" F217 CIRCUMBENT Y4 LINED



Part #: 3667R

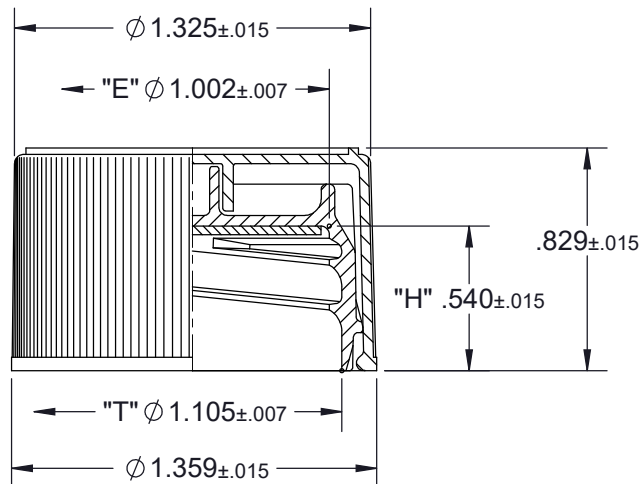
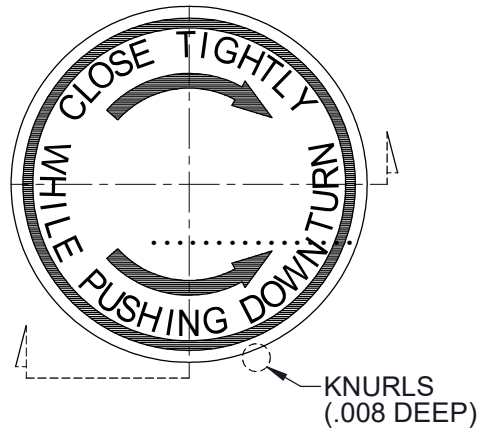
Size:	28-410
Color:	RED
Material:	PP
Style:	CHILD RESISTANT
Additional Info:	.04" F217 CIRCUMBENT Y4 LINER
Case Pack:	2200 EACH
Pallet Pack:	61600 EACH



www.illingpackaging.com



PRODUCTION RELEASE



NOTES:

- .040 LINER SHOWN
- DIAMETERS TO BE TAKEN AS AVERAGE
- THREAD PROFILE: MODIFIED BUTTRESS
- MINIMUM BOTTLE (H) REQUIRED: .581
- RECOMMENDED 48 HOUR-REMOVAL TORQUE: 6-9 IN. LBS.
- MAT'L :PP

 REV. G - 5/9/2018 - EPH
 #RCT170564

REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED

INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION

Berry

 101 OAKLEY STREET
 EVANSVILLE,
 INDIANA 47706
 TEL. (812) 424-2904
CONFIDENTIAL

THIS UNPUBLISHED WORK IS THE PROPERTY OF BERRY GLOBAL INC. AND IS PROTECTED BY TRADE SECRET, COPYRIGHT AND OTHER INTELLECTUAL PROPERTY LAWS AND MAY ALSO BE SUBJECT TO A SPECIFIC OR GENERAL CONFIDENTIALITY AGREEMENT. IT IS NOT TO BE VIEWED BY UNAUTHORIZED PERSONS OR DUPLICATED IN ANY MEDIUM FOR PURPOSES OTHER THAN THOSE FOR WHICH IT IS SPECIFICALLY FURNISHED.

SIZE AND STYLE

CR28410FXUS

DRAWING TYPE:

CUSTOMER

DESCRIPTION:

28-410 CR4 CHILD-RESISTANT CLOSURE

DRAWING NO:

K7039

PROJECT #:

LAST MODIFIED BY AND DATE:

kkoring - 3/28/2019 10:24:34 AM

CREATED BY:

T. KALUZA

CREATION DATE:

1988-04-07

SHEET

1 of 1

DRAWING REVISION:

G

SCALE:

1:1

SHEET SIZE

A

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

SPECIFICATIONS



Performance Systematix Inc.

5569 33rd Street, SE

Grand Rapids, MI 49512 USA

Phone 616.949.9090

Fax 616.949.5154

www.psix.com

Circumvent[®] Y4

Vent Media:	Oleophobic ePTFE Laminate with PP scrim backer
Liner Type:	TriSeal F-217 LDPE foam (0.040" thick)
Water Entry Pressure*:	≥ 16 psi
Air Flow/Gurley No**:	≤ 9 seconds

(*) Water entry pressure ("WEP") is the pressure at which water can be forced through the ePTFE hydrophobic vent media. Performance Systematix Inc receives its vent media from vendors certified to meet the above specification. In turn we do inspection and testing on finished vented liner production lots to verify that our processing does not alter the repelling properties of the microporous PTFE.

PSI testing is done by applying a vacuum of 400mm Hg to the hole in the liner on one side of the ePTFE vent media while at the same time covering the opposite with water. After 15 seconds, an observation is made to verify that no water has passed through the vent media.

(**) Gurley Air Flow number is used to measure the air flow through the vent media. This test is done by our vent media suppliers to assure us that all vent materials meet a minimum air flow standard. The test is performed by measuring the amount of time it takes for 100ccs of air to pass through one square inch of vent material at a constant pressure. (ASTM D726-58) The test is performed using a Gurley Densometer Model #4100, 4110, or 4120. Each lot of vent material is certified to meet the above specification.

©2008 Performance Systematix Inc.

PSI® is a registered trademark of Performance Systematix Inc.

Specifications subject to change without notice.

The information contained on this document is confidential and is the property of Performance Systematix Inc. Unauthorized reproduction or distribution is prohibited.

The specifications provided are to be used as general guidelines. It is the ultimate responsibility of the customer to validate each product and its performance based on the final intended use of the material.

Circumvent® and AirFoil® are registered trademarks of Performance Systematix.

ScentVent™ is a trademark of Performance Systematix Inc.

REV 6/08