

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3668BLK

28-400 BLACK PP RX FINE RIBBED 6TPI CAP WITH .097 HOLE AND CIRCUMVENT Y4 LINER

Part #: 3668BLK

Size:	24MM-400
Color:	BLACK
Material:	POLYPROPYLENE
Style:	FINE RIBBED CLOSURE; 6TPI
Additional Info:	CIRCUMVENT Y4 LINER AND .097 HOLE IN CAP
Case Pack:	4300/EACH
Pallet Pack:	21,500/EACH



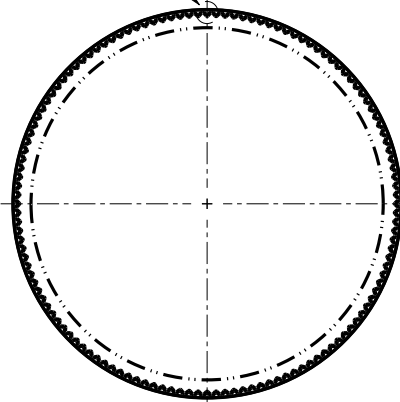
www.illingpackaging.com



REVISION HISTORY

REV.	DESCRIPTION	CHANGE CONTROL #	REVISED BY	DATE
B	Removed O-I Logo	CECN#6988	S. Smith	Feb 05, 2008
C	Updated OPEN OD Tolerance	NONE	S. Stalions	Jan 31, 2013
D	Updated TOP OD Tolerance Original Drawing DRAWN By C. SELMEK/MZ On DATE JAN30,1995, Added CHECKED By J. LINDERMAN On Date DEC05,2013, Reviewed Content In Support Of Change Control, Modified Drawing Format	BRK-2013-0004 ADMIN	J. Linderman	Dec 05, 2013

DECORATION DETAIL



NOTES

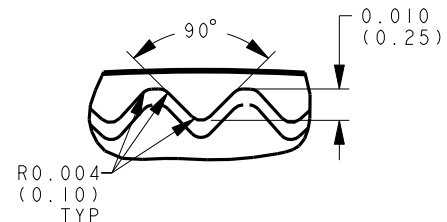
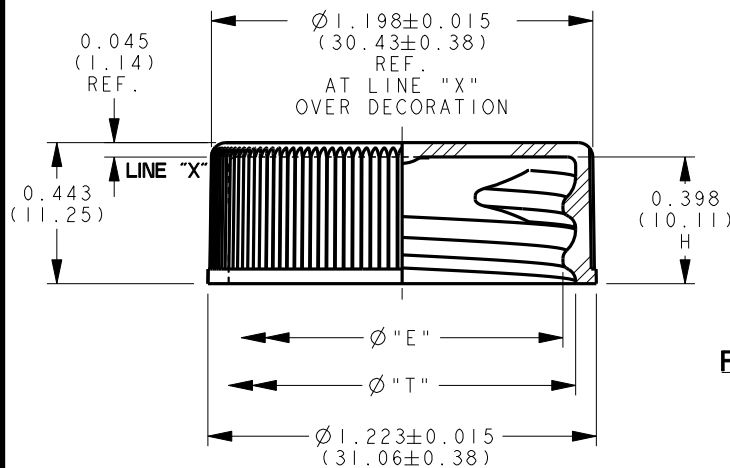
6 TPI THREAD CONSTRUCTION TO FIT:
 - 28-400 SPI PLASTIC FINISH
 - 28-400 GPI GLASS FINISH

"T" & "E" ARE AVERAGE DIMENSIONS
 MEASURED IN THE THREADED AREA

CHARMILLES FINISH ON TOP SURFACE

CAVITY NUMBER TO APPEAR ON
 INSIDE TOP SURFACE

ENGLISH DIMENSIONS IN INCHES
 METRIC DIMENSIONS IN (mm)



REFERENCE DECORATION DETAIL

SCALE 20:1
 132 EQUALLY SPACED GROOVES

DIMENSIONS ARE
 REPRESENTATIVE ONLY.
 FINAL SIZES TO BE
 DETERMINED AFTER PART
 IS MANUFACTURED.

TOLERANCES UNLESS SPECIFIED

DEC $\pm .007$ DEGREES $\pm 1^\circ$
 ($\pm .18$)

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 OTHER THAN THOSE FOR WHICH IT IS SPECIFICALLY
 FURNISHED. IN THE EVENT OF PUBLICATION, THE
 FOLLOWING NOTICE SHALL APPLY

MATERIAL AND MOLD NUMBER

COMPONENT: CAP MATERIAL: PP MOLD NUMBER: MJ-0466-1

THREAD DIMENSIONS

"T" 1.090(27.69)
 "E" 1.010(25.65)

SCALE 2:1 DRAWN C. SELMEK/MZ
 DATE JAN30,1995 CHECKED J. LINDERMAN



TITLE CUSTOMER DRAWING

28mm-400 QUALI-TOP®
 FINE RIBBED CLOSURE

FOR STOCK

DRAWING NUMBER

QIM-317-3419

REVISION

D

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Product Specification Sheet

Illing Part#

3668BLK

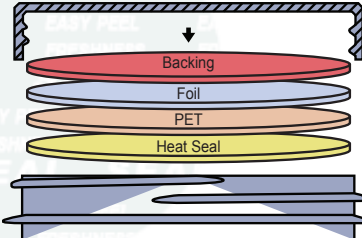


Freshness and Protection
for Today's Packaging

FoilSeal™ Data Sheet

S70 FSM-1

Revision: FSM1-06042010

Product	S70 FSM-1		
Scope	One piece foam backed heat induction foil innerseal that will provide a tamper-evident bond to PE containers.		
Composition	Material	Standard	Metric
	Backing	.007"	.1778mm
	Foil	.001"	.0254mm
	PET	.0005"	.0127mm
	Heat Seal	.0015"	.0381mm
			
Composition does not include adhesive, resin or wax bonding layers (if any).			
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to website	
Drug Master File (DFM): #4544		EU / EP Reg.:	
GTR Oxygen: Essentially Zero		MVTR: Essentially Zero	
Print Location (if any): Heat Seal Layer and/or Backing			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

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