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ILLING[™]
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Product Specification Sheet

Illing Part#

3668WV

28-400 WHITE PP CAP RIBBED SIDE WITH VENTED GROOVED FOAM LINER

Part #: 3668WV

Size:	28-400
Color:	WHITE
Material:	POLYPROPYLENE
Style:	6TPI ROUND CAP; RIBBED SIDE
Additional Info:	CIRCUMVENT Y4 VENTED FOAM LINER
Case Pack:	4,300/EACH
Pallet Pack:	103,200/EACH



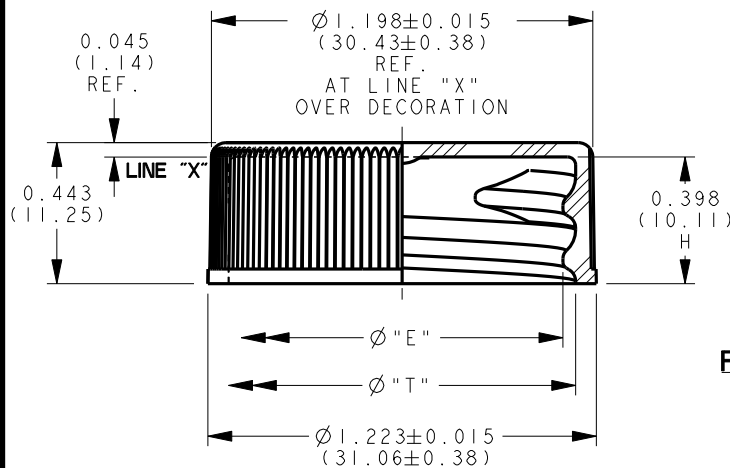
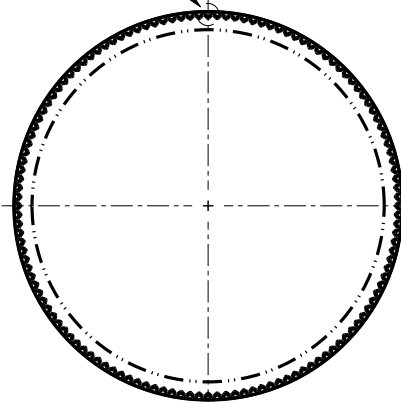
www.illingpackaging.com



REVISION HISTORY

REV.	DESCRIPTION	CHANGE CONTROL #	REVISED BY	DATE
B	Removed O-I Logo	CECN#6988	S. Smith	Feb 05, 2008
C	Updated OPEN OD Tolerance	NONE	S. Stalions	Jan 31, 2013
D	Updated TOP OD Tolerance Original Drawing DRAWN By C. SELMEK/MZ On DATE JAN30,1995, Added CHECKED By J. LINDERMAN On Date DEC05,2013, Reviewed Content In Support Of Change Control, Modified Drawing Format	BRK-2013-0004 ADMIN	J. Linderman	Dec 05, 2013

DECORATION DETAIL



NOTES

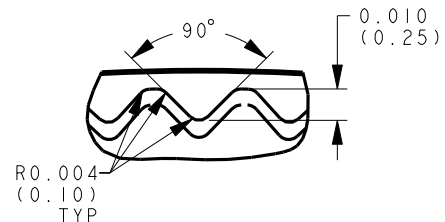
6 TPI THREAD CONSTRUCTION TO FIT:
 - 28-400 SPI PLASTIC FINISH
 - 28-400 GPI GLASS FINISH

"T" & "E" ARE AVERAGE DIMENSIONS
 MEASURED IN THE THREADED AREA

CHARMILLES FINISH ON TOP SURFACE

CAVITY NUMBER TO APPEAR ON
 INSIDE TOP SURFACE

ENGLISH DIMENSIONS IN INCHES
 METRIC DIMENSIONS IN (mm)



REFERENCE DECORATION DETAIL

SCALE 20:1
 132 EQUALLY SPACED GROOVES

DIMENSIONS ARE
 REPRESENTATIVE ONLY.
 FINAL SIZES TO BE
 DETERMINED AFTER PART
 IS MANUFACTURED.

TOLERANCES UNLESS SPECIFIED

DEC ±.007 DEGREES ±1°
 (±.18)

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 OTHER THAN THOSE FOR WHICH IT IS SPECIFICALLY
 FURNISHED. IN THE EVENT OF PUBLICATION, THE
 FOLLOWING NOTICE SHALL APPLY

MATERIAL AND MOLD NUMBER

COMPONENT: CAP MATERIAL: PP MOLD NUMBER: MJ-0466-1

THREAD DIMENSIONS

"T" 1.090(27.69)
 "E" 1.010(25.65)

SCALE 2:1 DRAWN C. SELMEK/MZ
 DATE JAN30,1995 CHECKED J. LINDERMAN



TITLE **CUSTOMER DRAWING**
28mm-400 QUALI-TOP®
FINE RIBBED CLOSURE

FOR STOCK

DRAWING NUMBER

QIM-317-3419

REVISION

D

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Product Specification Sheet

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Protect, Seal and DeliverTM

Selig Grand Rapids LLC

5569 33rd Street, SE

Grand Rapids, MI 49512 USA

Phone 616.949.9090

Fax 616.949.5154

www.seliggroup.com

Vented Liner Data Sheet

Vented Liner Type	Circumvent TM Y4
Vented Liner Description	YCIR4 GRV

Liner Material	Grooved LDPE Foam
Thickness (in)	0.040 (Nominal)

Membrane Material	YC4 Oleophobic ePTFE
Support Layer	PP scrim
Effective Vent Diameter (in)	0.125 (+/- 0.01)
Reference Pore Size (μm)	0.7

Effective Date: 08/15/2022

Revision: A

Specifications subject to change without notice.

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Vented Liner Data Sheet

Vented Liner Type	AirFoil TM 4 PET
Vented Liner Description	AF4PT FS3-19 S70

Liner Material	Selig FS3-19 S70 induction PET
Thickness (in)	0.009 (Nominal)

Membrane Material	X4PT Oleophobic ePTFE
Support Layer	PET non-woven scrim
Effective Vent Diameter (in)	0.125 (+/- 0.01)
Reference Pore Size (µm)	0.45

Effective Date: 08/12/2022

Revision: A

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