

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3671W

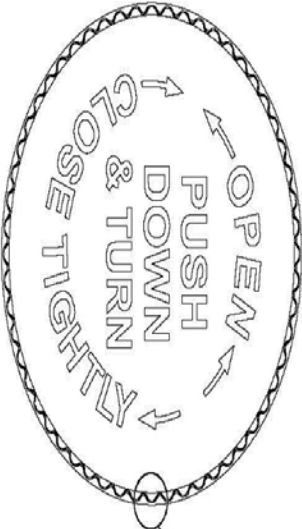
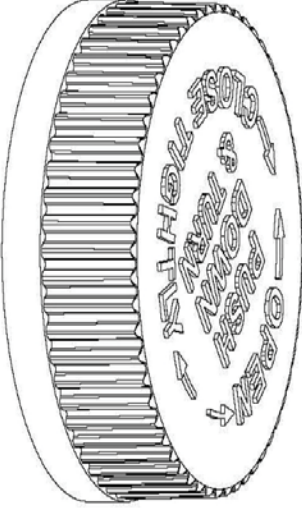
24-400 WHITE CRC CAP, HS035 HT IND LINER HDPE/PET

Part #: 3671W

Size:	24-400
Color:	White
Material:	PP Cap; HDPE/PET Liner
Style:	Child Resistance Closure
Additional Info:	-
Case Pack:	3,200 each
Pallet Pack:	89,600 each

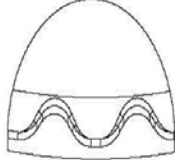


REVISIONS				DATE	REV.	N/P	DESCRIPTION	ENG	DRW
				10/20/14	01	AA	INITIAL DRAWING RELEASED	BDG	BDG
				05/27/16	01	AB	UPDATED SPEC BASED ON REQUALIFICATION AND ADDITION OF CAPACITY MOLD	BDG	BDG
				01/06/17	01	AC	UPDATED PRINT FORMAT	BDG	BDG
				01/31/17	01	AD	CORRECTED RNF E DIM 0.848 WAS 1.848	BDG	BDG
				06/23/17	01	AE	CORRECTED H TOLERANCE TO 0.18 WAS .018	BDG	BDG

SCALE 2 : 1

RIB



(56) EQUISPACED RIBS
SCALE 10 : 1

DRAWING TYPE : CUSTOMER

REFERENCES:

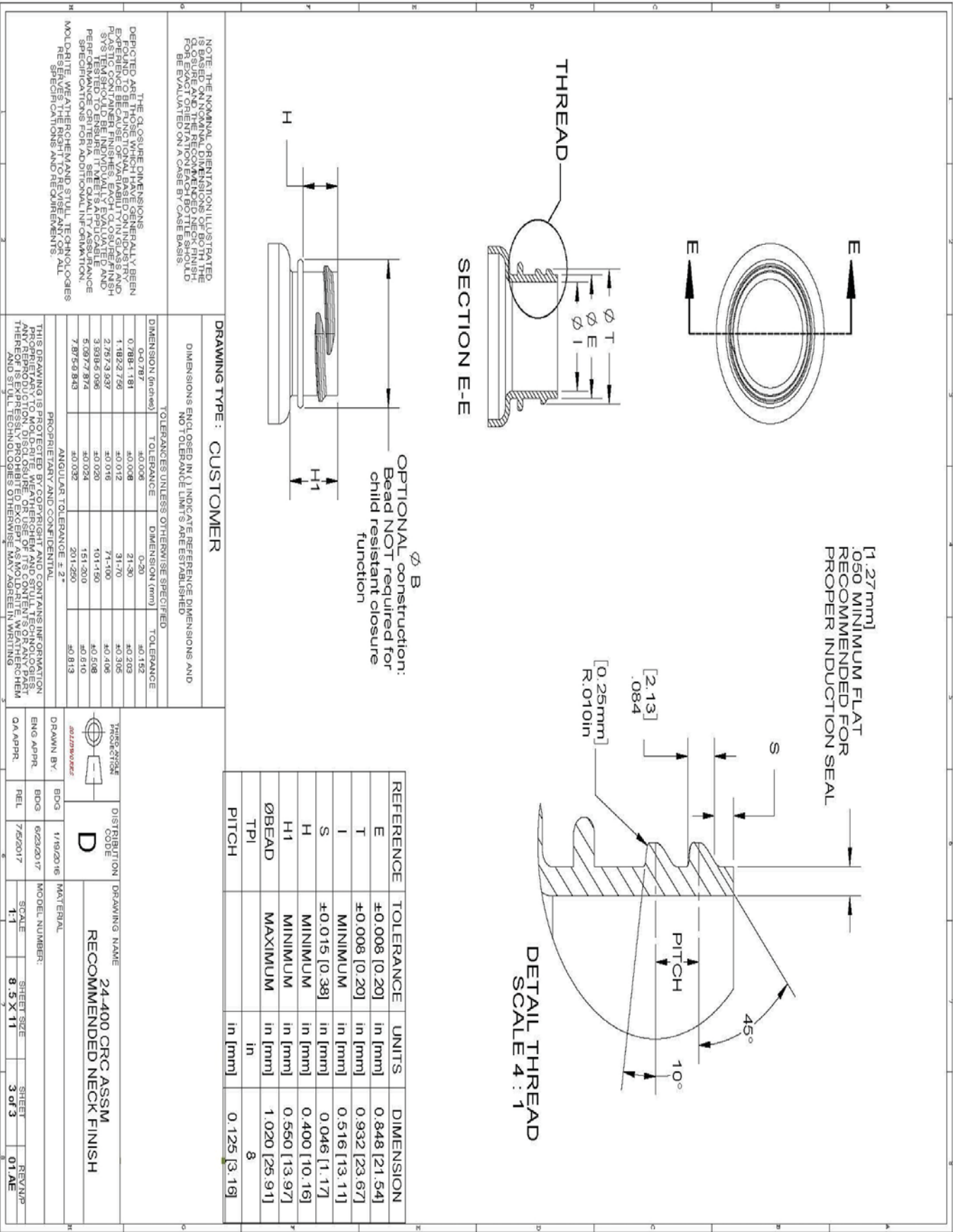
DIMENSION (mm)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0.0-787	±0.008	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.755	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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DRAWN BY: ENG APPR. QA APPR.	BDG	REL	7/5/2017
DISTRIBUTION CODE: D		MATERIAL: POLYPROPYLENE	
MODEL NUMBER: PM 10153		SHEET SIZE: 8.5 X 11	
24-400 CRC ASSM		SHEET: 2 of 3	
PDT EMOSS LOGO		REV: 01 AE	





FROM :SANCAP LINER TECHNOLOGY

FAX NO. :304 242 8965

Feb. 20 2007 01:08PM P2


PRODUCT DATA SHEET
HS 035 HEAT SEAL/ 20F PRINTED
PRODUCT DESCRIPTION

Description: A paper-backed aluminum foil coated with a clear heat sealable coating blend of high molecular weight ethylene and vinyl acetate copolymers.

FDA Status: Complies with Federal Regulations of H.E.W., FDA, Sections 175.105, 175.300, 176.170, 176.180, 177.1350, 178.3710 and 182.1. It is entered in SANCAP'S food master file FMF 166 and drug file DMF 2518.

PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|--|---------------|
| 1. Color | Aluminum |
| 2. Thickness, mils | |
| (a) Overall | 22.41 - 28.33 |
| (b) Heat Seal Coating | 1.50 - 3.00 |
| (c) Aluminum Foil | 0.31 - 0.38 |
| (d) Paper | 2.60 - 3.00 |
| (e) Foam | 18.00 - 22.00 |
| 3. Basis Wt. Lbs./Ream 3000 ft ² | |
| (a) Overall | 134.3 - 176.9 |
| (b) Heat Seal Coating | 20.7 - 41.9 |
| (c) Aluminum Foil | 13.3 - 16.2 |
| (d) Paper | 33.3 - 36.8 |
| (e) Foam | 67.0 - 82.0 |
| 4. Heat Seal Coating | |
| (a) Melting Point °F | 150 - 160 |
| (b) Blocking Point °F | 130 - 135 |
| 5. Gas Transmission: cc/cin ² /24hrs/1atm | |
| (a) Oxygen | nil |
| 6. Water Vapor Transmission | |
| (a) gm/cin ² /24hrs/100°F/90% RH | Near zero |

File: HS035/20F Printed
11/05/03

RECOMMENDED STORAGE CONDITIONS

The material should be stored in well ventilated area (temp. 60° - 80°F.; RH - 40% - 60%). Material and lined closures are heat sensitive. Storage or shipping temperatures should not be in excess of 105°F. Curling, blocking, splitting or foil separation may result. If material becomes chilled, it should be stored under the recommended conditions until stabilized. Avoid storing closure liner materials over 60 days. Metal foil is prone to corrosion.

SUGGESTED PRODUCT USES

Material is a heat sealable tamper indicating innerseal which can be used for over-the-counter drug products on Polyethylene, Glass PET, PVC, Polystyrene and Polypropylene.

Dry Products
Fruit Juices
Milk
Glass Cleaner
Peroxide
Spices

Product applications listed above are a partial listing and do not cover all suitable applications. These are recommendations for general categories and user must test for suitability for his specific product. Not suitable for products containing oil.

The technical information and suggestions for use made herein are based on SANCAP research and experience and are believed to be reliable, but such information and suggestions do not constitute a warranty, and no patent liability can be incurred. Since SANCAP has no control over the conditions under which the product is transported, stored, handled, used or applied, buyer must determine for himself, by preliminary tests or otherwise, the suitability of the product for his purposes. All products are sold subject to SANCAP'S written warranty, which is in full of all other warranties or merchantability and fitness for a particular purpose. SANCAP'S liability on any basis is limited to the price of the product used.

SPD Rev.4 (02)