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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3680GR

24-410 GREEN PP RIBBED SIDES MATTE TOP CAP .007 BL LNP FOAM

Part #: 3680GR

Size:	24-410 NECK
Color:	GREEN
Material:	PP
Style:	RIBBED SIDES MATTE TOP CAP
Additional Info:	.007 BL LIFT N PEEL FOAM
Case Pack:	4,000 / EACH
Pallet Pack:	140,000/ EACH



www.illingpackaging.com

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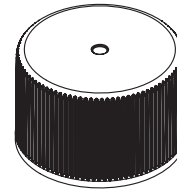
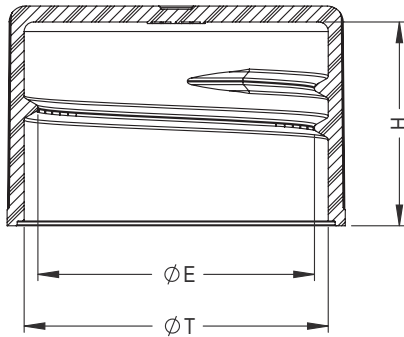
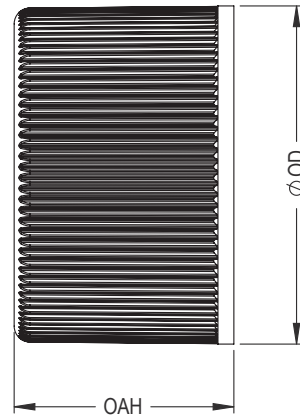
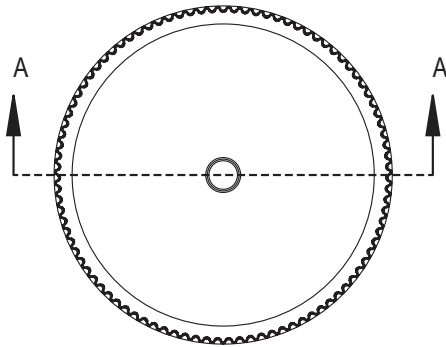


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SCALE 1:1

SECTION A-A

STATIC TORQUE RECOMMENDATION: 10-18 in-lbs
REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	0.868 [22.05]	±0.010 [0.25]	in [mm]
Ø T	0.955 [24.26]	±0.010 [0.25]	in [mm]
H	0.640 [16.26]	±0.010 [0.25]	in [mm]
OAH	0.690 [17.53]	±0.010 [0.25]	in [mm]
Ø OD	1.060 [26.92]	±0.010 [0.25]	in [mm]
PART WEIGHT	2.00	± 0.20	g
THREAD DETAIL INFORMATION:	8 THREADS PER INCH	0.125" [3.18] PITCH	420° FULL DEPTH THREADS
DRAWN BY:	LGF	2/6/2014	DWG SIZE: 8.5" x 11"
ENG APPR:	CAN	3/24/2022	SCALE: 2:1 & NOTED
QA APPR:	TEM	03/28/2022	SHEET: 1 OF 3



DRAWING TITLE:

24-410 CT
RL (RIBBED SIDES, MATTE TOP)

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: **D**

REPLACES DRAWINGS: C-8029

MODEL NUMBER: PM 10724 24-410 CT

DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:

CQA-10006 **01.AF**

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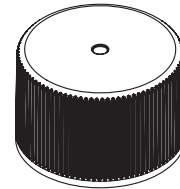
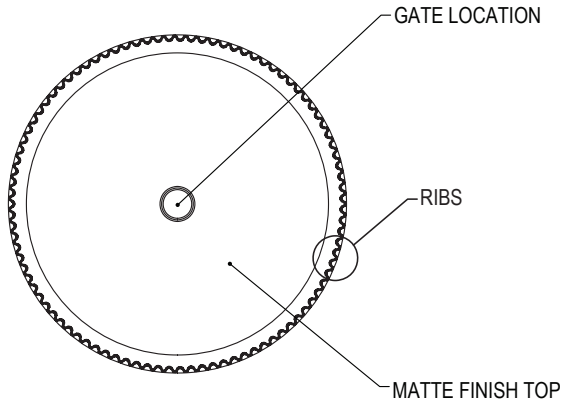


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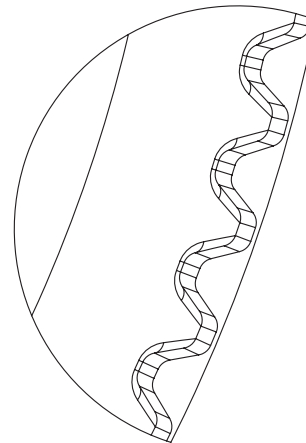
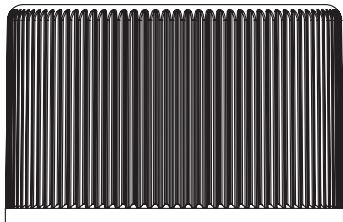
Product Specification Sheet

Illing Part#

3680GR



SCALE 1:1



DETAIL RIBS
SCALE 20 : 1
95 EQUISPACED RIBS

DIMENSIONS ENCLOSED IN () INDICATE
REFERENCE DIMENSIONS AND NO
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DATE	REV	N/P	DESCRIPTION	ENG	DRW
06/19/2023	01	AF	UPDATE DRAWING FORMAT & LOGO	LES	LES
03/21/2022	01	AE	UPDATED DRAWING FORMAT, ADDED RIB COUNT, CORRECTED H ON RNF (SHEET 3)	CAN	CAN
04/05/2018	01	AD	CORRECTED RECOMMENDED NECK FINISH MODEL. SHEET 1 H DIMENSION CHANGED ORIGIN TO INSIDE CAP	BDG	DAS
04/27/2016	01	AC	UPDATED DRAWING FORMAT	BDG	DAS
11/04/2014	01	AB	UPDATED AS MOLDED (24101) DATA FROM 02/06/14 AND HISTORICAL DATA FROM 24007, ADDED OBSOLETE NOTE, REVISED RECOMMENDED NECK FINISH	LMB	LMB
02/07/2014	01	AA	DRAWING CREATED	LGF	LGF

REVISION HISTORY

REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION
N/P: DRAWING OR SPECIFICATION CHANGE ONLY

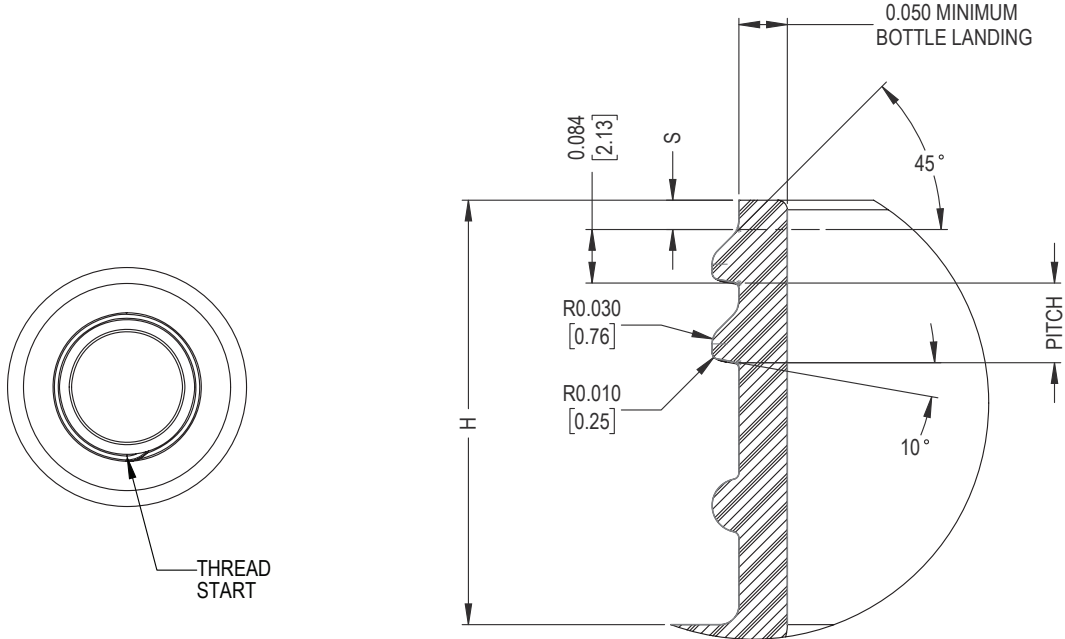


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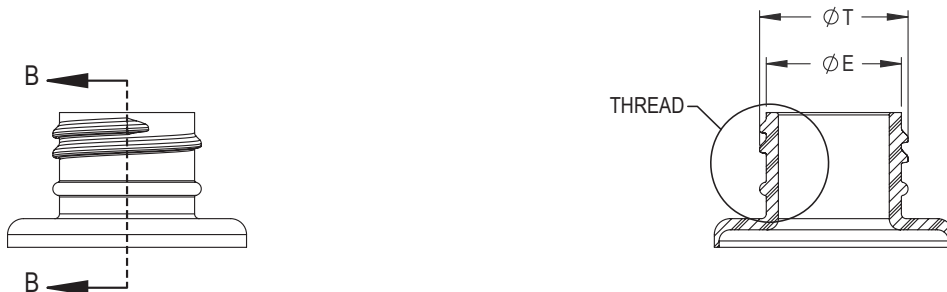
24-410 CT
RL (RIBBED SIDES, MATTE TOP)

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DRAWING TYPE: CUSTOMER		DISTRIBUTION CODE: D	
DWG SIZE: 8.5" x 11"		DRAWING NUMBER:	REVISION:
SCALE: 2:1 & NOTED	SHEET: 2 OF 3	CQA-10006	01.AF



DETAIL THREAD
SCALE 4 : 1



SECTION B-B

RECOMMENDED NECK FINISH IS DETERMINED FOR PROPER FUNCTIONAL PERFORMANCE WITH MOLD-RITE CLOSURE. USE OF MOLD-RITE CLOSURE WITH CONTAINER NOT MATCHING RECOMMENDED NECK FINISH SHOULD BE TESTED AND CONFIRMED FOR APPLICATION BY THE USER.

NOMINAL ORIENTATION OF CLOSURE (IF INDICATED) IS BASED ON NOMINAL DIMENSIONS OF BOTH CLOSURE AND RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION, EACH CONTAINER SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

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NECK FINISH DIMENSIONS ASSUME ZERO THICKNESS (NO) LINER			
REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	0.848 [21.54]	±0.008 [0.20]	in [mm]
Ø T	0.932 [23.67]	±0.008 [0.20]	in [mm]
S	0.046 [1.17]	±0.015 [0.38]	in [mm]
H	0.650 [16.51]	MINIMUM	in [mm]
THREADS PER INCH	8		
PITCH	0.125 [3.18]		in [mm]

MRP solutions
Packaging with purpose.

DRAWING TITLE:
24-410 CT
RL (RIBBED SIDES, MATTE TOP)
RECOMMENDED NECK FINISH

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DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:

SCALE: 1:1 & NOTED SHEET: 3 OF 3 **CQA-10006** **01.AF**

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Product Specification Sheet

Illing Part#

3680GR



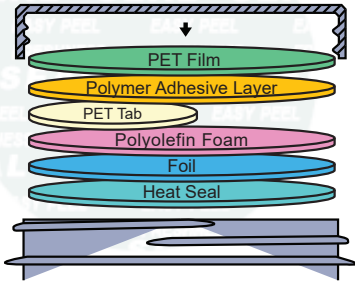
Freshness and Protection
for Today's Packaging

Lift 'n' Peel™ Technical Data Sheet

Lift 'n' Peel™ U5 LP-T

Revisions: U5 LP-T-08172011

MRP Description: (LPT)LIFTNPEELT.007 BL LNP FOAM

Product	Lift 'n' Peel™ U5 LP-T		
Scope	One piece top-tabbed induction seal with foam backing that features an easily opened clean peel design for use on PVC and PET.		
Composition	Material	Standard	Metric
	PET Film	0.001"	0.025mm
	Polymer Adhesive	-	-
	PET Tab	0.0005"	0.013mm
	Polyolefin Foam	0.0045"	0.114mm
	Foil	0.001"	0.025mm
	Heat Seal	0.0005"	0.013mm
			
Composition does not include adhesive, resin or wax bonding layers (if any).			
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to website	
Drug Master File (DMF): 11485		EU / EP Reg.:	
GTR Oxygen: Essentially zero		MVTR: Essentially zero	Manufacturing Location: North America
Print Location (if any): PET Tab			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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