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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3685

28-410 WHITE LDPE POLYTOP CAP PS 398 3MM ORIFICE 1750 /CTN 35000/PLT

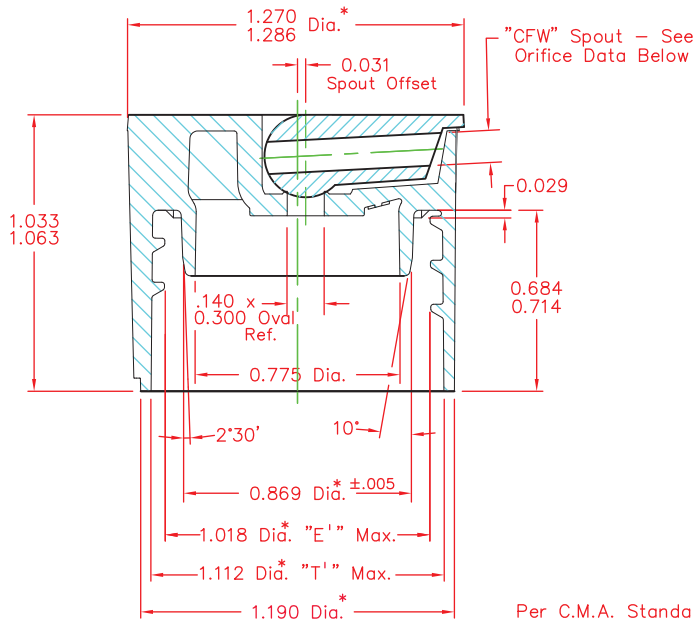
Part #: 3685

Size:	28-410
Color:	WHITE
Material:	LOW DENSITY POLYETHYLENE
Style:	POLYTOP CAP
Additional Info:	PS398 3MM ORIFICE
Case Pack:	1750 / EACH
Pallet Pack:	35,000 / EACH

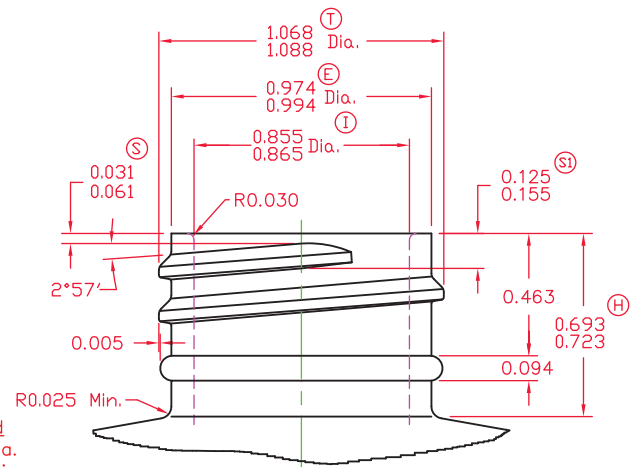


Part & Print No.	PS-398	Rev.: E	Remarks:	Product Name and Description:	28mm/ 410 / BLW Dispensing Closure	Size: (mm) 28	Finish: 410	Style: BLW	Seal: PLUG
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CUSTOMER DRAWING



BOTTLE I.D. - Min. 0.050 CLEAN I.D. REQUIRED FOR SEALING.
 MIN. 0.150 NEEDS TO BE CLEAR OF ANY PROTRUSION INTO I.D. SURFACE THAT WOULD INTERRUPT WITH PLUG SEAL O.D.



Per C.M.A. Standard
 "T" = 1.103/1.089 Dia.
 "E" = 1.009/0.995 Dia.

† Seal Type No. 1: Valve Seal (The most efficient provided bottle has proper "I" dimension)
 ‡ Seal Type No. 2: Land Seal ("I" dimension of bottle less critical than above)

Dimensions marked * are an average of two measurements taken 90° apart.

GENERAL TOLERANCE NOT SHOWN OTHERWISE: ± .008

BOTTLE NOTES:

- 1) Thread: 6 Pitch, Per S.P.I. Standard.
- 2) Diameters must be concentric within .015" T.I.R.
- 3) All Dimensions are in inches unless otherwise indicated.

Date	Syn.	Revision Record	Auth.	Dr.
6-17-09	A	Added orifice in inches and 3x4.5mm orifice	P.J.B.	G.G.
3-7-12	B	Updated Logo	P.J.B.	G.G.
9-26-12	C	MVV was Polytop LLC	P.J.B.	G.G.
3-8-16	D	VestRock was MVV	P.J.B.	G.G.
10-12-17	E	Added CMA Standard, E' and T', L.D. Polyethylene was Copolymer, removed .180 step, Silgan was VestRock	P.J.B.	G.G.



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 Tel.: 401/767-2400

Designers and Mfg. of Dispensing Devices for the Packaging Industry

Product Name and Description:	28mm/ 410 / BLW Dispensing Closure	Size: (mm) 28	Finish: 410	Style: BLW	Seal: PLUG
Spouts and Orifices Available:	0.040 (1mm), 0.078 (2mm), 0.093 (2.5mm) & 0.125 (3mm) Dia., @ 0.122x0.180 (3x4.5mm) & 0.122x 0.244 (3x6mm) Oval				
Application Torque:	12-14 Inch/lbs. Max.	Shipping Info:	Pcs./Carton:	Carton Wt. (Lbs.):	Molding Material: L.D. Polyethylene
Remarks:					Dwn.By: G.G.
Date: 1-12-06	Part & Print No. PS-398				Rev.: E

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Specifications subject to change without notice.

The devices represented above, in whole or in part, are covered by one or more foreign and domestic patents or applications.