

Represented by



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P A C K A G I N G

Product Specification Sheet

Illing Part#

3687SFTGRN

24-410 GREEN FLIP-TOP SMOOTH W/LNP LINER PGA86742 LINED LNP- E-U5 0.062" 2500/CTN

Part #: 3687SFTGRN

Size:	24-410
Color:	GREEN
Material:	POLYPOPYLENE
Style:	FLIP TOP
Additional Info:	LINER PGA86742 LINED LNP-E-U5 0.062"
Case Pack:	2500 / EACH
Pallet Pack:	90,000 / EACH



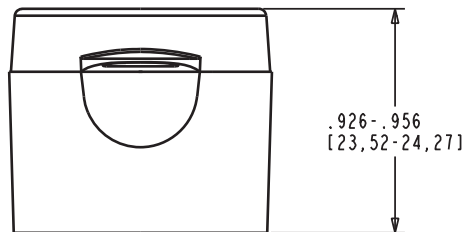
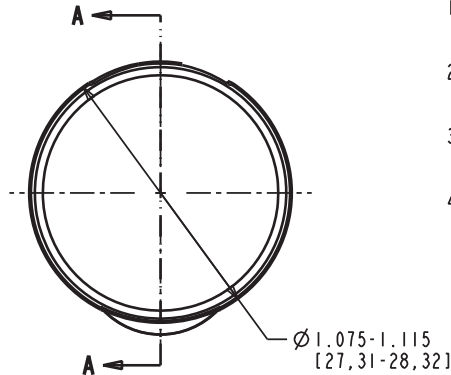
www.illingpackaging.com



THE BOTTLE NECK DIMENSIONS SHOWN ARE BASED UPON CURRENT KNOWLEDGE. IT IS THE RESPONSIBILITY OF THE RECEIVER OF THE INFORMATION CONTAINED IN THIS DRAWING TO TEST FOR FIT AND FUNCTION OF THE TOTAL PACKAGE. DIMENSIONS SHOWN ARE INTENDED FOR POLYETHYLENE BOTTLES ONLY. IF ANOTHER BOTTLE MATERIAL IS USED, SOME DIMENSIONS AND TOLERANCES MAY REQUIRE ADJUSTMENT.

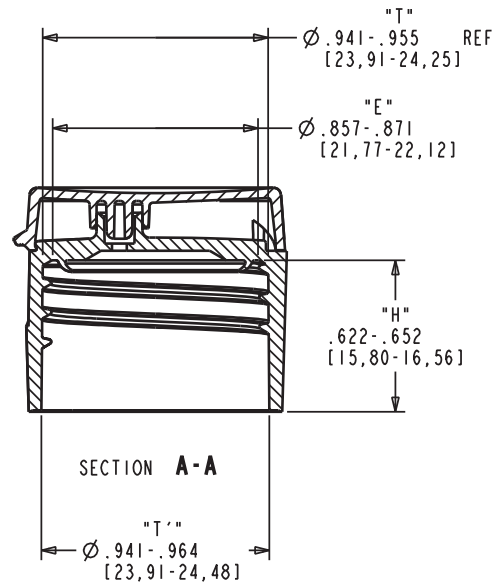
NOTES:

1. THE "T'", "T" AND "E" DIAMETERS ARE THE AVERAGE OF 2 MEASUREMENTS TAKEN APPROXIMATELY 90° APART.
2. THE "T'" DIAMETER IS TAKEN TOWARD THE BOTTOM OF THE CLOSURE JUST BELOW THE START OF THE FULL THREAD.
3. THE "E" & "T" DIAMETERS ARE TAKEN AS CLOSE TO THE INSIDE DECK AS POSSIBLE.
4. THE EFFECTIVE "H" DIMENSION CAN BE ESTIMATED BY SUBTRACTING .028" FROM THE SPECIFIED "H" DIMENSION. THIS REFLECTS THE ESTIMATED COMPRESSION OF THE SEALING MECHANISM AT NOMINAL APPLICATION TORQUE.



ORIFICE SIZES AVAILABLE

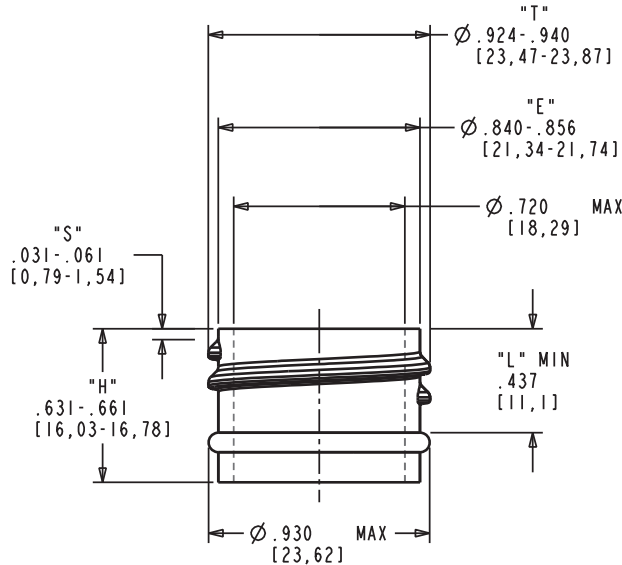
- .062 [1.57] DIA. ○ .187 [4.75] DIA.
 ○ .125 [3.18] DIA. ○ .250 [6.35] DIA.



REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
E	UPDATED DRAWING FORMAT	K. SMITH	23-JUN-11
Aptar Possession of this drawing is an acknowledgement that it and its contents are the exclusive property of Aptar. This drawing may not be reproduced in any form whatsoever nor given to any third party without written permission from Aptar.		TITLE: CLASSIC SNAP TOP, 24-410 THREAD, CRAB CLAW SEAL AND GLOSS FINISH	
		DWG. BY: TMM / NJ	DATE: 21-OCT-08
		CONFIRM CURRENT REVISION PRIOR TO USE	SHEET 1 OF 2
CUSTOMER SPECIFICATION DRAWING		DWG. NO: CS-2555-1063-E	



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RECOMMENDED NECK FINISH
LAND MUST BE SMOOTH AND FREE
OF NICKS OR RAGGED EDGES
8 T.P.I. "M" STYLE THREAD
USE OF BEAD IS OPTIONAL

REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
E	SEE SHEET 1 FOR REVISION DESCRIPTION	K. SMITH	23-JUN-11
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