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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3820AM

2 OZ AMBER BOSTON ROUND 20-400 NECK

Part #: 3820AM

Size:	2 OZ BOTTLE
Color:	AMBER
Material:	GLASS
Style:	BOSTON ROUND
Additional Info:	20-400 NECK
Case Pack:	288 / EACH
Pallet Pack:	12,096 / EACH

ILLING™
PACKAGING

Illing Part#

3820AM

DEF

NOT SIGNED

Ø 19.65 ±0.25

Ø 17.50 ±0.25

Ø 10.26 MIN. THRU

0.90 ±0.3

9.05 ±0.2

19.62 max.

3.63

3.17

R13.49

R3.96

Ø 17.5

R22.22

R2.36

39.27 ±0.79

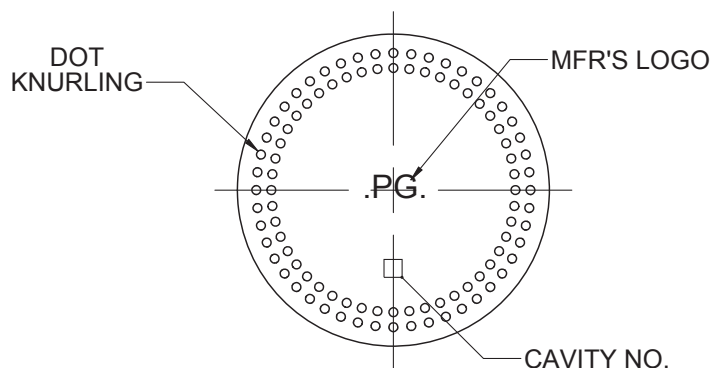
1.57

10.31

61.62

93.67 ±0.79

NOTE :
SIGHT 'H' @ 'E'



APPROVED:
CUSTOMER:
SIGN:
NAME:
DATE:



PGP GLASS

MRN

MM

ESD BY	

CHK'D BY

PVR

U4588QRQQ



PROD. CATG.:

SCALE

NTS

24.12

DRG.NC

TYPE &

III,AM

FILLING	

--	--

OUR THROUGH B
(min)

Ø 10.26

iii)	(APPROX)
	22.12

J-0704

PROD. CATG.:

NECK FINISH
GPI-400-20-405

NR. REF. ..	REV.
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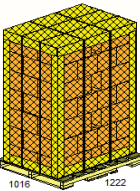
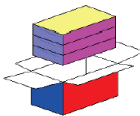
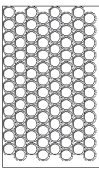
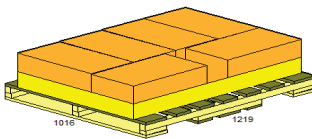
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PGP GLASS		Primary / Secondary Packaging Specification						QR-731 (QF-731, ISSUE-A)				
Product : 2 OZ BOSTON ROUND		FG Code : A3U4588QRQQ000004X						Customer : SHELF STOCK				
Org. No : U4588QRQQ		FG Desc. : 2 OZ BOSTON ROUND - EB288 FH						Version : 00		Proposal : 01		UOM
PGL Ref #	GKXXXXA	GKXXXXB	GKXXXXC	GKXXXXD	GKXXXXE		BOX SIZE	514 X 294 X 297		mm		
Component Per Set	BOX	PARTITION	TRAY	PLATE	SLEEVE	UOM	PARTITION SIZE	NA		mm		
	1	0	3	0	0		TRAY SIZE	495 X 281 X 95		mm		
							PLATE SIZE	NA		mm		
Number of Plies	3	0	3	0	0	No.	SLEEVE SIZE	NA		mm		
Type of Material	KRAFT	NA	KRAFT	NA	NA		PACKING ARRANGMENT	12x08x03 = 288 PCS / BOX				
Type of Flute	C	NA	C	NA	NA		Remarks: GLASS TO GLASS TRAYS IN A CARTON NECKS UP 8 ROWS OF 12 PCS., 96 BOTTLES PER TRAY, 3 TRAYS PER CARTON CARTONS TO BE PALLETIZED RIGHT SIDE UP					
Length - (ID)	514	0	495	0	0	+/-3 mm	1. TIER SHEETS : PLACE ONE CHIPBOARD TIER SHEET ON PALLET AND ONE ON TOP OF LOAD. (TOP TIER SHEET NOT NEEDED IF USING THE BAGGER)					
Width - (ID)	294	0	281	0	0	+/-3 mm	2. SIDE PROTECTOR (CORNER BOARDS) : USE SIDE & TOP EDGE PROTECTORS AT CORNERS INSIDE. BOTTOM OF PROTECTORS TO BE EVEN WITH THE TOP OF THE PALLET.					
Height - (ID)	297	0	95	0	0	+/-3 mm	3. BAGGER : SHRINK WRAP BAG AROUND ENTIRE LOAD INCLUDING PALLET. WHEN BAGGER IS NOT AVAILABLE, USE THE FOLLOWING ALTERNATIVE WRAPPING METHOD					
Weight of Component	680	0	235	0	0	gms	4. ALTERNATIVE WRAPPING STRETCH WRAP : USE AUTOMATIC STRETCH WRAP MACHINE. USE APPROPRIATE GAUGE WRAP FOR TALL PALLETS. STRETCH WRAP. (3 WRAPS ON TOP & 3 WRAPS ON BOTTOM OF LOAD). STRETCH WRAP LOAD TO PALLET. STRETCH WRAP ENTIRE PALLET.					
Burst Factor	GOLDEN HRCT	NA	GOLDEN HRCT	NA	NA		Bottle Weight in gram	62.49	Box Net Weight	18.00	kg	
Paper GSM	150x3	NA	150x3	NA	NA	GSM	Bottle Height in mm	93.67	Box Gross Weight	19.43	kg	
Bursting Strength	26 ECT	NA	26 ECT	NA	NA	kg/sq.cm	Bottles / Box	288	Layer / Box	6	Nos.	
Moisture Content	8	NA	8	NA	NA	%	Pallet Type	48x40 HT"	Pallet Weight	15	kg	
Type of the Joint	PASTED	NA	PASTED	NA	NA		Palletized Details					
Configuration Length x Width	12x08x03	NA	12x08x01	NA	NA	L X W	Container Type	40 FT HC OCEAN CONTAINER	UOM	40 FT HC OCEAN CONTAINER	UOM	
Bottles / Box	288	NA	96	NA	NA	No.	Layers / Pallet	7	Nos.	7	Nos.	
INSTRUCTIONS : 1. CARTON : RSC SW 150#-C-FLUTE NOTE: BOTTOM FLAPS TO BE CUT BACK 1/16". EXTENDED GLUE TAB SLANT CUT AND CRUSHED. HEAVY SCORE LINES. 2. CARTON SEALING INSTRUCTIONS : TOP SEALED PS TAPE - BOTTOM PS TAPE OR AUTO TAPE MACHINE. 3. CARTON PRINTING : SEE CARTON SPEC FOR PRINTING INFORMATION. 4. TRAY : TRAY RIGID SW 150#-B-FLUTE NOTE: BOARD MUST BE GOOD QUALITY. DIE CUT BLANKS NOTE: GLUE TABS ON THE LONG FLAP SIDE, PERFORATE ALL FOLDS AND CORNERS FOR EASY FOLD DOWN - CORRUGATIONS LONGWAY.							Total Layers / Pallet	42	Nos.	42	Nos.	
							Qty / Pallet	12096	Nos.	12096	Nos.	
							Pallet Net Weight Approx -	1667	LB	756	Kg	
							Pallet Gross Weight Approx -	1848	LB	838	Kg	
							Total Pallet Height Approx -	91	Inch	2316	mm	
							Pallet / Container -	21	Nos.	21	Nos.	
							Box / Container -	882	Nos.	882	Nos.	
							Qty / Container -	254016	Nos.	254016	Nos.	
							Net Weight -	35001	LB	15.87	Tons	
							Gross Weight -	38801	LB	17.60	Tons	
   												
Prepared By - N.S.VAGHELA			Checked By - Ravindra Tajanpure			Approved By - S.P.SHARMA						
Date : 02.08.2022			Date : 02.08.2022			Date : 02.08.2022						
Approved By			Customer Name :			Customer Sign :						