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ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3I3066L

5 GAL WHT HDPE CVR W/POUR SPOUT NO GSKT PRY-OFF DRY SEAL

Part #: 3I3066L

Size:	5 Gallon
Color:	White
Material:	HDPE
Style:	Plastic Pry-Off Cover
Additional Info:	With Pour Spout, No Gasket
Case Pack:	88 each
Pallet Pack:	1584 each


SPECIFICATION SHEET

October 2016

5048 (20 L - 5 US gal)
PAIL # 61948
LID # 60337 (Hermetic)
» TECHNICAL DATA

Capacity under lid : • 60337: 19.90L / 5.25 US gal.

 Wall thickness: • Pail: (0.075 in.)
 • Lid 60337: (0.061 in.)

 Material: • Pail: PP
 • Lid: HDPE

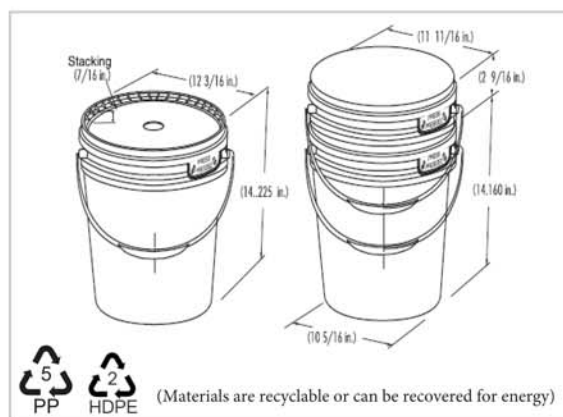
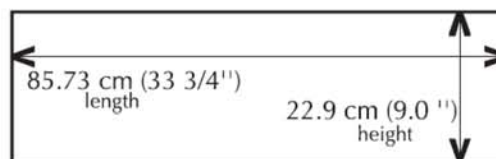
Thermal range: • 0°C (32°F) to 82°C (180°F)

Standard color : • White or other colors upon request

Weight (approx.) without handle or gasket:

- Pail: (726 g) 24.3 oz
- Lid 60337: (158 g) 5.57 oz

Handle: • Plastic / Metal


» PRINTING (Dry Offset Only)
PAIL

» TOP LOADING RESISTANCE

125 kg (275 lbs) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

» CLOSING INSTRUCTION

TO CLOSE: Snap the lid at break tab area first, then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device, use proper burping pads.

» WAREHOUSING OF EMPTY PAILS

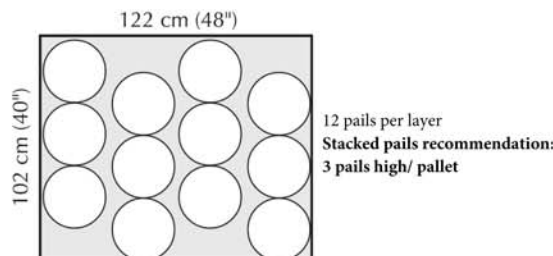
Two pallets high in warehousing

» RECOMMENDATIONS

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary

» PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit.



Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance: ... IPL is ISO 9001 certified and quality procedures are documented in our quality system.

