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P A C K A G I N G

Product Specification Sheet

Illing Part#

3I3201GN

1.3 GALLON GREEN PMS #362 PP OH PAIL WITH PLASTIC HANDLE FDA

Part #: 3I3201GN

Size:	1.3 Gallon
Color:	Green (PMS# 362)
Material:	PP
Style:	OH Plastic Round Pail
Additional Info:	With Plastic Handle, FDA Approved
Case Pack:	576 each
Pallet Pack:	576 each



SPECIFICATION SHEET

April 2018

4412 (5 L - 1.3 US gal)

PAIL # 62329

 LID # 60398 (Hermetic)
 # 60399 (Non-hermetic)

» TECHNICAL DATA

Capacity under lid: • 5.00 L / 1.30 US gal.

 Wall thickness: • Pail: (0.035 in.)
 • Lid 60398 : (0.027 in.)
 • Lid 60399 : (0.040 in.)

Material: • Pail & Lid: PP

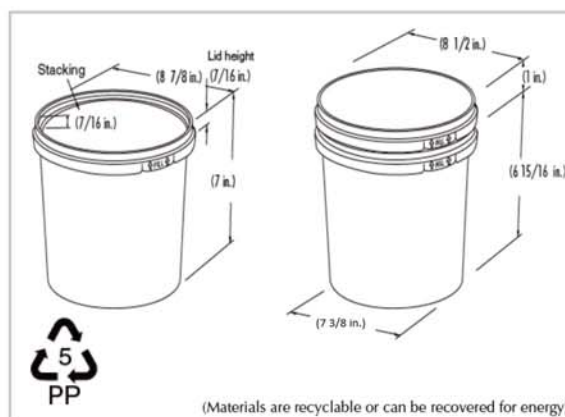
Thermal range: • 0°C (32°F) to 82°C (180°F)

Standard color: • White or other colors upon request

Weight (approx.) without handle or gasket:

- Pail: (135 g) 4.76 oz
- Lid :60398: (33 g) 1.20 oz
- Lid :60399: (48.5 g) 1.70 oz

Handle: • Plastic



» PRINTING (Dry Offset & IML)

» TOP LOADING RESISTANCE

40 kg (88 lb) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

» CLOSING INSTRUCTION

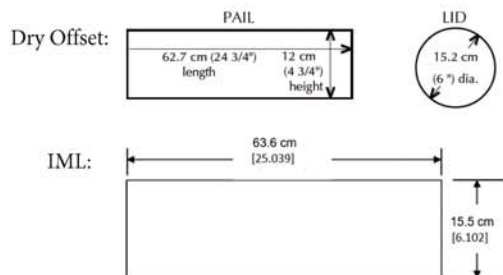
TO CLOSE: Align lid at the break tab first, then press and snap all around while releasing air by pressing the center of the lid to burp container. A pail closing roller or mobile plate device can be used. If using an automated closing device, use proper lid air removing system.

» WAREHOUSING OF EMPTY PAIS

Two pallets high in warehousing

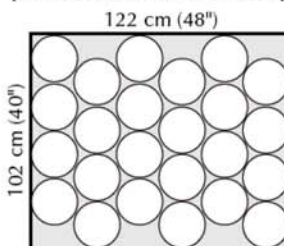
» RECOMMENDATION

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary



» PALLETIZATION OF FILLED PAIS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit.



24 pails per layer
 Stacked pails recommendation:
 4 pails high/ pallet

Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance: .. IPL is ISO 9001 certified and quality procedures are documented in our quality system.

