

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3I3205

2.5 GALLON WHITE PP OH PAIL WITH PLASTIC HANDLE

Part #: 3I3205

Size:	2.5 Gallon
Color:	White
Material:	PP
Style:	OH Plastic Pail
Additional Info:	With Plastic Handle
Case Pack:	270 each
Pallet Pack:	540 each



SPECIFICATION SHEET

October 2018

2548 (9.5 L - 2.5 US gal) | PAIL # 61998 | LID # 62330 (Hermetic)
 LID # 62344 (Non-Hermetic)

» TECHNICAL DATA

Capacity under lid: • 62330: 9.30 L / 2.46 US gal.
 • 62344: 9.30 L / 2.46 US gal.

Wall thickness: • Pail: (0.050 in.)
 • Lid 62330: (0.056 in.)
 • Lid 62344: (0.052 in.)

Material: • Pail: PP or HDPE (available for freezable applications)
 • Lid: HDPE

Thermal range: • 0°C (32°F) to 82°C (180°F)

Standard color: • White or other colors upon request

Weight (approx.) without handle or gasket:

• Pail: (325g) 11.4 oz
 • Lid 62330: (94g) 3.3 oz
 • Lid 62344: (83g) 2.9 oz

Handle: • Plastic or Metal

» TOP LOADING RESISTANCE

80 kg (176 lbs) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

» CLOSING INSTRUCTION

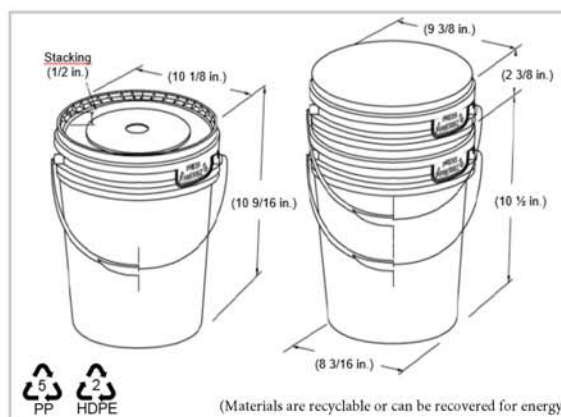
TO CLOSE: Snap the lid at break tab area first, then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device use proper burping pads.

» WAREHOUSING OF EMPTY PAILS

Two pallets high in warehousing

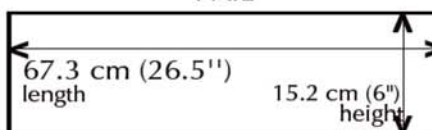
» RECOMMENDATION

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary



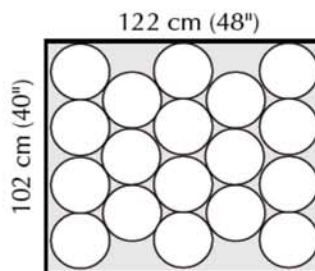
» PRINTING (Dry Offset)

PAIL



» PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit.



18 ails per layer
 Stacked pails recommendation:
 4 pails high/ pallet

Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance: .. IPL is ISO 9001 certified and quality procedures are documented in our quality system.

