



Indoor Comfort Products from the Manufactured Home Experts

R-410A Tube-in-Fin Manufactured Housing Service Coils



1836S4

DESIGNED EXCLUSIVELY FOR MANUFACTURED HOUSING

For optimized airflow and compatibility with most new and existing MH furnaces that have the historical 20"W x 24"D footprint, which makes these the perfect choice to replace an existing manufactured housing indoor coil.

PRE-INSTALLED TXV

For quicker installations and wider operational range, including an integral strainer for longer service life.

CODE-COMPLIANT DRAIN PAN

With a 2-opening design to prevent standing water that can adversely affect air quality and health. A metal drain pan is available to special order, recommended for oil upflow applications.

UL-LISTED AND LEAK TESTED

Tested to 500psig for construction-safety and quality, giving the homeowner peace of mind.

COIL ACCESSORY KIT INCLUDED

Included to avoid nuisance return trips to the service truck or supply house for parts that are commonly field-supplied.

DEPENDABLE WARRANTY AND SUPPORT

Handled directly by Style Crest's dedicated HVAC Team, offering 5-years Parts standard coverage.

AVAILABLE ACCESSORIES



Sweat Fit Line Set
(Sold Separately)



Coil Accessory Kit (Included)



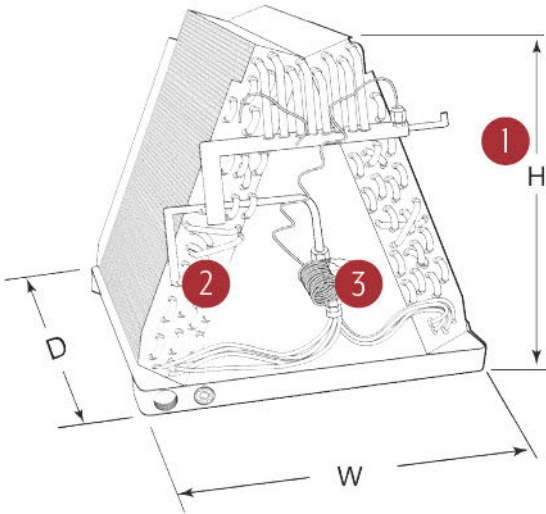
R-410A Tube-in-Fin Manufactured Housing Service Coils

Item #	Height	Depth	Width	Rows	Face Area	Replaces Revolv Model	Height	Depth	Width	Rows	Face Area
1836S4	18"	19 5/8"	18"	3	4 ft²	1830S4A	14"	19 5/8"	18"	3	3.11 ft²
1854S4	18 1/2"	19 5/8"	18"	4	4 ft²	1836S4A / 1836M4A	18"	19 5/8"	18"	3	4 ft²
						1844S4A	18 1/2"	19 5/8"	18"	4	4 ft²
						1845S4A / 1845M4A	24"	19 5/8"	18"	3	5.83 ft²
						1847S4A / 1847M4A	22 1/2"	19 5/8"	18"	4	4.89 ft²
						1851S4A	20 1/2"	22 1/2"	18"	4	4.83 ft²
1856S4	24 1/2"	19 5/8"	18"	4	5.33 ft²	1854S4A / 1854M4A	18 1/2"	19 5/8"	18"	4	4 ft²
187848S4	19 1/2"	19 5/8"	18"	4	4.54 ft²	1856S4A / 1856M4A	24 1/2"	19 5/8"	18"	4	5.33 ft²
						187848S4A / 187848M4A	19 1/2"	19 5/8"	18"	4	4.54 ft²

Model/Item #	Shipping Height	Shipping Depth	Shipping Width	Shipping Weight	Suction Conn. Ø	Liquid Conn. Ø	Drain Conn. Ø	UPC	TXV Item #
1836S4	19 3/4"	25 3/4"	19 1/2"	33 lbs	7/8"	3/8"	3/4"	633961210319	18R72DB0003
1854S4	19 3/4"	25 3/4"	19 1/2"	38 lbs	7/8"	3/8"	3/4"	633961210326	18R72DB0004
1856S4	25 3/4"	26 1/4"	19 1/2"	36 lbs	7/8"	3/8"	3/4"	633961210340	18R72DB0044
187848S4	22 1/4"	25 1/2"	19 1/2"	49 lbs	7/8"	3/8"	3/4"	633961210333	18R72DB0004

Choosing Your Service Coil

- 1
- Measure the height of the coil box-cavity and the third-party manufactured housing coil being replaced, to select the service coil with the nearest height to the coil you are replacing AND will fit in the existing coil box-cavity.
- 2
- Count the number of rows of tubes in one side-plate of the coil (normally 3 or 4 rows). Choose the coil with the same number of rows as the coil being replaced. Confirm the service coil has at least the same face area as the original coil.
- 3
- It is important to install an appropriate expansion device and **BALANCE** a split system when replacing an original indoor coil to prevent potential compressor damage. Service coils are shipped with the TXV (Thermal Expansion Valve) that was used for the comparable rated coil. Consult the original condenser product data or installation instructions for other applications.



A Service Coil is...

...a mechanical arrangement of refrigerant-to air heat transfer tubes & fins with an expansion device, intended to exclusively replace an existing indoor coil that is part of a split system already in-service.

IMPORTANT

All SERVICE COILS are shipped from the factory pressurized with Nitrogen in excess of 200 PSIG and do NOT contain any refrigerant. Relieve Nitrogen pressure BEFORE opening the refrigerant circuit to avoid injury.

Note: A blower upgrade and/or time delay relay (TDR) may also be required to achieve the certified AHRI performance ratings.

