

## REPLACEMENT PARTS LIST

### RQ7RE SERIES SINGLE PACKAGE HEAT PUMP 208 / 230 V, SINGLE PHASE, 14 SEER MODELS



## IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

## RQ7RE SERIES SINGLE PACKAGE HEAT PUMP 208 / 230 V, SINGLE PHASE, 14 SEER MODELS

| DESCRIPTION                                                                  | RQ7RE-024K        | RQ7RE-030K        | RQ7RE-036K        | RQ7RE-042K        | RQ7RE-048K        | RQ7RE-048KA       | RQ7RE-060K        |
|------------------------------------------------------------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
|                                                                              | 922005R           | 922006R           | 922007R           | 922008R           | 922009R           | 922009RA          | 922010R           |
| ACCESS FITTING (Not Shown)                                                   | 663812R           | 663812R           | 663812R           | 663812R           | 663812R           | 663812R           | 663812R           |
| ACCUMULATOR                                                                  | —                 | —                 | —                 | —                 | —                 | 668794R           | 668794R           |
| AMBIENT SENSOR (Not Shown)                                                   | 624780R           | 624780R           | 624780R           | 624780R           | 624780R           | 624780R           | 624780R           |
| AMBIENT SENSOR HOUSING (Not Shown)<br>(For units produced before 3/9/2019)   | 296587MR          | 296587MR          | 296587MR          | 296587MR          | 296587MR          | 296587MR          | 296587MR          |
| BLOWER DIVIDER ASSEMBLY                                                      | D03483R           | D03483R           | D03483R           | D03483R           | D03485R           | D03485R           | D03485R           |
| BLOWER FOOT                                                                  | 262970R           | 262970R           | 262970R           | 262970R           | 262970R           | 262970R           | 262970R           |
| BLOWER HOUSING                                                               | 297212R           | 297212R           | 297212R           | 297212R           | 297212R           | 297212R           | 297217R           |
| BLOWER MOTOR                                                                 | M0081904R         | M0081904R         | M0104402R         | M0081902R         | M0081903R         | M0081903R         | M0056127R         |
| BLOWER PANEL ASSEMBLY                                                        | D03523MR          | D03523MR          | D03523MR          | D03523MR          | D03525MR          | D03525MR          | D03525MR          |
| BLOWER RELAY (240VAC) (Not Shown)                                            | 622180R           | 622180R           | 622180R           | 622180R           | 622180R           | 622180R           | 622180R           |
| BLOWER WHEEL                                                                 | 667037R           | 667037R           | 667037R           | 667037R           | 667037R           | 667037R           | 667258R           |
| CHARGING PORT (Not Shown)                                                    | 662103R           | 662103R           | 662103R           | 662103R           | 662103R           | 662103R           | 662103R           |
| COIL SENSOR (Not Shown)                                                      | 624838R           | 624838R           | 624838R           | 624838R           | 624838R           | 624838R           | 624838R           |
| COMPRESSOR                                                                   | 622706R           | 622707R           | 921427            | 1017098R          | 921466            | 921466            | 922460            |
| COMPRESSOR COVER                                                             | D02893MR          | D02893MR          | D02893MR          | D02893MR          | D02895MR          | D02895MR          | D02895MR          |
| COMPRESSOR MOLDED PLUG (Not Shown)                                           | 634797R           | 634797R           | 634660R           | 634660R           | 634660R           | 634660R           | 634660R           |
| CONDENSOR COIL                                                               | 664865R           | 664865R           | 664865R           | 664865R           | 664924R           | 664924R           | 664904R           |
| CONTACTOR (Not Shown)                                                        | 1014863R          | 1014863R          | 1014863R          | 1014863R          | 1014864R          | 1014864R          | 624828R           |
| CONTROL PANEL                                                                | 271793R           | 271793R           | 271793R           | 271793R           | 271795R           | 271795R           | 271795R           |
| CONTROL PANEL COVER                                                          | D02873MR          | D02873MR          | D02873MR          | D02873MR          | D02875MR          | D02875MR          | D02875MR          |
| CORNER PANEL                                                                 | D04363MR          | D04363MR          | D04363MR          | D04363MR          | D04365MR          | D04365MR          | D04365MR          |
| CORNER POST                                                                  | D09993MR          | D09993MR          | D09993MR          | D09993MR          | D09999MR          | D09999MR          | D09999MR          |
| CRANKCASE HEATER (Not Shown)                                                 | 632677R           | 632677R           | 632677R           | 632677R           | 632677R           | 632677R           | 632677R           |
| DEFROST BOARD (Not Shown)                                                    | 1016567R          | 1016567R          | 1016567R          | 1016567R          | 1016567R          | 1016567R          | 1016567R          |
| DIVIDER PANEL ASSEMBLY                                                       | D03443R           | D03443R           | D03443R           | D03443R           | D03445R           | D03445R           | D03445R           |
| DRAIN CHANNEL                                                                | D03290R           | D03290R           | D03290R           | D03290R           | D03290R           | D03290R           | D03290R           |
| DRAIN PAN                                                                    | 669187R           | 669187R           | 669187R           | 669187R           | 669187R           | 669187R           | 669187R           |
| DRAIN TUBE ASSEMBLY                                                          | 663713R           | 663713R           | 663713R           | 663713R           | 663713R           | 663713R           | 663713R           |
| DUAL CAPACITOR (Not Shown)                                                   | 01-0095           | 01-0097           | 01-0085           | 01-0271           | 01-0278           | 01-0278           | 01-0278           |
| EVAPORATOR COIL                                                              | 1040307R          | 1040307R          | 1040307R          | 1017851R          | 1017852R          | 1017852R          | 1017850R          |
| FAN BLADE                                                                    | 667355R           | 667355R           | 667355R           | 667356R           | 667383R           | 667383R           | 667319R           |
| FAN GRILL (BLACK)                                                            | 669404R           | 669404R           | 669404R           | 669404R           | 669335R           | 669335R           | 669335R           |
| FAN GRILL CAP                                                                | 275291R           | 275291R           | 275291R           | 275291R           | 275291R           | 275291R           | 275291R           |
| FAN MOTOR                                                                    | 622164            | 622164            | 622164            | 622757R           | 622757R           | 622757R           | 922022            |
| FILTER DRIER                                                                 | 669762R           | 669762R           | 669762R           | 669762R           | 669762R           | 669762R           | 669762R           |
| FLOW CONTROL ASSEMBLY (INDOOR)<br>(ORIFICE SIZE SHOWN UNDER SKU)             | 664518R<br>(.057) | 664517R<br>(.060) | 664597R<br>(.070) | 664772R<br>(.072) | 664600R<br>(.079) | 664600R<br>(.079) | 664786R<br>(.086) |
| FLOW CONTROL ASSEMBLY (OUTDOOR)(Not Shown)<br>(ORIFICE SIZE SHOWN UNDER SKU) | 664916R<br>(.042) | 664917R<br>(.045) | 664918R<br>(.051) | 664753R<br>(.053) | 664516R<br>(.056) | 664516R<br>(.056) | 664765R<br>(.065) |
| FORMED CONDENSER COIL                                                        | 664865R           | 664865R           | 664865R           | 664865R           | 664924R           | 664924R           | 664904R           |
| FORMED CONDENSER GRILL                                                       | 2A8154R           | 2A8154R           | 2A8154R           | 2A8154R           | 2B4831R           | 2B4831R           | 2B4831R           |
| FUSE (3 AMP) (Not Shown)                                                     | 632261R           | 632261R           | 632261R           | 632261R           | 632261R           | 632261R           | 632261R           |

Please specify the correct Model No., Serial No, and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

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| DESCRIPTION                                                | RQ7RE-024K        | RQ7RE-030K        | RQ7RE-036K        | RQ7RE-042K        | RQ7RE-048K        | RQ7RE-048KA | RQ7RE-060K        |
|------------------------------------------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------|-------------------|
|                                                            | 922005R           | 922006R           | 922007R           | 922008R           | 922009R           | 922009RA    | 922010R           |
| HARD START ASSEMBLY (Not Shown)                            | M0074002R         | M0074002R         | —                 | —                 | —                 | —           | —                 |
| HIGH PRESSURE SWITCH (SEE NOTE)                            | 632473R           | 632473R           | 632473R           | 632473R           | 1007368R          | 1007368R    | 1007368R          |
| HOT GAS BYPASS VALVE                                       | 669964R           | 669964R           | 669964R           | 669965R           | 669965R           | 669965R     | 669965R           |
| HOT GAS BYPASS VALVE COIL                                  | 670027R           | 670027R           | 670027R           | 670027R           | 670027R           | 670027R     | 670027R           |
| LOW PRESSURE SWITCH (Not Shown)                            | 1023981R          | 1023981R          | 1023981R          | 1023981R          | 1023981R          | 1023981R    | 1023981R          |
| OUTDOOR THERMOSTAT                                         | 624345R or 626520 | 624345R or 626520 | 624345R or 626520 | 624345R or 626520 | 624345R or 626520 | —           | 624345R or 626520 |
| OUTDOOR THERMOSTAT<br>(Units produced after April 5, 2019) | 1022925R          | 1022925R          | 1022925R          | 1022925R          | 1022925R          | 1022925R    | 1022925R          |
| "P" TRAP (Not Shown)                                       | 669211R           | 669211R           | 669211R           | 669211R           | 669211R           | 669211R     | 669211R           |
| REAR PANEL ASSEMBLY                                        | D03465MR          | D03465MR          | D03465MR          | D03465MR          | D03469MR          | D03469MR    | D03469MR          |
| REPLACEMENT HAIL GUARD KIT (Not Shown)                     | 917206            | 917206            | 917206            | 917206            | 917206            | 917206      | 917206            |
| REVERSING VALVE                                            | 669465R           | 669465R           | 669465R           | 1034696R          | 1034696R          | 1034696R    | 1034696R          |
| REVERSING VALVE COIL                                       | 669471R           | 669471R           | 669471R           | 669471R           | 669471R           | 669471R     | 669471R           |
| SERVICE PORT CAP (Not Shown)                               | 663818R           | 663818R           | 663818R           | 663818R           | 663818R           | 663818R     | 663818R           |
| SET OF WIRES (Not Shown)                                   | M0104201R         | M0104201R         | M0104202R         | M0104202R         | M0104202R         | M0104202R   | M0108301R         |
| TOP PAN (LEFT)                                             | D03570MR          | D03570MR          | D03570MR          | D03570MR          | D03570MR          | D03570MR    | D03570MR          |
| TOP PAN (RIGHT)                                            | D07090MR          | D07090MR          | D07090MR          | D07090MR          | D07091MR          | D07091MR    | D07091MR          |
| TOUCH-UP PAINT (Not Shown)                                 | 1009829R          | 1009829R          | 1009829R          | 1009829R          | 1009829R          | 1009829R    | 1009829R          |
| TRANSFORMER (Not Shown)                                    | 621709R           | 621709R           | 621709R           | 621709R           | 621709R           | 621709R     | 621709R           |

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**NOTE:** For units produced after 3/9/2019, the high pressure switch is mounted on the discharge line at the factory. This is not depicted in the illustration.

