

Dynarex Corporation

Technical Specification

Document Number: MM1102-XXXXXXX, 10242, 10243

Approved By:

Originator

Date

Quality Systems Process Owner

Date

Manufacturer Representative

Date

Revision History

<i>Date</i>	<i>Rev.</i>	<i>CAN #</i>	<i>Reason for Change</i>
<i>02/12/2020</i>	<i>0</i>	<i>N/A</i>	<i>Initial issue</i>

Technical Specification

Title : DynaRide Transport Wheelchair, Latex Free

Supplier :

Supplier Item Code: 10242 - DynaRide Transport Wheelchair 17" Fixed Full Arm with FR,
Silver Vein, 1pc/cs
10243 - DynaRide Transport Wheelchair 19" Fixed Full Arm with FR,
Silver Vein, 1pc/cs

Restrictions : No changes may be made to the manufacturing process or any materials without written permission from Dynarex Corporation's QA Department.

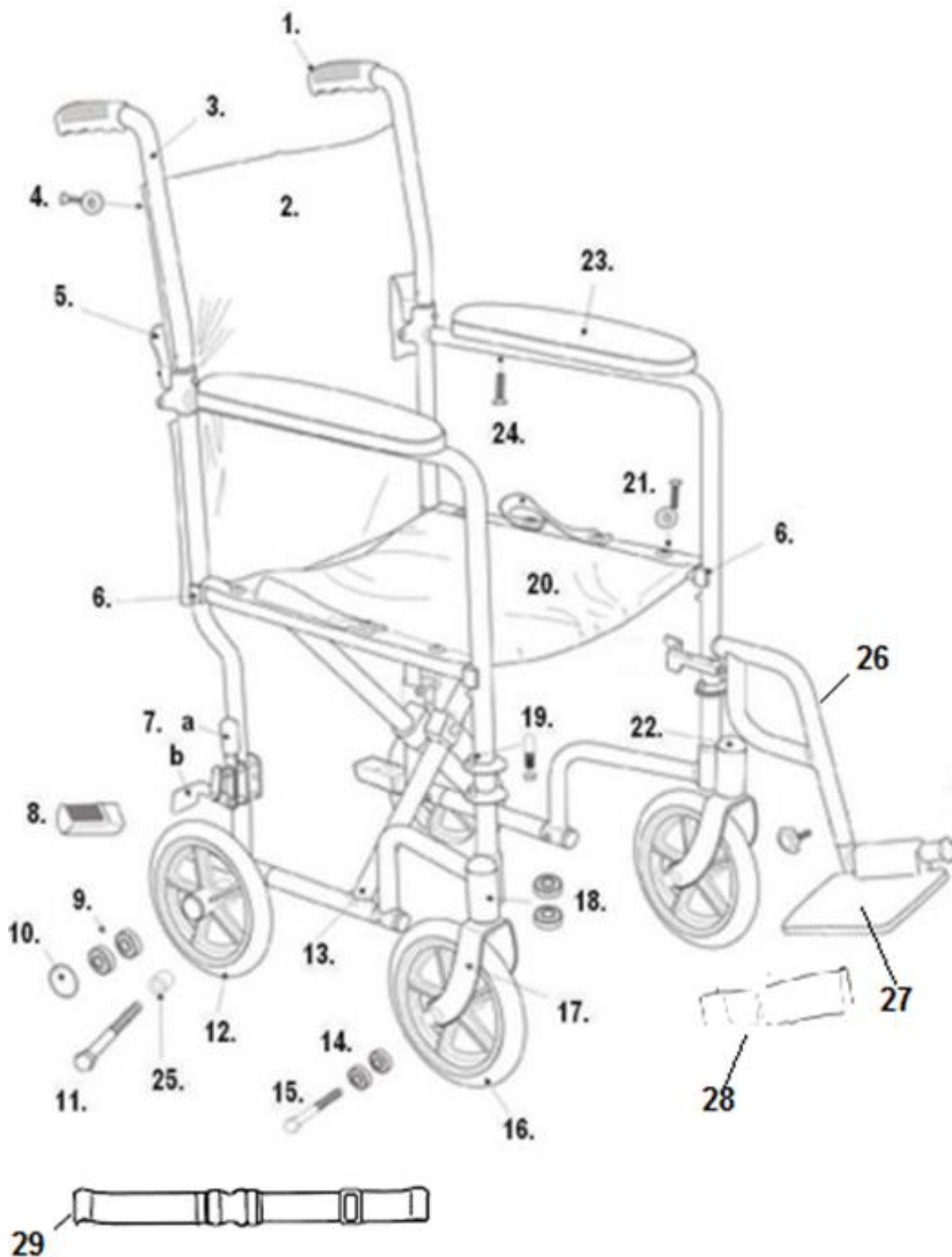
1.0 Contract Manufacturer:

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2.0 Component Descriptions:

10242 - DynaRide Transport Wheelchair 17" Fixed Full Arm with FR, Silver Vein, 1pc/cs
10243 - DynaRide Transport Wheelchair 19" Fixed Full Arm with FR, Silver Vein, 1pc/cs

2.1 Materials of Construction

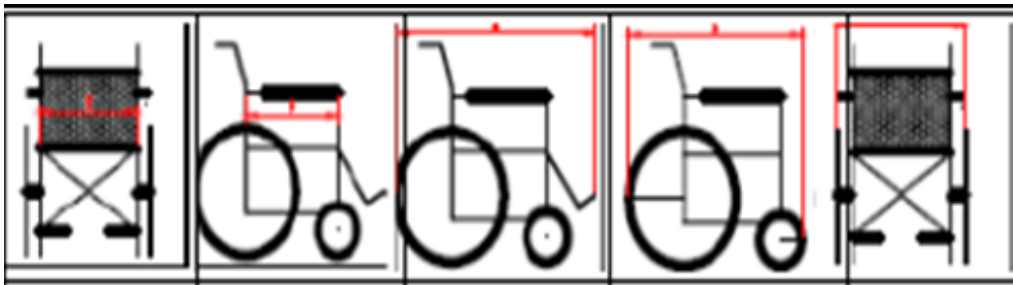


1. Handgrip - TRHP
2. Back Uphl - 17" - STDS2349BLK
19" - STDS2351BLK
3. Push Handle Silver Vein - STDS4S3601
4. Back Uphl Screw - STDS001091
5. Release Lever - STDS001503
6. Seat Rail Guide - STDS1070
7. a. Brake Tip - STDS4011
b. Brake - STDS3J092R (right)
STDS3J092L (left)
8. Tipping Sleeve - STDS4020
9. Rear Axle Bearing - STDS4S3602
10. Rear Hub Cap - STDS4S3603
11. Rear Axle - STDS4S3604
12. Rear Wheel - STDS4S3605
13. Cross Frame - 17" - STDS4S36X7
18" - STDS4S36X9
14. Front Axle Bearing - STDS1011
15. Front Axle - STDS1002-1
16. Front Caster - STDS3J2432
17. Front Fork - STDS3J4533
18. Fork Stem Bearing - STDS8M4601
19. Hanger Pins - STDS1069
20. Seat Uphl - 17" - STDS2348BLK
19" - STDS2350BLK
21. Seat Uphl Screw - STDS001072
22. Fork Stem Cap - STDS4S3606
23. Arm Rest Pad - STDS5D2405
24. Arm Screw - STDS002001
25. Axle Spacer - STDS3J0951
26. Footrest
27. Footplate
28. Footrest heel loop
29. Safety belt

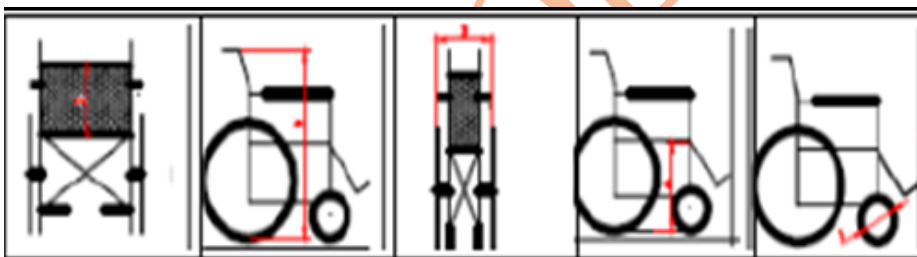
No.	Item	Material	Qty	Color
1	Handgrip	PVC	2	Black
2	Back upholstery	Nylon and foam	1	Black
3	Push handle	Welded tube $\phi 22.2 \times 1.4 \times 427$	2	Sliver vein
4	Back upholstery screw	PA	8	Black
5	Release lever	Cold-rolled sheet ($\delta=2.5\text{mm}$)	2	Black
6	Seat Rail Guide	PA+30%GF	2	Black
7	Brake	PP	2	Black
	Brake tip	steel	2	
8	Tipping sleeve	70°PVC	2	black
9	Rear wheel bearing	45#	4	White zinc
10	Rear hub cap	PP	2	Black
11	Rear axle	$\phi 11.1 \times \phi 22 \times 8$ (Bilateral lengthen)	2	White zinc
12	Rear wheel	8" PVC	2	Black
13	Cross frame (R)	Welded pipe steel tube	1	Black
	Cross frame (L)	Welded pipe steel tube	1	Black
14	Front axle bearing	45#	4	Original color
15	Front axle	Steel $\Phi 8 \times \phi 22 \times 9$	2	White zinc
16	Front caster	8" PVC	2	Black
17	Front fork	steel	2	Black
18	Front stem bearing	Steel $\phi 12.7 \times \phi 28 \times 8$	4	White zinc
19	Hanger pin	45#	2	White zinc
20	Seat upholstery 17"	Nylon and foam	1	black
	Seat upholstery 19"	Nylon and foam	1	black
21	Seat upholstery screw	PA	8	Black
22	Front stem cap	70 degree PVC	2	Black
23	Arm rest pad	PVC	2	Black
24	Arm screw	45#	4	White zinc
25	Axle spacer	M5 nut	2	White zinc
26	Footrest	Welded pipe steel tube	2	Black
27	Footrest plate	PP	2	black
28	Footrest heel loop	Nylon fabric	2	Black
29	Safety belt	Nylon fabric	1	Black

2.2 Product Dimensions





Item	Seat Width	Seat Depth	Actual Length	Actual Length Without Rigging	Actual Width
	Inches	Inches	mm	mm	mm
10242	17"	16"	860	590	535
10243	19"	16"	860	590	610



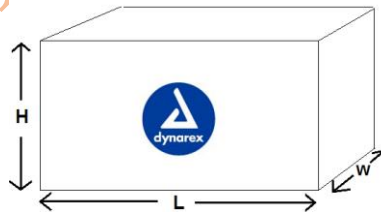
Item	Backrest Height	Actual Height/fold back height	Folded Width	Seat to floor Height	Caster size
	mm	mm	mm	mm	Inches
10242	455	1000/735	260	500	8X1
10243	455	1000/735	260	500	8X1



Item	Wheel size	Frame Color	N.W.	G.W.	Weight capacity	Carton size
	Inches	Black sliver	Kgs	Kgs	lbs	L*W*H(CM)
10242	8X1	Black sliver	13.5	15.3	250	59.5x26x78.5
10243	8X1	Black sliver	13.5	15.3	250	59.5x26x78.5

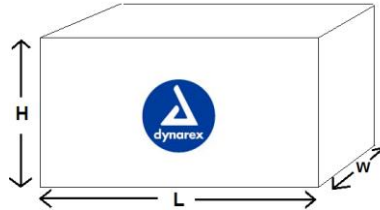
3.0 Packaging:

3.1 Foot Rest Box:



Reorder #	Tolerance $\pm 10\text{mm}$			Put-Up Qty
	Length (mm)	Width (mm)	Height (mm)	
10242, 10243	420	220	85	1pair/bx

3.2 Master Carton:



Reorder #	Tolerance $\pm 10\text{mm}$			Put-Up Qty
	Length (mm)	Width (mm)	Height (mm)	
10242, 10243	600	260	780	1 pc/cs

4.0 Labeling:

4.1 Graphics:

All color graphics shall be submitted to Dynarex for Approval.

4.2 Lot Numbering:

Lot numbering will be 5-digit purchase order issued by Dynarex.

5.0 Risk Analysis:

Vendor to provide Risk Analysis report for this item.

6.0 Testing & Inspection Criteria:

Testing shall be per contract manufacturers final test procedures. Vendor must provide the Certificate of Compliance (COC) / Analysis (COA) for all the items shipped.

End