

Dynarex Corporation

Technical Specification

Document Number: MM1147-XXXXXXX, 10254

Approved By:

Originator

Date

Quality Systems Process Owner

Date

Manufacturer Representative

Date

Revision History

<i>Date</i>	<i>Rev.</i>	<i>CAN #</i>	<i>Reason for Change</i>
<i>04/07/2020</i>	<i>0</i>	<i>N/A</i>	<i>Initial issue</i>

Technical Specification

Title : DynaRide S 1 Wheelchair-18"x16" Seat w/ Fixed Full Arm FR

Supplier :

Supplier Item Code: 10254 - DynaRide S 1 Wheelchair-18"x16" Seat w/ Fixed Full Arm FR, Silver Vein, 1 pcs/cs

Restrictions : No changes may be made to the manufacturing process or any materials without written permission from Dynarex Corporation's QA Department.

1.0 Contract Manufacturer:

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2.0 Component Descriptions:

10254 - DynaRide S 1 Wheelchair-18"x16" Seat w/ Fixed Full Arm FR, Silver Vein, 1 pc/cs

2.1 Materials of Construction



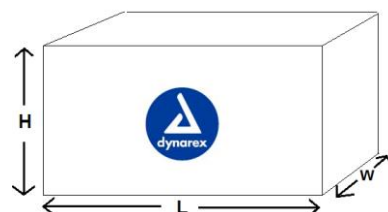
No.	Item	Material	Color	Qty(pcs)
1	Handgrip	PVC	black	2
1a	Push Handle	Q195	silver vein	2
1b	Folding Hinge	SPHC+PVC	black	2
2	Back Upholstery	nylon	black	1
3	Seat Upholstery	nylon	black	1
4	Brake Tip	PVC	black	2
5	Rear wheel	PA+PU	black	2
6	Hand Rim	PA	black	2
7	Hand Rim Hdwr	Fe	black	18
8	Rear wheel Bearing (11mm)	carbon steel	natural color	4
9	Rear Axle Bolt	45 carbon steel	galvanized	2
10	Hub Cap	PP	black	2
11	Push to Lock Brake	SPHC	black	2
12	Axle Cap	Fe	galvanized	2
13	Caster	PP+PVC	black	2
14	Fork	SPHC	black	2
15	Footrest(SF)	Q195	silver vein	2
15a	Footrest adj Lever	PA	black	2
16	Sideframe	Q195	silver vein	2
17	Cross Frame	Q195	black	2
18	Caster Bearing (8mm)	carbon steel	natural color	4
19	Caster Axle Bolt	45 carbon steel	galvanized	2
20	Fork Stem Bearing (12.5mm)	carbon steel	natural color	4
21	Fork Stem Cap	PVC	black	2
22	Upholstery Screws Back/Seat	PA	black	16
23	Full Length Armpad	ABS+PVC	black	2
	Full Length Sideguard	SPHC	black	2
24	Seat Rail Guide Front/Rear	PA	black	4
25	Tippling Sleeve	PVC	black	2
26	Hanger Pins 4S ser#	Fe	galvanized	4

2.2 Product Dimensions

																
item	seat to floor	folded width	actual width	actual height	length without rigging	length with rigging	seat depth	seat width	backrest height	aster size	wheel size	frame color	W	GW	weight capacity	case size
unit	cm	cm	cm	cm	cm	cm	cm	cm	cm	inch	inch		W	GW	lbs	L x W x H (in)
10254	50	27.5	62	91	82	108.5	40	46	41	8"	24"		37.5	41.9	300	81*28*60
tolerance	±1cm	±1cm	±1cm	±1cm	±1cm	±1cm	±0.5cm	±0.5cm	±1cm	±0.1"	±0.2"	silver vein	±2.2lbs	±2.2lbs		±1cm

3.0 Packaging:

3.1 Master Carton



Reorder #	Tolerance $\pm$ 10mm			
	Length (mm)	Width (mm)	Height (mm)	Put-Up Qty
10254	825	275	800	1 pc/cs

4.0 Labeling:

4.1 Graphics:

All color graphics shall be submitted to Dynarex for Approval.

4.2 Lot Numbering:

Lot numbering will be 5-digit purchase order issued by Dynarex.

5.0 Risk Analysis:

Vendor to provide Risk Analysis report for this item.

6.0 Testing & Inspection Criteria:

Testing shall be per contract manufacturers final test procedures. Vendor must provide the Certificate of Compliance (COC) / Analysis (COA) for all the items shipped.

End