

Dynarex Corporation

Technical Specification

Document Number: MM1091-XXXXXXX, 10255 Rev. Initial Issue CI

Approved By:

Originator

Date

Quality Systems Process Owner

Date

Manufacturer Representative

Date

Revision History

<i>Date</i>	<i>Rev.</i>	<i>CAN #</i>	<i>Reason for Change</i>
02/07/2020	0	N/A	Initial issue

Technical Specification

Title : DynaRide S 1 Wheelchair-18"x16" Seat w/ Detach Desk Arm FR, Latex Free

Vendor :

Vendor Item Code : 10255 - DynaRide S 1 Wheelchair-18"x16" Seat w/ Detach Desk Arm FR, Latex Free, Silver Vein, 1pc/cs

Restrictions : No changes may be made to the manufacturing process or any materials without written permission from Dynarex Corporation's QA Department.

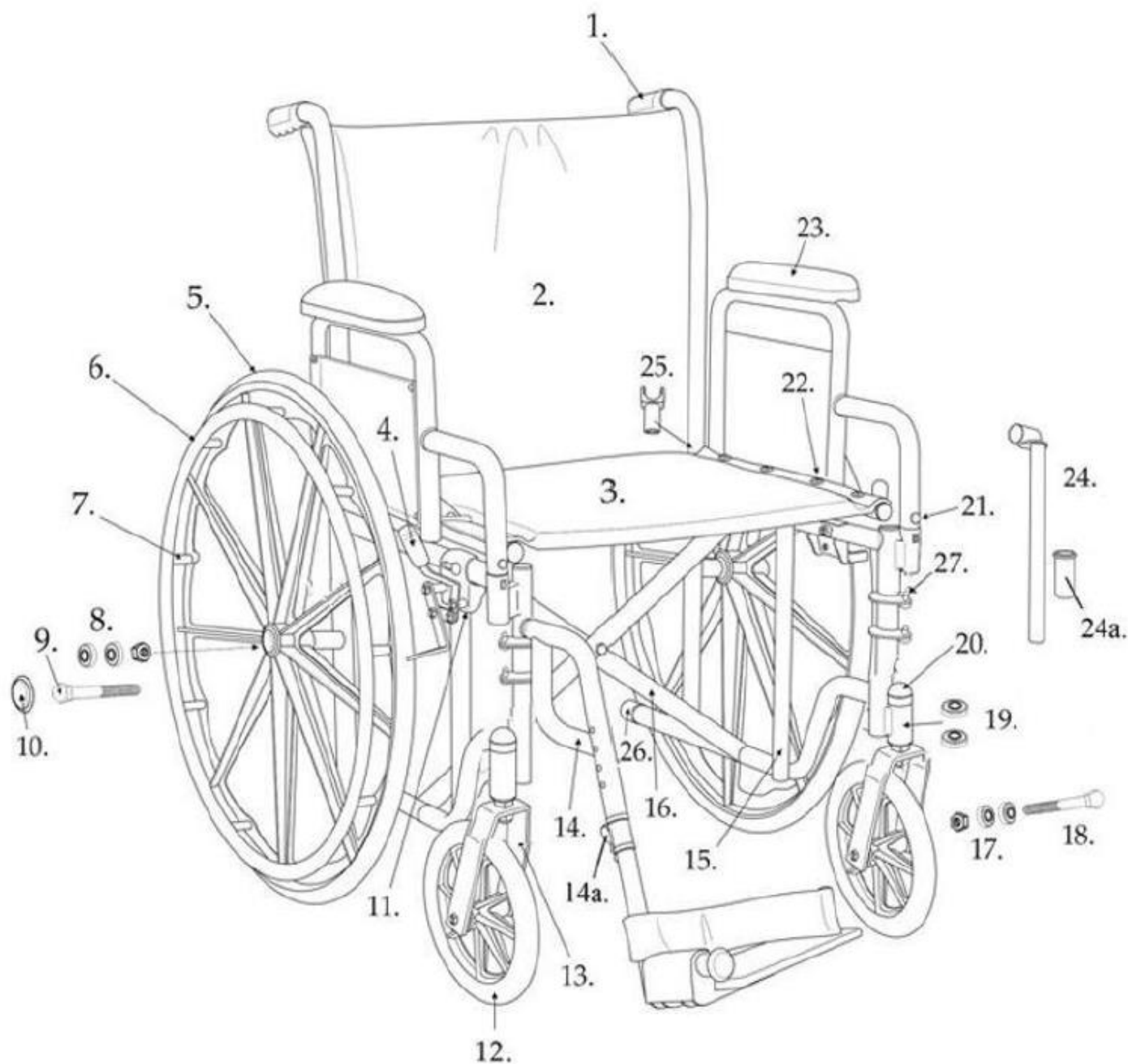
1.0 Contract Manufacturer:

2.0 Component Description:

10255 - DynaRide S 1 Wheelchair-18"x16" Seat w/ Detach Desk Arm FR, Latex Free, Silver Vein, 1pc/cs

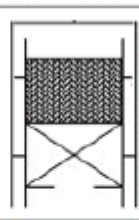
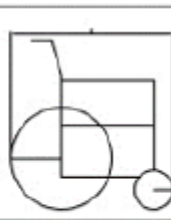
2.1 Materials of Construction

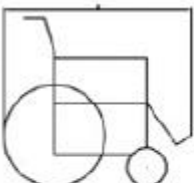
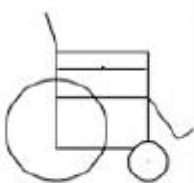
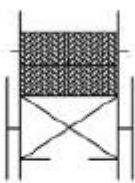
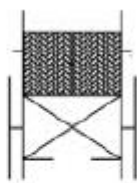
No.	Item	Material	Color	Qty(pcs)
1	Handgrip	PVC	black	2
2	Back Upholstery	nylon	black	1
3	Seat Upholstery	nylon	black	1
4	Brake Tip	PVC	black	2
5	Rear wheel	PA+PU	black	2
6	Hand Rim	PP	black	2
7	Hand Rim Hdwr	Fe	black	18
8	Rear wheel Bearing (11mm)	carbon steel	natural color	4
9	Rear Axle Bolt	45 carbon steel	galvanized	2
10	Hub Cap	PP	black	2
11	Push to Lock Brake	SPHC	black	2
12	Caster	PVC+PP	black	2
13	Fork	SPHC	black	2
14	Footrest(SF/ELR)	Q195	black	2
14a	Footrest adj Lever	PA	black	2
15	Sideframe 8M ser #	Q195	silver vein	2
16	Cross Frame	Q195	black	2
17	Caster Bearing (11mm)	carbon steel	natural color	4
18	Caster Axle Bolt	45 carbon steel	galvanized	2
19	Fork Stem Bearing (12.7mm)	carbon steel	natural color	4
20	Fork Stem Cap	PVC	black	2
21	Arm Release Button	Fe+65Mn	galvanized	2
22	Upholstery Srews Back/Seat	PA	black	16
23	Desk Length Armpad	ABS+PVC	black	2
	Desk Length Sideguard	SPHC	black	2
24	Slide Tube & Bushing	Q195	electroplating	2
24a	Bushing	Q195	electroplating	2
25	Seat Rail Guid Detachable Arms	PA	black	2
26	Tipping Sleeve	PVC	black	2
27	Hanger Pins 4S ser#	Fe	galvanized	4

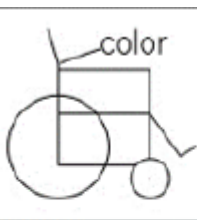


TECHNICAL SPECIFICATION

TS #: MM1091-XXXXXXX Rev. Initial Issue
 Date Issued: 02/07/2020

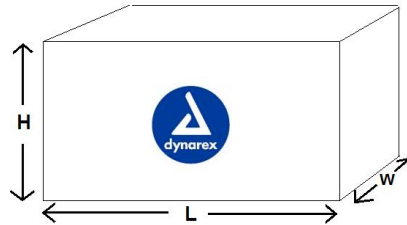
					
item	seat to floor	folded width	actual width	actual height	length without rigging
unit	cm	cm	cm	cm	cm
10255	49.5	29	66	91	82
tolerance	±1cm	±1cm	±1cm	±1cm	±1cm

					
item	length with rigging	seat depth	seat width	backrest height	caster size
unit	cm	cm	cm	cm	inch
10255	109	40	46	41	8"
tolerance	±1cm	±0.5cm	±0.5cm	±1cm	±0.1"

						
item	wheel size	frame color	NW	GW	weight capacity	case size
unit	inch		lbs	lbs	lbs	L×W×H(cm)
10255	24"		38.6	44.1	300	81*30*93
tolerance	±0.2"	silver vein + black	±2.2lbs	±2.2lbs		±1cm

3.0 Packaging:

3.1 Master Carton



Reorder #	Tolerance ± 10 mm			Put-Up Qty
	Length (mm)	Width (mm)	Height (mm)	
10255	810	310	930	1pcs/ carton

4.0 Labeling:

5.1 Labeling will be as per approved artwork by Dynarex.

5.2 All color graphics shall be submitted to Dynarex for Approval.

5.0 Lot Numbering:

Lot numbering will be 5-digit purchase order issued by Dynarex Corporation.

6.0 Risk Analysis:

Vendor to provide Risk Analysis report for these items.

7.0 Testing & Inspection Criteria:

Testing shall be per contract manufacturers final test procedures. Vendor must provide the Certificate of Compliance (COC) / Analysis (COA) for all the items shipped.

END