

Dynarex Corporation

Technical Specification

Document Number: MM1236 – XXXXXXXX 10290, 10291, 10292

Approved By:

RE
Originator

Date

Quality Systems Process Owner

Date

Manufacturer Representative

Date

Revision History

<i>Date</i>	<i>Rev.</i>	<i>CAN #</i>	<i>Reason for Change</i>
06/23/2020	0	N/A	Initial issue

Technical Specification

Title : Heavy Duty Wheelchairs

Vendor :

Vendor Item Code : 10290 - Heavy Duty 26" Wheelchair -10235 + Bariatric ELR 10264,
Combo Package

10291 - Heavy Duty 28" Wheelchair -10236 + Bariatric ELR 10264,
Combo Package

10292 - Heavy Duty 30" Wheelchair-10237+Bariatric ELR 10264,
Combo Package

Restrictions : No changes may be made to the manufacturing process or any
materials without written permission from Dynarex Corporation's QA
Department.

1.0 Contract Manufacturer:

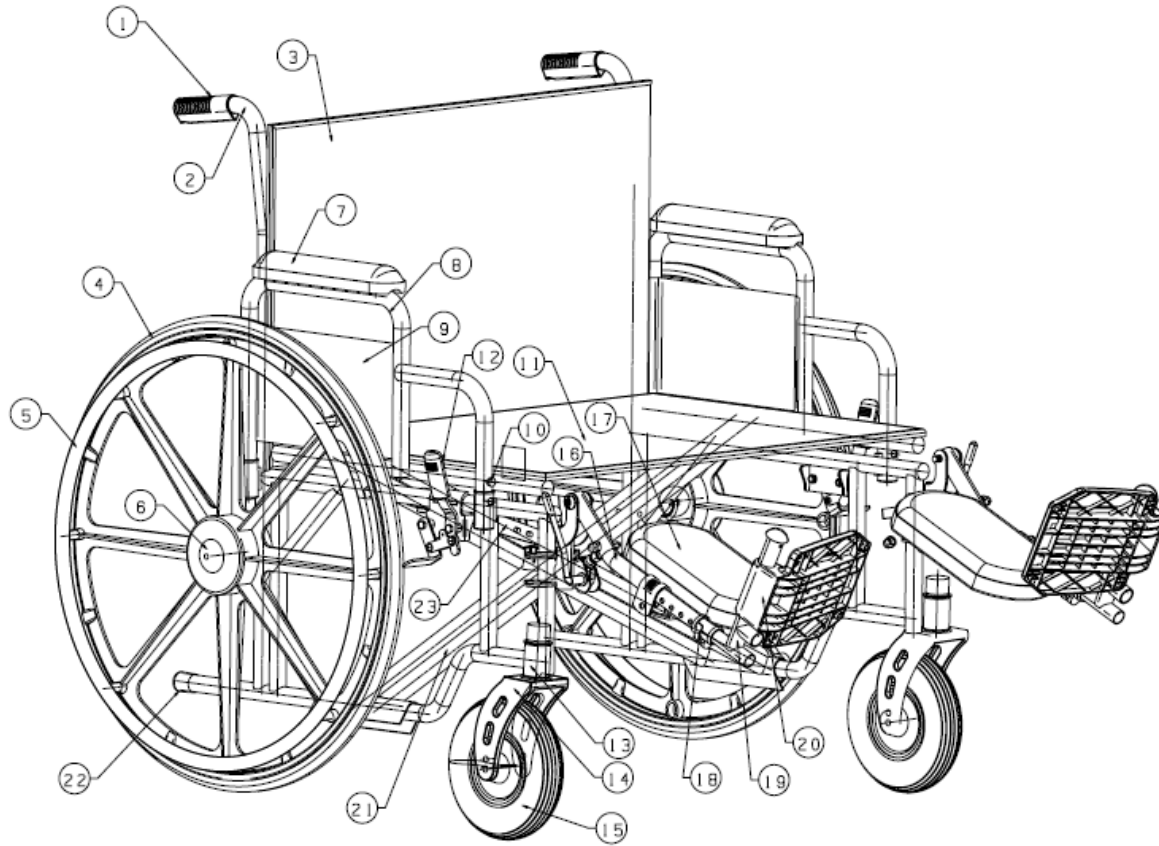
2.0 Component Descriptions:

10290 - Heavy Duty 26" Wheelchair -10235 + Bariatric ELR 10264,
Combo Package

10291 - Heavy Duty 28" Wheelchair -10236 + Bariatric ELR 10264,
Combo Package

10292 - Heavy Duty 30" Wheelchair-10237+Bariatric ELR 10264,
Combo Package

2.1 Materials of Construction (Drawing and BOM)



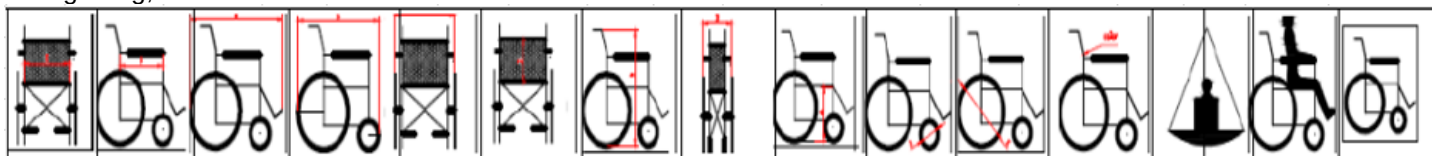
No.	Item	Material	Qty	Color
1	Hand Grip	PVC	2	Black
2	Wheelchair frame	steel	2	Silver vein
3	Back rest upholstery	Nylon and foam	1	Black
4	Rear wheel	Nylon wheel with PU solid tire	2	Black
5	Hand rim	PP	2	Black
6	Hub cap	PVC at grade 70	2	Black
7	Armrest pad	PVC and foam	2	Black
8	Armrest	steel	2	Black
9	Armrest skirt panel	Steel	2	Black
10	Armrest release pin	45#	2	White zinc

11	Seat upholstery	Nylon and foam	1	Black
12	Brake	Steel	2	Black
13	Front caster sleeve tube	Steel	2	Silver vein
14	Front caster fork	Aluminum 6061	2	Black
15	Front caster	8x2" PU	2	Black
16	Elevating leg rest	Steel	2	Silver vein
17	Calf pad	PVC and foam	2	Black
18	Footrest adjustable knob	PVC at grade 70	2	Black
19	Footrest length adjustable tube	Steel	2	Chromed
20	Footplate	Aluminum ADC12	2	Black
21	Double crossbar	Steel	2	black
22	Tipping sleeve	PVC at grade 70	2	Black
23	Cross Frame Assist	Aluminum 6061	2	Black

2.2 Product Photo



2.3 Product Dimensions



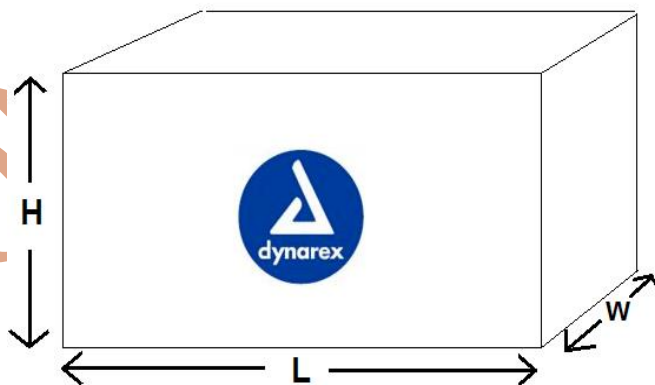
			Actual Length	Actual Length Without Rigging	Actual Width	Backrest Height	Actual Height	Folded Width	Seat to floor Height						Weight capacity	
Item	Seat Width	Seat Depth								Caster size	Wheel size	Frame Color	N.W.	G.W.		Carton size
	Inches	cm	cm	cm	cm	cm	cm	cm	cm	Inches	Inches	Black sliver	Kgs	Kgs	lbs	L*W*H(CM)
10290	26"	50	131	88	88	46	90	32	49	8X2	24	Black sliver	28.85	32.5	600	92x36x100
10291	28"	50	131	89	93.5	46	90	33	49	8X2	24	Black sliver	29.15	32.8	600	92x36x100
10292	30"	50	131	89	98.5	46	90	35	49	8X2	24	Black liver	29.4	33.1	600	92x36x100

3.0 Packaging:

3.1 *Front Caster Cardboard*

Reorder #	Length	Width	Quantity
10290	1015	300	1pc/box
10291	1015	300	1pc/box
10292	1015	300	1pc/box

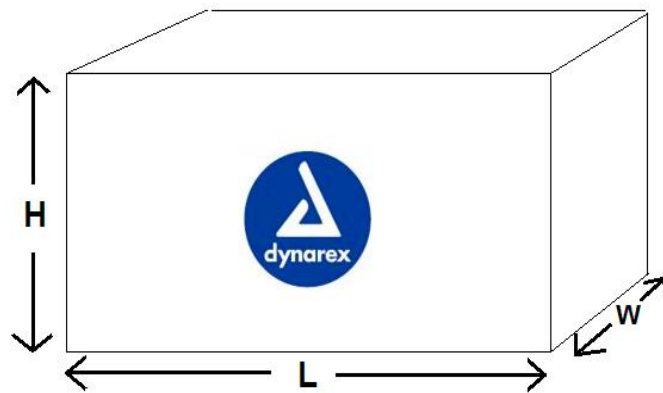
3.2 Footrest Box



Reorder #	Tolerance ± 10mm			Quantity
	Length	Width	Height	
10264	510	350	155	1pair/box

Elevating Leg Rest (For 10290)				
10264 Elevating Leg Rest (For 10291)	510	350	155	1pair/box
10264 Elevating Leg Rest (For 10292)	510	350	155	1pair/box

3.3 Master Carton



Reorder #	Tolerance $\pm 10\text{mm}$			Quantity
	Length	Width	Height	
10235 (BODY OF10290)	920	360	1000	1 pc/cs
10236 (BODY OF10291)	920	360	1000	1 pc/cs
10237 (BODY OF10292)	920	360	1000	1 pc/cs

4.0 Graphics:

All color graphics shall be submitted to Dynarex for approval.

5.0 Labeling:

Labeling as per approved artwork by Dynarex.

5.1 Lot numbering will be 5-digit purchase order issued by Dynarex Corporation.

6.0 Testing & Inspection Criteria:

Testing shall be per contract manufacturers final test procedures. Vendor must provide the Certificate of Compliance (COC) / Certificate of Analysis (COA) for all the items shipped.

END