

Dynarex Corporation

Technical Specification

Document Number: MM1538 – ZACH010, 10293 (10256 + 10264)

Approved By:

RE
Originator

Date

Quality Systems Process Owner

Date

Manufacturer Representative

Date

Revision History

<i>Date</i>	<i>Rev.</i>	<i>CAN #</i>	<i>Reason for Change</i>
03/18/2022	0	N/A	Initial issue

Technical Specification

Title : Heavy Duty 32inch Wheelchair and Bariatric ELR Combo Package

Supplier :

Supplier Item Code: 10293 - Heavy Duty 32inch Wheelchair and Bariatric ELR Combo Package, (10256 + 10264) Combo Package

(Below 2 items are combined to make item 10923)

10256 - DynaRide Heavy Duty Plus 32x20inch w/ Detach Desk Arm-NO RIG, Silver Vein, 1pc/cs

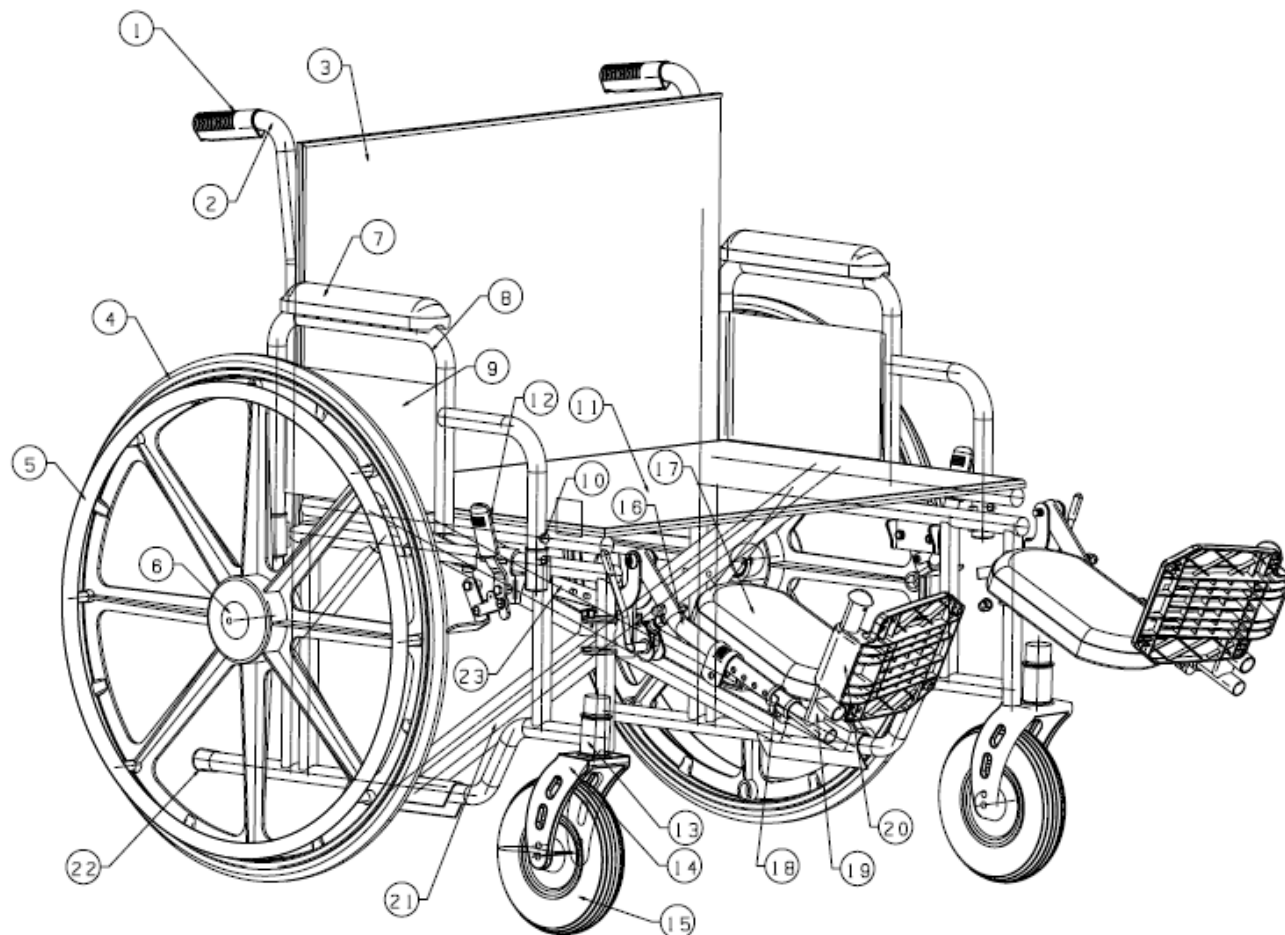
10264 - Heavy Duty Plus Elevating Leg Rest, (for 26-28-30in WC), 1/box

Restrictions : No changes may be made to the manufacturing process or any materials without written permission from Dynarex Corporation's QA Department.

1.0 Contract Manufacturer:

2.0 Component Descriptions:

2.1 Materials of Construction (Image and BOM)

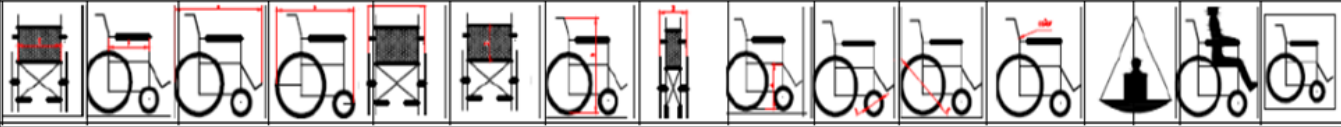


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NO.	Material No.	Spec	Size	Material	Qty	Color
1	01.04.001	Hand Grip	10cm length	PVC	2	Black
2	02.001.337.101 02.001.337.201	Wheelchair frame	φ22.2×2.5×890	steel	2	Silver vein
3	01.10.1718	Back rest upholstery 32"	82x45x2cm	Nylon and foam	1	Black
4	01.17.030	Rear wheel	24"	Nylon wheel with PU	2	Black
5	01.17.030.001	Hand rim	N/A	PP	2	Black
6	01.019.001	Hub cap	N/A	PVC at grade 70	2	Black
7	01.11.003	Armrest pad	18cm length	PVC and foam	2	Black
8	02.006.001.119 02.006.001.219	Armrest	φ22.2×1.2×761	steel	2	Black
9	01.08.002	Armrest skirt panel	N/A	Steel	2	Black
10	01.04.003	Armrest release pin	N/A	45#	2	White zinc
11	01.10.1715	Seat upholstery	82x50x2cm	Nylon and foam	1	Black
12	01.06.000089 01.06.000090	Brake	N/A	Steel	2	Black
13	01.05.01330	Front caster sleeve tube	φ22.2×2.5×208	Steel	2	Silver vein
14	02.011.054	Front caster fork	N/A	Aluminum 6061	2	Black
15	01.14.123	Front caster	8x2"	PU	2	Black
16	02.005.032.102 02.005.032.202	Elevating legrest	φ22.2×1.2×293	Steel	2	Silver vein
17	01.12.005	Calf pad	240x150x30mm	PVC and foam	2	Black
18	01.04.691	Footrest adjustable knob	/ N/A	PVC at grade 70	2	Black
19	02.003.068.02	Footrest length adjustable tube	Φ19×1.2×245	Steel	2	Chromed
20	01.09.073 01.09.074	Footplate	215x200x13 mm	Aluminum ADC12	2	Black
21	02.002.090.105 02.002.090.205	Double crossbar 32"	φ22.2×2.5×1000	Steel	2	black

2.2 Product Dimensions (Wheelchair & Elevated Legrest)

(+/-10mm)

																
Item	Seat Width	Seat Depth	Actual Length	Actual Length Without Rigging	Actual Width	Backrest Height	Actual Height	Folded Width	Seat to floor Height	Caster size	Wheel size	Frame Color	N.W.	G.W.	Weight capacity	Carton size
	Inches	cm	cm	cm	cm	cm	cm	cm	cm	Inches	Inches	Black sliver	Kgs	Kgs	lbs.	L*W*H(CM)
10293 (10256+ 10264)	32"	50	131.5	90	103	43	90	34	49	8X2	24	Black sliver	31.5	35.0	700	92x36x995

Record No.	Overall length	Total Width	Legrest pad	Foot plate	Package box
10264	490-590mm	220mm	240x150x3.5mm	215x200x13 mm	500x300x150mm

2.3 Product Photo

10256



10264

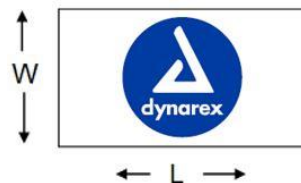


2.4 Others (Product function, performance, weight capacity, electric parameter)

Weight capacity should be no more than 700lbs.

3.0 Packaging:

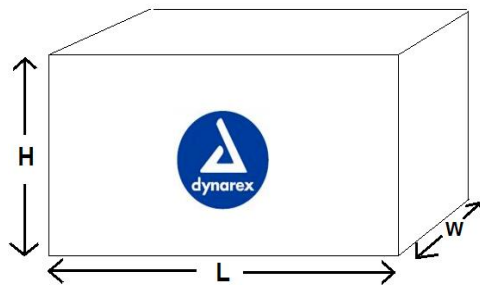
3.1 Polybags



Reorder #	Tolerance ($\pm 20\text{mm}$)			
	Length(mm)	Width(mm)	Thickness(mm)	Put-Up Quantity
10256	1100	1200	0.015	1 pc/bag
10264	1100	1200	0.015	1 pc/bag



3.2 Master Cases



Reorder #	Tolerance $\pm 10\text{mm}$			Quantity
	Length(mm)	Width(mm)	Height(mm)	
10256	920	360	995	1 pc/cs
10264	500	300	150	1 pc/cs

10256 Master Case (1 of 2)



10264 Master Case (2 of 2)



4.0 Graphics:

All color graphics shall be submitted to Dynarex for approval.

5.0 Labeling:

Labeling as per approved artwork by Dynarex.

5.1 Lot numbering will be 5-digit purchase order issued by Dynarex Corporation.

6.0 Testing & Inspection Criteria:

Testing shall be per contract manufacturers final test procedures. Vendor must provide the Certificate of Compliance (COC) / Certificate of Analysis (COA) for all the items shipped.

7.0 Warranty:

3 years from the date of shipment.

END