

HEM[®] SAW

—The saw that cuts straight.—

ADJUSTING MANUAL BLADE SPEED VARI DRIVE SYSTEM



ADJUSTING THE MANUAL BLADE SPEED (FOR VARI-DRIVE MODELS)

For saws that have a manually adjusted blade speed, the speed can only be adjusted while the motor is running. Never attempt to change the blade speed or turn the blade speed knob if the motor is not running, serious damage could occur to the vari-drive pulley unit.

While the motor is running, turn the blade speed control knob at the end of the drive-motor vari-drive unit and move the blade-speed indicator pin to the desired position on the blade-speed indicator plate as required by the blade type and material being cut.

Note that recalibration of the blade speed indicator plate may be required when the pulley belt is replaced.

NOTE: ONLY ADJUST THE BLADE SPEED WITH THE MOTOR RUNNING.

