

Port of Tacoma security officers are required to check credentials before entering TWIC restricted areas. Be prepared to present your TWIC card and load documentation upon arrival. Security officers also enforce parking and traffic regulations in the Tacoma Harbor. Port Security is located at Fabulich Center, 3600 Port of Tacoma Rd., Ste 106, Tacoma, WA. Call 253-383-9472 to report any suspicious activity.

The speed limit is 10 mph on all Tacoma harbor facilities unless otherwise posted.

TWIC Requirements

A Transportation Worker Identification Credential (TWIC) is required for all Port employees, terminal operators, longshore workers, truckers and others who require regular, unescorted access to Northwest Seaport Alliance restricted areas (i.e. marine terminals) and vessels. To access restricted Port-operated facilities, non-TWIC holders must be accompanied by a person who has been issued a TWIC and trained as an escort. Leased NWSA terminals have their own access guidelines.

For more information on the TWIC program:

• Visit the TWIC website: tsa.gov/for-industry/twic

• Call the TWIC Help Desk: 1-855-347-8371

Visit the Fife TWIC Office at: IdentoGo

Fife Pacific Plaza

4500 Pacific Hwy E, Ste D

Fife, WA 98424

MARSEC Security Levels

MARSEC security levels reflect the prevailing terrorist threat environment to the marine transportation system, including ports, vessels, facilities and other critical marine infrastructure. When entering a Port restricted area, you will see a sign that identifies the current MARSEC level. At any time, one of three different MARSEC levels is in effect (I, II, or III). Higher levels may result in delays.

MARSEC I – The level for which minimum appropriate security measures shall be maintained always.

MARSEC II – Appropriate protective security measures shall be maintained for a period due to a heightened risk of a transportation security incident.

MARSEC III – Further protective security measures shall be maintained for a limited period when a transportation security incident is probable, imminent, or has occurred, although it may not be possible to identify the specific target.

U.S. Customs

U.S. Customs officials may inspect your container load, either manually or using the most current technology. The vehicle-mounted VACIS and Radiation Portal Monitors (RPMs) are non-intrusive inspection technology that scans containers to identify items such as explosives, drugs or weapons of mass destruction. The scans help ensure that your load is legal and safe for transport.



Marshall Avenue Auto Facility

Address: 2810 Marshall Ave #B

Tacoma, WA 98421

Main:253-922-0540Website:autowc.com

Operator: Auto Warehousing Co.

Taylor Way Auto Facility

Address: 3400 Taylor Way

Tacoma, WA 98421

Website: 2wglobal.com

Operator: Wallenius Wilhelmsen Solutions



Tacoma South Intermodal Yard (TacSIM)

Address: 1738 Milwaukee Way

Tacoma, WA 98421 Main: 800-877-5123

Website: up.com/customers/intermodal/

intmap/tacoma/index.htm

Operator: Pacific Rail Services



nwseaportalliance.com

P.O. Box 2985 | Tacoma, WA 98401-2985 | 800-657-9808

The Northwest Seaport Alliance is a marine cargo operating partnership of the ports of Seattle & Tacoma.

The information in this publication was accurate at the time of printing.



MAP AND TRUCKER'S GUIDE
TACOMA HARBOR

2021-2022



The Northwest Seaport Alliance

Administrative Offices—Tacoma Harbor

One Sitcum Plaza Tacoma, WA 98421 800-657-9808 nwseaportalliance.com **Tacoma Harbor Port Security**

Emergency: Dial 911 24 Hours: 253-383-9472

U.S. Customs & Border Protection

Current Address: 2202 Port of Tacoma Rd Tacoma, WA 98421 253-593-6336 cbp.gov USDA Inspection & Control 206-553-2400

New Address Effective April 2021: 4813 Pacific Highway E Fife, WA 98424

Centralized Exam Station (CES)-U.S. Customs

Mercer Distribution & Transport

4179 70th Ave E, Ste A, Fife 253-250-0860 mercerlogistics.com

Roadway Information & Permits

WA State Dept of Transportation Commercial Vehicle Services

(Oversize/Overweight Permits and more) 7345 Linderson Way SW, Tumwater 360-704-6340 wsdot.wa.gov/commercialvehicle

WA State Patrol

2502 112th St E, Tacoma Emergency: Dial 911 Non-Emergency: 253-538-3240 wsp.wa.gov WA Utilities and Transportation Commission

1300 S Evergreen Park Dr SW, Olympia 360-664-1160 utc.wa.gov

WA State DOT 511 Travel InfoDial 511 or 800-495-ROAD (7623)

City of Tacoma Commercial Vehicle Enforcement 747 Market St, Tacoma

253-591-5289 cityoftacoma.org/cms/one. aspx?objectId=13997

Truck Service & Washing

Alpha Fleet Service

405 B Porter Way, Tacoma 253-231-5500

Bay Engine and Truck Repair

2253 Lincoln Ave, Tacoma 253-627-5504

Big Truck Service

2519 Pacific Hwy E, Fife 253-922-8339 bigtruckservicewa.com

Commercial Brake & Clutch

2525 Pacific Hwy E, Tacoma 253-922-5388 commercialbrake.com

Erker's Auto & Truck Fleet Maintenance

2311 Pacific Hwy E, Fife 253-922-8344 erkersautorepairwa.com **GCR Tires & Service**

1671 Lincoln Ave, Tacoma 253-272-9886 gcrtires.com

Handan Container & Trailer Repair

1801 Alexander Ave E, Tacoma 206-391-9695 handaninc.com

Tacoma & Fife Trailer Repair 2022 Milwaukee Way, Tacoma 253-874-1075 / 253-627-2359

Tacoma Truck Wash 1820 Portland Ave E, Tacoma 253-627-4000

Wingfoot Commercial Tire

3101 Pacific Hwy E, Fife 253-922-3303 goodyearctsc.com

Cold Storage Facilities

Americold

1301 26th Ave E, Tacoma 253-620-7250 americold.com

APEX Cold Storage

3400 Industry Dr E, Ste A, Fife 253-926-1050 apexcoldstorage.com **Lineage Logistics**

2302 Milwaukee Way, Tacoma 253-779-2464 lineagelogistics.com

PCC Logistics

2602 Port of Tacoma Rd, Tacoma 253-922-2423 pcclogistics.com

Health Services

Franciscan Occupational Health 1930 Port of Tacoma Rd, Tacoma 253-272-6677

Mon–Fri: 6:45am–4:45pm

Multicare Occupational Medicine

502 54th Ave E, Fife 253-459-7500 / 888-280-5513 Mon–Fri: 8am–4:30pm

Truck Stops & Fueling Stations

Love's Travel Stop

1501 33rd Ave E, Tacoma 253-922-8884 loves.com

Ernie's Fuel Stops

33101 Pacific Hwy S, Federal Way 253-944-1125 erniesfuelstops.com **Pilot Express**

1440 Puyallup Ave, Tacoma 253-627-1628 pilotflyingj.com/stores/1173

Pacific Pride

2115 E River St, Tacoma 253-627-6179

4310 Pacific Hwy E, Fife 800-950-3835 pacificpride.com

Certified Public Truck Scales

Carlile Transportation Services 2301 Taylor Way, Tacoma

253-874-2633 carlile.biz

Love's Travel Stop

1501 33rd Ave E, Tacoma 253-922-8884 loves.com Pyramid Gold Diesel

1440 Puyallup Ave, Tacoma 253-527-4675

Chassis Providers

Direct ChassisLink

704-594-3785 kelli.mack@dcli.com

FlexiVan Leasing (AIM Chassis)

510-566-1531 surdan@flexivan.com 310-982-8763 rquezeda@flexivan.com

TRAC*

Operations—PNW Pool) 206-208-0125 jolson@tracintermodal.com customerservice@tracintermodal.com Milestone Chassis Company 206-453-9002 todd.bring@milecorp.com

* TRAC Intermodal and DCLI contribute chassis to the TRAC Pacific NW Chassis Pool, managed by TRAC





East Sitcum Terminal – Available for Lease

Address: 710 Port of Tacoma Rd Tacoma, WA 98421

Husky Terminal

Address: 1101 Port of Tacoma Rd

Tacoma, WA 98421 253-627-6963

888-354-3464 **Customer Service:** huskvterminal.com Website:

Husky Terminal & Stevedoring Terminal Operator:

Mon-Fri: 8am-5pm **Gate Hours:**

> (Closed 11:30am-1pm daily for lunch. Check website to see if flex

hours apply.)

Steamship Line

Main:

206-448-6789 Hapag-Lloyd

HMM 206-343-1234

Ocean Network Express (ONE) 844-413-6029

Yang Ming Line 281-295-9171

Pierce County Terminal

4015 SR-509 N Frontage Rd Address:

Tacoma, WA 98421 385-777-5522

Website: etslink.com

Terminal Operator: Everport Terminal Services Gate Hours: Mon-Fri: 7am-4pm

Steamship Line

Main:

757-961-2100 CMA-CGM **COSCO Shipping Lines** 866-830-2550

972-246-5539 Evergreen Line

OOCL 888-388-6625

Longshore "No-Work" Holidays

New Year's Day: January 1 ILWU "Bloody Thursday": July 5

Labor Day: First Monday in September Thanksgiving Day: Fourth Thursday in November

Christmas Day: December 25

TOTE Maritime Alaska Terminal

500 E Alexander Ave Address:

> Tacoma, WA 98421 800-426-0074

Website: totemaritime.com/alaska/ **TOTE Maritime Alaska**

Terminal Operator: Gate Hours:

Trailers: Mon-Fri: 8am-11pm Vehicle Delivery: Mon/Tue/Thu: 8am-4pm; Wed/Fri: 8am-3pm

Vehicle Pick-Up: Wed/Fri: 8am-4pm

Steamship Line

Main:

TOTE Maritime Alaska 800-426-0074

Washington United Terminal

Address: 1815 Port of Tacoma Rd

Tacoma, WA 98421

Main: 253-396-4900 or 253-396-4926

Import Service: 253-396-4924 **Export Service:** 253-238-4773 Website: uswut.com

Terminal Operator: Washington United Terminals Gate Hours: Mon-Fri: 8am-4:30pm

(Gate closes 3:30pm)

Steamship Line

Hapag-Lloyd 206-448-6789 **HMM** 206-343-1234

Ocean Network Express (ONE) 844-413-6029

281-295-8600 Yang Ming Line

West Sitcum Terminal

Address: 1675 Lincoln Ave Tacoma, WA 98421

Main: 253-593-8750 Gate: 253-266-3086

Terminal Operator: SSA Terminals (Tacoma) LLC **Gate Hours:** Mon/Tue/Thu: 8am-4:30pm;

Wed/Fri: 7am-10pm (Closed 12pm-1pm daily)

Steamship Line

Matson Alaska: 877-678-7447

Hawaii: 800-562-8766



When you arrive at the Port of Tacoma, proceed directly to the EB1 Terminal gate with your paperwork. You will no longer need to pick up documents at the Port of Tacoma Customer Service Office.

The Northwest Seaport Alliance

Email (Customer Service): CSbreakbulk@portoftacoma.com

Phone: 253-592-6750

Operating Hours: Mon-Fri: 8am-5pm (Closed 12pm-1pm daily. Check for

holiday closures)

3002 Marshall Ave Blair Terminal (Autos)

Tacoma, WA 98421

East Blair One (Breakbulk) 2940 E Alexander Ave

Tacoma, WA 98421

Terminal 7 (Breakbulk, Autos) 2209 E 11th St

Tacoma, WA 98421

For more information contact:

253-383-9437 / 253-677-0199 Robert Meyer, Port Operations:

Lead Freight Coordinator: 253-383-9424

Import Breakbulk: 253-428-8694 / 253-383-9429 253-383-9424 / 253-383-9429

Export Breakbulk: Import Intermodal Container

(North Intermodal Yard): 253-383-9432 / 253-383-9430

Inbound Rail (Railcar Coordinator): 253-383-9433

Breakbulk & Auto Steamship Lines

Steamship Line

EUKOR Agent: Wilhelmsen Ship Service	201-894-0300 206-652-4411
Hyundai-GLOVIS Agent: Wilhelmsen Ship Service	714-435-2960 206-652-4411
"K" Line (Auto Carrier) Agent: "K" Line America	713-721-0131 206-431-4750
MOL (Auto Carrier) Agent: Norton Lilly	201-395-5811 206-622-6250
NYK Line (Auto Carrier) Agent: Inchcape Shipping	630-435-7880 206-527-7451
Wallenius Wilhelmsen Ocean Agent: Norton Lilly	201-505-4000 206-622-6250

Note: When port employees load breakbulk/project cargo onto trucks, the work is done at the direction of the truck driver.



The information listed below is needed for delivery or pick-up of cargo. Make appointments via the terminal operator's approved scheduling system. Multicompany haulers must state the name of the company they are hauling for. Confirm container availability and/or whether vessel is open for receiving prior to arrival.

Required for ALL Transactions

- TWIC card (a list of approved TWIC escorts is available upon request)
- Valid driver's license
- Truck license number and state of registration
- Truck company name and SCAC code
- Truck/tractor weight (lbs.)
- Trailer/chassis/flatbed weight (lbs.)
- Clean Truck registration (RFID tag)
- PPE (safety vest)

Container

Pick-Up of Import Cargo

- Master/BL number
- Container number
- PIN number (Husky, PCT normally last 5 of BL)

Drop-Off of Export Cargo

- Booking number
- Seal number
- Commodity, temp settings (for reefer cargo)

Pick-Up of Export Cargo

- Booking or release number
- Steamship line
- Equipment type (20'/40'/40' HC/45' reefer)
- Commodity, temp settings (for reefer cargo)

Breakbulk & Non-Container

Pick-Up of Import Cargo

- Delivery Order containing:
- BL/vessel/voyage numbers
- Piece count, description, marks (specific per truck load; packing list may be required)
- Destination, broker information
- T&E bond (Only for loads that are on a USCBP (Custom's) T.E. bond, the bond must be cancelled at USCBP office on the US side of the border before going into Canada.)
- Steamship Line release
- USCBP releases
- Authorization for truck loading charges

Drop-Off of Export Cargo

- Dock Receipt containing:
- Booking number/vessel/voyage
- Piece count, description, marks (cargo must be marked, marks match dock receipt or packing list, and be specific per truck load)
- · Destination, broker information
- Steamship Line release
- T&E bond (Only for loads on a USCBP (Custom's) T.E. bond, the bond must be cancelled at USCBP office in Tacoma after cargo is delivered.)
- Customs validated documents (for used autos/self-propelled units, done at USCBP office after delivery)
- Authorization for receiving charges



Keeping the trucking community informed

We work to keep truck drivers and dispatchers informed of upcoming construction work, terminal holiday schedules and other issues that may impact access to our terminals.

Text NWSA TRUCKS to 468311 to receive text message updates (message and data rates apply).

Clean Truck Program

The Northwest Seaport Alliance Clean Truck Program requires all drayage trucks entering NWSA international container terminals in both the Seattle and Tacoma Harbors to have a 2007 (or newer) engine, or a certified equivalent emission control system. The Clean Truck Program requirements reduce diesel particulate matter emissions by up to 90 percent per truck.

Radio Frequency Identification (RFID) tags are now required for all trucks in both harbors. Trucks without RFID tags will be denied terminal access. Your RFID tag must be registered with your current truck and driver information at **emodal.com**. While RFID tags are required on all compliant trucks, individual terminals may use green stickers when gates are experiencing downtime.

For a step-by-step guide for purchasing and registering an RFID tag, visit nw.sa.com/rfid

For program info, call the Clean Truck Hotline at **253-592-6200** or visit

Heavy Haul Industrial Corridor (HHIC)

The Heavy Haul Industrial Corridor in the Tacoma Harbor allows qualified loads more than the legal weight limit to be legally transported between intermodal facilities and marine terminals.

Use of the HHIC requires a special permit from local and/or state agencies depending on the route.

For heavy haul permits to operate on **City of Tacoma** streets within the Port Industrial Area, contact the City of Tacoma Commercial Vehicle Division, **253-591-5479**. For more info, visit cityoftacoma.org/hhic

For heavy haul permits to operate on the **SR-509** portion of the HHIC, contact the WA State Dept. of Transportation Commercial Vehicle Services, 360-704-6340 or visit wsdot.wa.gov/commercialvehicle/permits.htm

Note: Trucks hauling overweight cargo in the Seattle Harbor require a separate permit from the City of Seattle Dept. of Transportation-Traffic Permits/Commercial Vehicle Enforcement Division. Call 206-684-5086 or visit seattle.gov/transportation/permits-and-services/permits/parking-permits/heavy-haul-network-permits for details, including a Heavy Haul Network map and list of Seattle city streets designated as part of the HHN.

Safety

Vehicle Safety Inspections

The City of Tacoma Commercial Vehicle Enforcement Unit conducts Commercial Vehicle Safety Alliance (CVSA) inspections. Contact City of Tacoma Commercial Vehicle Enforcement, 253-591-5479 or email cve@cityoftacoma.org for more information.

Bridge Weight Restrictions

Weight restrictions are in effect for several city and state-maintained streets and bridges leading into and out of the Tacoma Harbor.

City Bridges—Tacoma

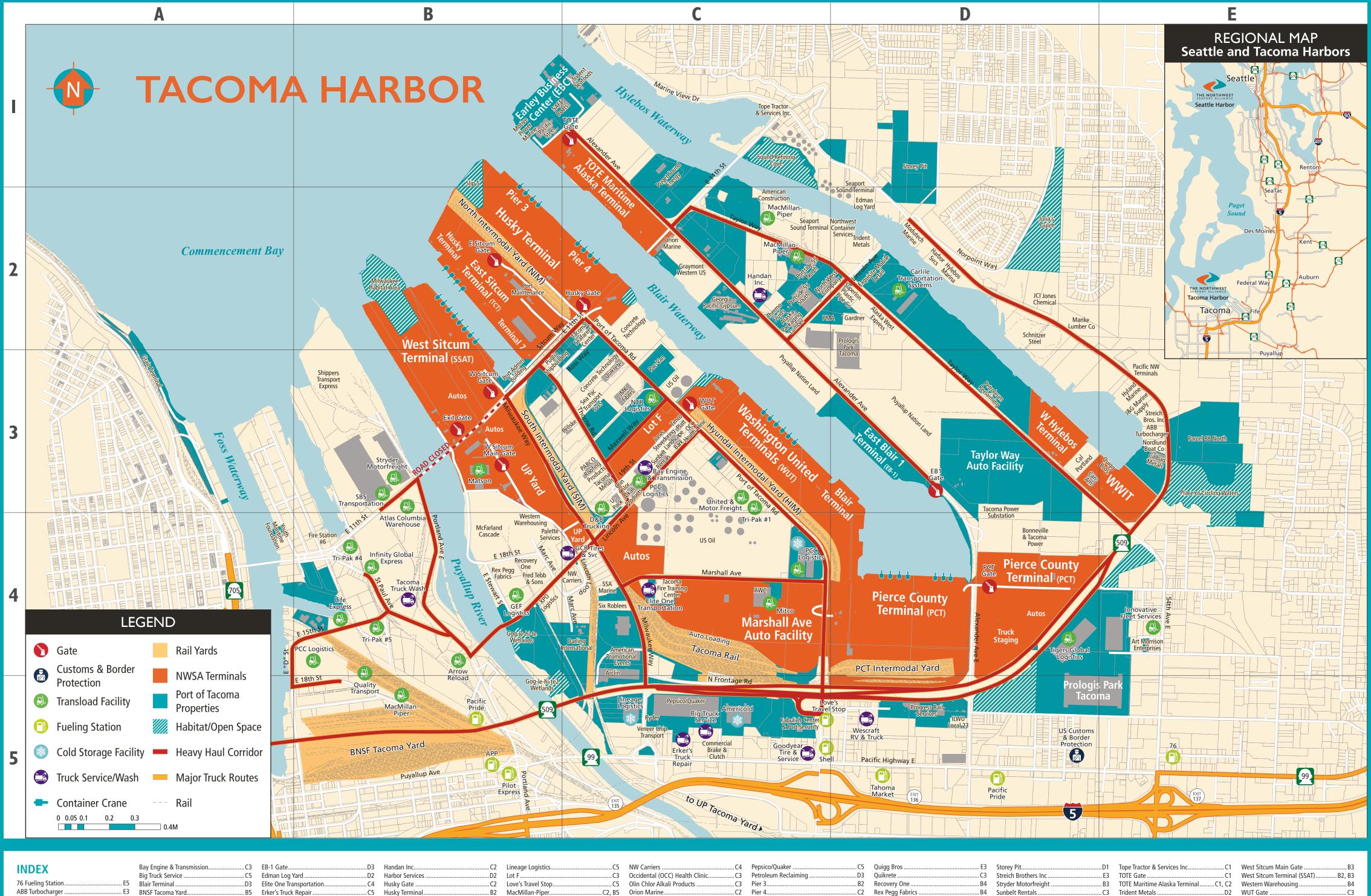
- E 11th Street Bridge (Portland Ave-Milwaukee Way): Closed
- Fishing Wars Memorial Corridor of Bridges (formerly the Puyallup River Bridge) (Portland Ave-Milwaukee Way): 20-ton limit
- Hylebos Bridge: Single Axle, 16-tons; Tandem, 24T; Gross 34T cityoftacoma.org/cye

City Streets and Bridges—Fife

- N Levee Rd west of 66th Ave E-13-ton limit
- 20th St E 54th Ave E to 70th Ave E—7-ton limit
- Valley Ave E 70th Ave E to 54th Ave E-7-ton limit
- 54th Ave E Valley Ave E to 20th St E—7-ton limit

cityoffife.org/322/truck-routes





E3
ED
C2
D2
C2
C4
C5
C4
B4
E4
B5
B3
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Auto Loading Support Yard ...

Auto Yards....

Auto Warehousing Co (AWC)...

.....C2 Bonneville & Tacoma Power.. Calbag Metals. Cal Portland C4 Can-Am.....C5 Carlile Transportation Systems C4 Commercial Brake & Clutch B4 Concrete Technology E4 D&B Trucking B5 Darling International.. ... B3 Earley Business Center (EBC) C4 East Blair 1 Terminal (EB-1).. ... C4 East Sitcum Gate...... ..B3, C4, D4 East Sitcum Terminal (TCT).

.. B5 Erker's Truck RepairD4 Exquisite Mobile Detailing . E3 Fabulich Center & Port Security.. ..D3 Fire Station #6..... Fred Tebb & Sons... Gardner... GCR Tires & Service.. .C2, C3 GEF Logistics.... Georgia-Pacific Gypsum. ..C4 Gog-le-hi-te Wetlands.. ..B1, C1 Gog-le-hi-te 2 Wetlands. ..D3 Goodyear Tire & ServiceB2 Grain Terminal......

.. B2 Graymont Western US.

.C5 Husky Terminal... Hyland Marine ... Hylebos Marina... ..B4 Hyundai Intermodal Yard... ..B4 ILWU Local 23D2 Infinity Global Express . ..C4 Innovative Fleet Services.. ..B4 J&G Marine Supply. ..C2 JCI Jones Chemical.. ...B4 JMK Fibers..... ..B5 Jones StevedoringC5 Julia's Gulch... Landscape Bark. .C3 Northwest Container Services..

.. C2 Life Express ..

..B2 MacMillan-Piper.. .. E3 Manke Lumber Co.. ..D2 Marshall Ave Auto Facility. ..C3 Matson..... ..D5 McFarland Cascade B4 Milwaukee Habitat Area... . E4 Mitco... . E3 Modutech Marine .. .D2 Motive Power Marine.. .. C3 Nordlund Boat Co C3 North Intermodal Yard.. ..D2 North West Company ..

.B4 NTR Logistics ...

PABCO Roofing Products. Pacific Maritime Association (PMA) .. C2-D2 Pacific NW Terminals... ... E3 Pacific Pride.. .B5, D5 Pacific Steel.. . B2 Pac-Van Pallet ServicesB4 Parcel 88 North. . E3 PCC Logistics.... PCT Gate..... .C2 PCT Intermodal YardD4 PCT Truck Staging . ..C3 Penske Truck Rental.

...C3 Pierce County Terminal (PCT) Pilot Express... Place of Circling Waters Port Admin Building. Port Maintenance... Portside 55 North.. Portside 55 South.. .C2 Progress Rail Services... ..B4, C3, C4 Prologis Park TacomaD2-D5, E4, E5 Six Roblees. Puget Sound Energy.. Puglia Shipbuilding.. Puyallup Nation Land.. ..C2, C3, D3 South Intermodal Rail Yard...

Quality Transport...

.D4 Ryder..... .B5 SAFE Boats... . E3 SBS Transportation . .B3 Schnitzer Steel B2 Sea Pac Transport Svcs .. .C2 Seaport Sound Terminal . Shell.. .D5 Shippers Transport Express.. .C1 Slip 5.... ..B1 Terminal 7B3 Sound Refining Cove...

.. C4

.. B5 SSA Marine .

.C3 Trident Metals C5 Superlon Plastic Pipe Co . ..D2 Trident Seafoods .B1, C1 Tacoma Fire Training Center .C4 Tri-PakB3 Tacoma Metals.... ...C3 United & Motor Freight ..D2 Tacoma Power SubstationD3, D4 U-Pack..... UP YardC3 Tacoma Rail/Tacoma Railyard... ..C4 . C2, D1, D2 Tacoma Seafarers' Center.. .C2 US Customs & Border Protection . .. C5 Tacoma Truck Wash .. .B4 US Oil & Refining Co.... ...B3 Tahoma Market..... .D5 Veneer Chip TransportD3 Washington United Terminals . .. C4 Taylor Way Auto Facility .B2 Wescraft RV & Truck... ...C1 Thermo Fluids.. . C2 West Hylebos Terminal . . B3, C3 Tigers Global Logistics . .D4 West Sitcum Exit Gate.. Timco Platt... .C3 West Sitcum Gate ..

..D2 WUT Gate. ...C1 WWIT.. .B4, C3 XPO Logistics . Youth Maritime Foundation ..C3 ..B3, C4D5 ..C3, C4

.. B3

