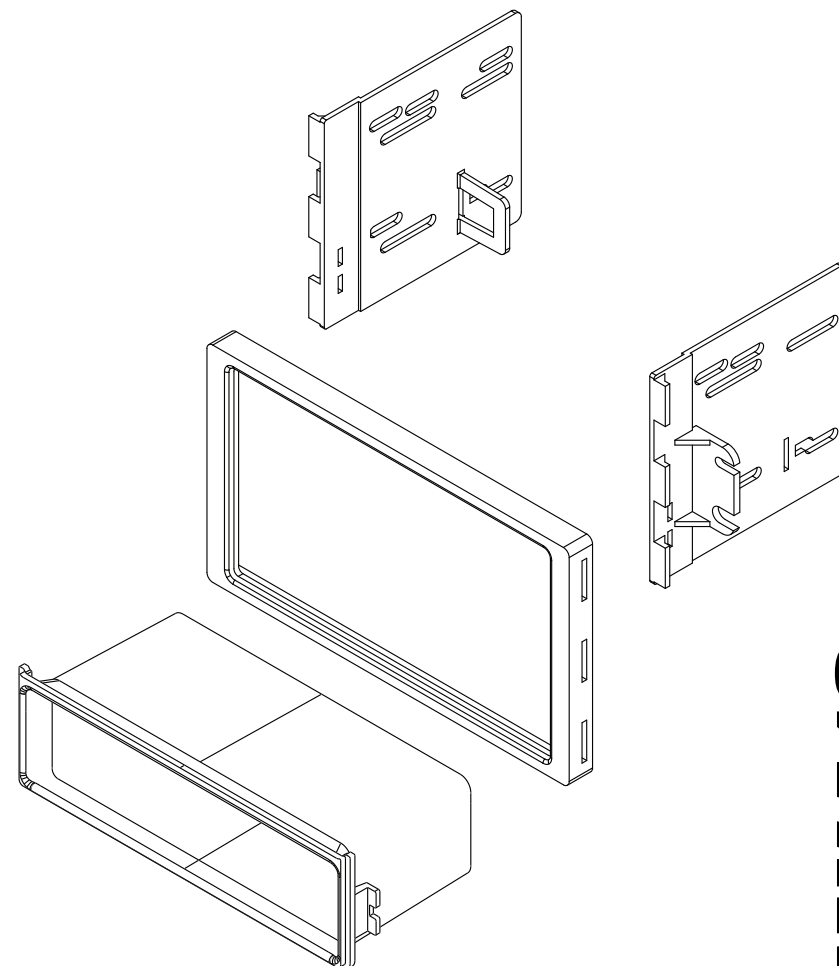


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GMK413 Mounting Kit



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iGMK413

VEHICLE APPLICATIONS

SATURN

2003-05 ION

2000-05 L SERIES

2000-02 S SERIES

2002-05 VUE

DASH DISASSEMBLY

2002-05 Saturn Vue

1. Set the parking brake.
2. Turn the ignition key to the on position. (DO NOT start the car)
Depress the brake pedal and put the shift lever in the low position.
3. Carefully lift up on the trim around the shift lever and lower the trim out of the way.
4. Remove the (4) 9/32 screws securing the pocket located under the climate controls, and lower the pocket out of the way.
5. Carefully unclip the Radio/ climate control trim bezel.
6. Disconnect the plugs connected to the climate controls (do not remove the climate control heater cables from the climate control panel).
7. Disconnect the plugs from the panel feature buttons on the trim bezel and move the bezel to the side.
8. Remove the (2) 9/32 screws securing the radio to the sub-dash.
9. Pull the radio forward, disconnect the harness and antenna lead and remove radio.

2000-05 Saturn I Series

1. Gently pry outward on dash trim bezel and remove.
2. Remove (2) 9/32 screws securing the factory radio to the sub-dash.
3. Carefully pull radio forward, disconnect wire harness and antenna lead and remove radio.

2003-05 Saturn ION

1. Carefully unclip and pull forward the radio dash trim bezel.
2. Unplug the hazard harness and remove trim bezel.
3. Remove the (2) 9/32 screws securing the factory radio to the sub-dash.
4. Pull radio forward, disconnect the wire harness and antenna lead and remove radio.

2000-02 Saturn S Series

1. Remove (4) phillips screws from trim around steering column and remove trim.
2. Carefully unclip the dash trim on the left side of the steering column.
3. Carefully unclip the dash trim bezel from around the radio/climate controls and remove bezel.
4. Remove (2) 9/32 screws securing the factory radio to the sub-dash.
5. Carefully pull radio forward, disconnect wire harness and antenna lead and remove radio.

KIT ASSEMBLY INSTRUCTIONS

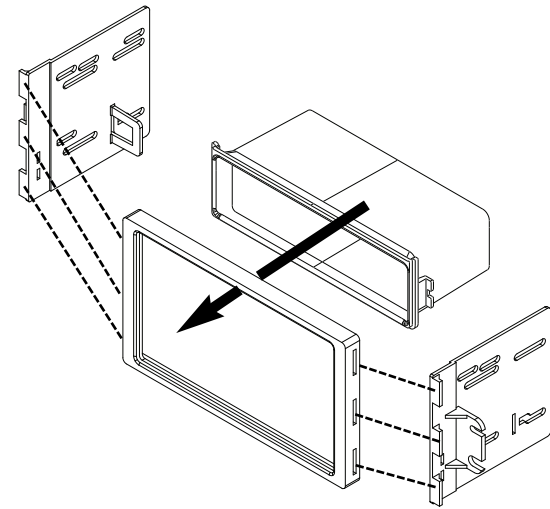
Single ISO Mount Applications

1. Insert pocket into lower section of the GMK413 brackets
2. Install brackets to rear of main frame.
3. Insert ISO mountable radio between ISO mount brackets and loosely attach to sides of radio using screws provided with radio when possible, or screws supplied with kit.
4. Using the main frame of the GMK413 as a guide, slide radio forward or backward for desired look and then tighten screws to the radio.

NOTE: Attach a rear support bracket to the rear of the new radio and adjust as necessary to support the weight of the radio. Suggested.

See Fig A on Page 2

Fig A



Double DIN Mount Applications

See Fig B for bracket tab removal.

1. Install brackets to rear of main frame.
2. Insert ISO mountable radio between ISO mount brackets and loosely attach to sides of radio using screws provided with radio when possible, or screws supplied with kit.
3. Using the main frame of the GMK413 as a guide, slide radio forward or backward for desired look and then tighten screws to the radio.

NOTE: Attach a rear support bracket to the rear of the new radio and adjust as necessary to support the weight of the radio. Suggested.

Fig B

